



What's new?

Allied Moulded Products, Inc. (Allied Moulded) is the Contractor's Choice of nonmetallic electrical boxes and enclosures in today's residential, commercial and industrial markets. Leveraging more than half-a-century of experience, Allied Moulded has grown to become the benchmark of quality within the electrical industry. Our recent achievement of ISO 9001:2008 certification is a testament to our company-wide commitment to providing our customers with a quality product. Our full-service molding operation includes expertise in compression and injection molding, using thermoset and thermoplastic materials, as well as our unique resin transfer molding process. Utilizing a modern, automated assembly process, we are pleased to provide our customers with a superior product at a competitive price. **Our unrelenting focus on service**, **delivery, value, innovation and technology in everything we make and do, has made us who we are today.**

HMI Cover Kits



Allied Moulded's new HMI cover kits are designed to provide protection for instruments or electronics requiring routine attention or detail. The cover kit



features a strong and rigid design, mounting securely to the outside of any enclosure, and makes accessibility to electronic components easy. Available in two sizes, HMI cover kits are UL® recognized and maintain a NEMA 4X seal with the use of a Formed-In-Place (FIP) polyurethane gasket system, and is well suited for outdoor applications. Multiple cover latching



options are also available, including a hinge screw, tamper proof screw, and snap latch model. All are available in solid opaque or polycarbonate thermoplastic clear covers.

Inspection Windows



Allied Moulded's new inspection window kits are designed to provide visibility and easy viewing access to equipment and components installed in an enclosure, while maintaining ratings up through NEMA Type 4X. The window kit features a strong and rigid design, securely mounting to the outside of most enclosure designs. The window kit is conveniently sized at 6" x 6" to allow for sufficient viewing space in any required application.





New POLYLINE® Sizes

The POLYLINE® AMP Series of injection-molded products are made from polycarbonate thermoplastic, and have been available for several years. Allied Moulded is continually expanding this series with additional sizes. Most recently, the following sizes have been added:

- 8" x 8" x 4" (base P/N AMP884)
- 10" x 8" x 2" (base P/N AMP1082)
- 12" x 10" x 4" (base P/N AMP1204)
- 16" x 14" x 8" (base P/N AMP1648)
- 18" x 16" x 10" (base P/N AMP1860)

Each of these new sizes are being offered with the same features of the existing POLYLINE product family.



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AM-R

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ALLIED MOULDED INDUSTRY STANDARDS

Industry Standards

Enclosure Ratings

In order to assist in the selection of an enclosure, rating classifications have been established by the National Electrical Manufacturers Association (NEMA). These ratings identify the ability of the enclosure to provide a degree of protection against incidental contact with the enclosed equipment and protection to the enclosed equipment from environmental elements such as dirt, dust, water and other corrosive agents. Underwriters Laboratories (UL) and the Canadian Standards Association (CSA) are widely recognized testing organizations that perform enclosure product testing to these standards and provide regular follow up service to ensure that manufacturers conform to established product and manufacturing specifications.

These ratings, however, are intended to be used only as a guide. To ensure a proper choice, it is recommended that an assessment of the application and environment be conducted before product selection.

- NEMA 1 Indoor use to provide a degree of protection against falling dirt.
- NEMA 2 Indoor use to provide a degree of protection against limited amounts of falling water and dirt.
- **NEMA 3 -** Indoor or outdoor use to provide a degree of protection against falling dirt, rain, sleet, snow and windblown dust; and that will be undamaged by the external formation of ice on the enclosure.
- **NEMA 3R** Indoor or outdoor use to provide a degree of protection against falling dirt, rain, sleet and snow; and that will be undamaged by the external formation of ice on the enclosure.
- **NEMA 4 -** Indoor or outdoor use to provide a degree of protection against falling dirt, rain, sleet, snow, windblown dust, splashing water, hose-directed water; and that will be undamaged by the external formation of ice on the enclosure.
- **NEMA 4X -** Indoor or outdoor use to provide a degree of protection against falling dirt, rain, sleet, snow, windblown dust, splashing water, hose-directed water and corrosion; and that will be undamaged by the external formation of ice on the enclosure.
- **NEMA 6P** Indoor or outdoor use primarily to provide a degree of protection against the entry of water during occasional temporary submersion at a limited depth.
- **NEMA 12 -** Indoor use to provide a degree of protection against falling dirt; circulating dust, lint, fibers and flyings; and dripping and light splashing of liquids.
- **NEMA 13 -** Indoor use to provide a degree of protection against falling dirt; circulating dust, lint, fibers and flyings; and spraying and seepage of water, oil and non-corrosive coolants.

Conformance To Industry Standards

Industrial enclosures manufactured by Allied Moulded Products and bearing the UL and CSA labels have been tested and certified to the following standards:

UL 50 End	closures For Electrical Equipment
UL 50E End	closures For Electrical Equipment,
Env	rironmental Considerations
UL 508A Ind	ustrial Control Panels
UL 746C Pol	ymeric Materials - Use In electrical
Equ	uipment Evaluations
CSA-C22 No. 14 Ind	ustrial Control Equipment
CAN/CSA-C22 No. 94 Spe	ecial Purpose Enclosures

Allied Moulded Products enclosures series AMU, AM, AMP and AM-R maximum size 30 x 24 x 10 are certified:

- UL Types 1, 2, 3, 3R, 4, 4X, 12, and 13
- CSA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13

AMP, AM and AM-R JIC flat and raised cover models sizes 14" x 12" x 6" and smaller (excluding AM743 and AM943) and all AMU models utilizing covers secured with four mounting screws (excluding window covers) are UL and CSA listed Type 6P.

Allied Moulded Products enclosures series AM sizes 36 x 30 x 12 and larger are certified:

- UL Types 1, 4, and 4X
- CSA Types 1, 4, and 4X
- NEMA Types 1, 4, and 4X

AM, AMP and AMU series meet IEC60529 Type IP66. Models rated NEMA 6P meet IEC60529 Type IP68 submersible up to 24 hours at a depth of 6 feet (1.8meters)



The first digit character represents the degree of protection against a person's contact with live parts and the protection of the equipment against the ingress of solid foreign bodies. The second digit represents the degree of protection against the ingress of liquids. Both of these values are represented in ascending value with the larger number equaling the greatest protection.

First Digit

ΙP Test

- No protection
- 1 Protection against solid bodies larger than 50 mm (for example accidentally
- than 12 mm (for example a finger)
- than 2.5 mm (tools, wires)
- Protection against solid bodies larger than 1mm (tools, wires)
- (no harmful deposits)
- 6 Complete protection against dust

Second Digit

Test

- No protection
- Protection against vertical water drops and condensation
- Protection against water drops up to 15" from the vertical
- Protected against rain up to 60° from the vertical
- Protected against water splashing from a hose from all directions
- Protected against water sprayed from a hose from all directions
- Protected against powerful water jets
- Protected against the effects of immersion
- Protected against effects of prolonged immersion under pressure

General Enclosure Specifying Guidelines

	304 SS	316 SS	Painted CS	Polycarbonate	Compression FRP	Gelcoat FRP	Custom PVC
Cost	4	5	1	2	3	4	4
Weight	5	5	5	2	3	3	2
Impact (flex)	N/A	N/A	N/A	4	3	3	2
Flex Strength (rigidity)	N/A	N/A	N/A	13,000 psi	23,000 psi	33,400 psi	10,500 psi
MFG Process Type	Fabricated sheet	Fabricated sheet	Fabricated sheet	Injection Mold	Compression Mold	Open Mold	Fabricated Sheet
Size Limits	Custom NL	Custom NL	Custom NL	up to 18" Max	up to 36" max	36" up to 90"	Custom NL
Outdoor Corrosion (rating)	NEMA 4	NEMA 4X	NEMA 4	NEMA 4X	NEMA 4X	NEMA 4X	NEMA 4

Note: Those categories containing rating numbers are based on 1 as low and 5 as high.

ALLIED MOULDED PRODUCTS, Inc. **TECHNICAL**

STANDARDS ULTRAGUARD® FIBERGLASS

AM SERIES

ULTRALINE®

POLYLINE®

CONTROL

EMPIRE

ACCESSORIES

Protection against solid bodies larger

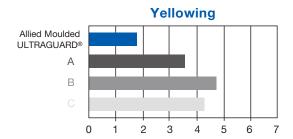
Protection against solid bodies larger

Protection against dust

ULTRAGUARD® is Allied Moulded's proprietary fiberglass reinforced polyester (FRP) material formulation. Our Materials Research and Development laboratory successfully optimized ingredients to create a formulation with the ability to resist the effects of UV degradation. The formulation was developed through the effective use of UV absorbers that provide protection by physically absorbing light in specific ranges of wavelengths, HALS (Hindered Amine Light Stabilizers), and antioxidants. Together, all three classes of stabilizers provide specific protection to modes of failure associated with outdoor exposure.

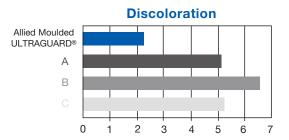
ULTRAGUARD® Versus The Competition

Allied Moulded's ULTRAGUARD formulation outperformed materials used by three leading fiberglass enclosure manufacturers. The following four key areas were benchmarked, with ULTRAGUARD easily coming out on top:



Yellowing

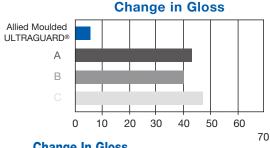
- Delta b change from original
- 48-60% improvement over leading competitive enclosure manufacturers



Discoloration

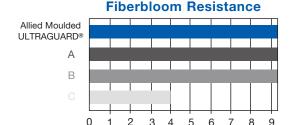
- Delta E change from original
- 56-68% improvement over leading competitive enclosure manufacturers





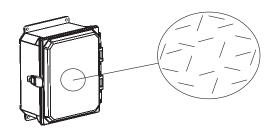
Change In Gloss

- Percent (%) change from original
- 76-80% improvement over leading competitive enclosure manufacturers



Fiberbloom resistance

- · Change in aesthetics and texture
- 60% improvement over one competitor
- Equivalent results compared to two remaining competitors



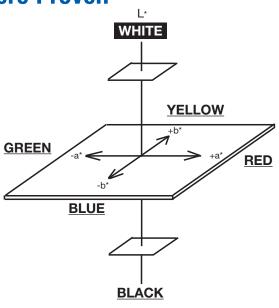
AM-R

ULTRAGUARD® - How It Benefits Customers

Allied Moulded's ULTRAGUARD formulation, while retaining its already robust structural integrity, has an enhanced surface finish with improved aesthetics. Based upon customer feedback, Allied Moulded recognized an increased number of customer applications requiring outdoor capability and the related challenges to nonmetallic enclosure designs. This is why Allied Moulded chooses to invest in continuous improvement of our material formulations. Customer applications often require enclosures to be mounted on expensive systems where aesthetic appearance is critical. Changes in enclosure color, texture, and gloss in these applications are not acceptable. Fiberbloom, for example, not only is aesthetically unattractive, but can also be a safety issue if people come in physical contact with the enclosure surface. Literally defined, fiberbloom is degradation of the polyester compound surface during longterm outdoor exposure, resulting in the eventual exposure of glass fibers. Fiberbloom does not affect the structural integrity or NEMA rating of the enclosures.

ULTRAGUARD® - How The Results Were Proven

Allied Moulded's Materials R&D lab team accepted the continuous improvement project challenge of finding a synergistic combination of compounds that would improve material resistance to color change, gloss change, surface degradation, and exposure of surface glass particles. Our team successfully met the challenge of maintaining standard material characteristics: UL 94 5VA flame test standards and RoHS directive (Restriction of Hazardous Substances). The formulation does not contain antimony or halogens, which reduce the risk of smoke borne toxicity. Allied Moulded's research and development lab replaced subjective test results found in normal field testing with objective test results that were achieved with industry accepted lab equipment. Internal lab tests and outsourced, third-party, independent lab testing (by Q-lab Weathers Research Service) was conducted with a QUV accelerated weathering tester. Gloss readings were recorded using a BYK Micro Tri-Gloss machine and color data was recorded using a Hunter Lab ColorQuest sphere instrument. All test results were obtained and reported per ASTM and ISO standards.



L* a* b* Color Space - Instrumental color readings utilize three numbers to describe a color baseline.

ULTRAGUARD® - Versus Steel Enclosures

There are many factors to consider when choosing an enclosure. Nonmetallic enclosures have proven to be a great alternative to steel enclosures in harsh environment applications. Properties that make the ULTRAGUARD FRP enclosures a prominent solution include their light weight, non-corrosive nature, ease of modification, resistance to dents, and inherent protection of seal integrity.







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FIBERGLASS REINFORCED POLYESTER (FRP)

The Superior Enclosure Material

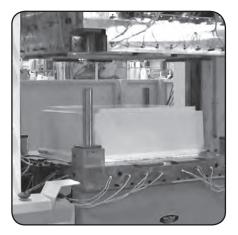
Allied Moulded fiberglass enclosures are fabricated from our own proprietary ULTRAGUARD® formulation. This material provides superior performance and protective properties in a wide variety of environments.

Beyond Meeting Standards to Exceeding Expectations

Of course, Allied Moulded fiberglass enclosures are designed and regularly tested to meet stringent UL® and CSA® specifications, but we don't stop there. Our full line of corrosion-resistant, maintenance-free fiberglass enclosures is designed to provide optimum protection in the harshest environments, from water treatment facilities and irrigation systems to oil refineries and chemical processing plants.









Outperforming Alternatives

Fiberglass reinforced polyester (FRP) offers significant benefits over metal enclosures such as carbon and stainless steel.

Compare them and you'll discover that fiberglass reinforced polyester enclosures are:

- · Lighter and easier to handle
- Strong enough to hold up under extreme conditions
- Equal to stainless steel in corrosion and chemical resistance, and far better than carbon steel
- Non-conductive—an electrical insulator rather than electrical conductor
- Much easier to punch, drill or saw
- Less expensive to ship

Allied Moulded enclosures also outperform other nonmetallic alternatives in areas such as:

- Chemical resistance
- Protection against degradation due to UV exposure
- Resistance to extreme temperatures
- Flame retardant properties

Take the time to compare the cost, quality and performance of our fiberglass reinforced polyester products and you'll see why we say Allied Moulded has the superior enclosure solutions.

	Performance	Comparison of l	Enclosure Mate	rials	
	Fiberglass	Stainless Steel	Carbon Steel	PVC	Polycarbonate
Corrosive Resistance	Excellent	Excellent	Poor	Excellent	Fair
Chemical Resistance	Excellent	Excellent	Poor	Very Good	Good
Relative Cost	Low	High	Low to Moderate	Low	Low to Moderate
Drilling, Punching & Cutting	Very Easy	Extremely Hard	Hard	Very Easy	Easy
Dielectric Strength	Electrical Insulator	Electrical Conductor	Electrical Conductor	Electrical Insulator	Electrical Insulator
Weight	Light	Heavy	Heavy	Light	Light









AM Series Features & Benefits

- Molded ULTRAGUARD® fiberglass reinforced polyester (FRP) material construction for durability
- Continuous 316 stainless steel hinge
- Formed-In-Place (FIP) polyurethane gasket system
- Matching flat cover
- 316 stainless steel hardware and mounting feet
- Mounting panel inserts for optional back panel
- UV stabilized for outdoor use

AM Series Specifications

- Non-corrosive
- Non-conductive
- Standard RAL 7035 light gray color
- Temperature-resistant
- Fire-resistant
- Rated NEMA 1, 2, 3, 3R, 4, 4X, 12, 13
- UL[®] listed
- CSA certified
- Compliant with RoHS directive

Accessories

- Back panels available in painted carbon steel, aluminum, fiberglass, or galvannealed steel
- ULTRAPLUG® hole plugs
- Pole mount kits
- HMI cover kits
- Inspection windows
- UV resistant polycarbonate viewing windows

Modifications

We are pleased to modify any of our standard products to fit your needs with:

- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matching
- · Hinge installed on short side
- EMI/RFI shielding
- Factory-supplied silk screening

For complete details on factory modifications including a modification request form, see pages 142-144.

www.alliedmoulded.com

Small Junction Boxes: *Lift-Off Screw Cover*

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed for use as electrical junction boxes, terminal wiring boxes, instrumentation housings and electrical control enclosures
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment

Standards

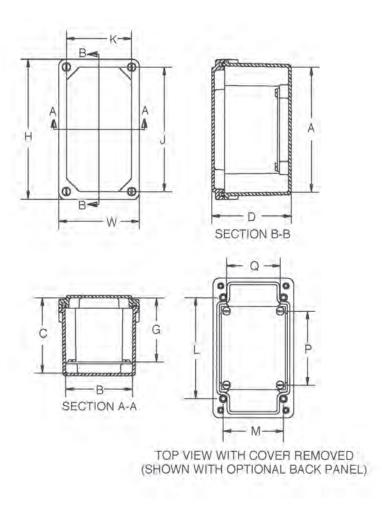
- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

- Rugged, molded ULTRAGUARD® fiberglass reinforced polyester material construction with reinforced corners
- Two sizes: 7" x 4" x 3" and 9" x 4" x 3"
- 316 stainless steel captive cover screws
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- #10-32 threaded brass inserts for optional back panel installation
- UV stabilized for outdoor use

- Optional back panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening





Dort No.		Overall			Ins	ide		Pa	nel Siz	es						
Part No.	Н	W	D	A	В	C	G	Ht.	Wid.	P/N	J	K	L	M	Р	Q
AM743	6.74	3.95	3.88	6.01	3.26	3.63	3.08	4.00	3.13	PA74	6.13	3.31	4.88	2.94	3.56	2.63
Alvi745	171mm	100mm	98mm	153mm	83mm	92mm	78mm	102mm	80mm	PF74	156mm	84mm	124mm	75mm	90mm	67mm
*AM743SF	6.74	3.95	3.88	6.01	3.26	3.63	3.08	4.00	3.13	PA74	6.13	3.31	4.88	2.94	3.56	2.63
AIVI1433F	171mm	100mm	98mm	153mm	83mm	92mm	78mm	102mm	80mm	PF74	156mm	84mm	124mm	75mm	90mm	67mm
AM943	8.99	3.93	3.88	8.26	3.26	3.63	3.08	6.25	3.13	PA94	8.31	3.31	7.13	2.94	5.81	2.63
Aivi343	228mm	100mm	98mm	210mm	83mm	92mm	78mm	159mm	80mm	PF94	211mm	84mm	181mm	75mm	148mm	67mm
*****	8.99	3.93	3.88	8.26	3.26	3.63	3.08	6.25	3.13	PA94	8.31	3.31	7.13	2.94	5.81	2.63
*AM943SF	228mm	100mm	98mm	210mm	83mm	92mm	78mm	159mm	80mm	PF94	211mm	84mm	181mm	75mm	148mm	67mm

All dimensions are in inches unless otherwise noted

Data subject to change without notice

^{*}Available with or without stainless steel mounting feet. Suffix "SF" denotes box without mounting feet. Additional back panels found on page 128





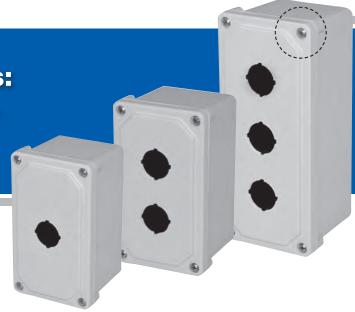


ALLIED MOULDED PRODUCTS, Inc.

Pushbutton Enclosures: *Inline Lift-Off Screw Cover*

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and house pushbuttons and switches in applications that require a human-machine interface
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment

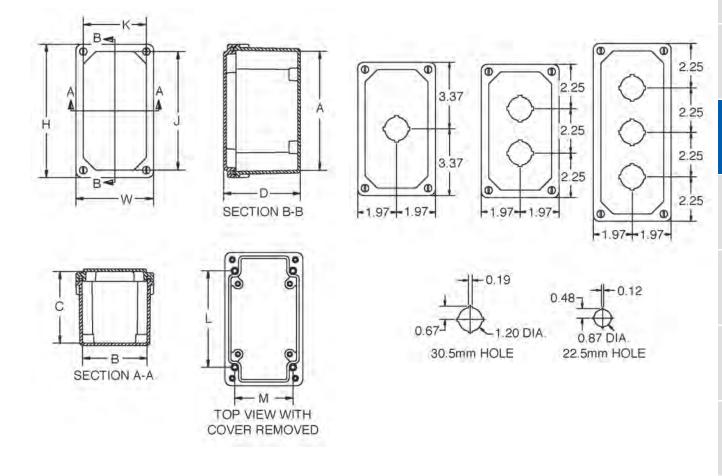
Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

- Rugged, molded ULTRAGUARD® fiberglass reinforced polyester material construction with reinforced corners
- Available with either 30.5mm or 22.5mm holes
- 316 stainless steel captive cover screws
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- Grounding strap included
- UV stabilized for outdoor use

- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening



Doub No.	Overall				Inside							
Part No.	Н	W	D	A	В	C	J	K	L	M	Holes	Size
AM1PB	6.74	3.95	3.88	6.01	3.26	3.63	6.13	3.31	4.88	2.94	1	1.20
AWITE	171mm	100mm	98mm	153mm	83mm	92mm	156mm	84mm	124mm	75mm	1	30.5mm
AM1PB22	6.74	3.95	3.88	6.01	3.26	3.63	6.13	3.31	4.88	2.94	1	.87
AWITPD22	171mm	100mm	98mm	153mm	83mm	92mm	156mm	84mm	124mm	75mm	1	22.5mm
AM2PB	6.74	3.95	3.88	6.01	3.26	3.63	6.13	3.31	4.88	2.94	2	1.20
AIVIZPD	171mm	100mm	98mm	153mm	83mm	92mm	156mm	84mm	124mm	75mm	2	30.5mm
AM2PB22	6.74	3.95	3.88	6.01	3.26	3.63	6.13	3.31	4.88	2.94	2	.87
AIVIZPDZZ	171mm	100mm	98mm	153mm	83mm	92mm	156mm	84mm	124mm	75mm	2	22.5mm
AM3PB	8.99	3.93	3.88	8.26	3.26	3.63	8.31	3.31	7.13	2.94	3	1.20
AIVIOPD	228mm	100mm	98mm	210mm	83mm	92mm	211mm	84mm	181mm	75mm	3	30.5mm
AM3PB22	8.99	3.93	3.88	8.26	3.26	3.63	8.31	3.31	7.13	2.94	3	.87
AIVIOFDZZ	228mm	100mm	98mm	210mm	83mm	92mm	211mm	84mm	181mm	75mm	3	22.5mm

All dimensions are in inches unless otherwise noted Note: Mounting feet are not included as standard.

Data subject to change without notice







Pushbutton Enclosures: *Multi-Hole Lift-Off Screw Cover*

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and house pushbuttons and switches in applications that require a human-machine interface
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment

Standards

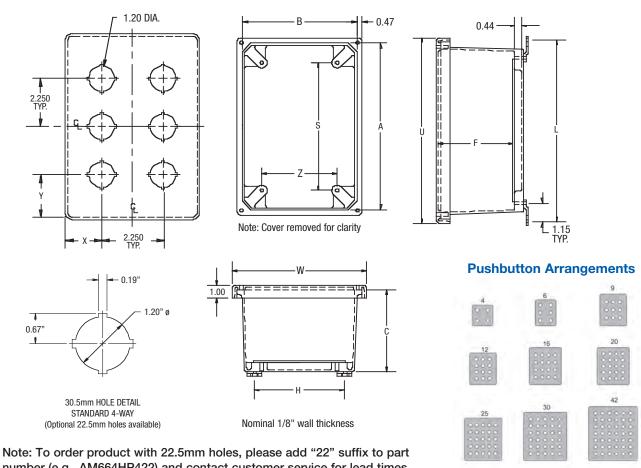
- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

- Constructed to requirements of CSA Enc. 5 based on standard component cutout
- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching flat cover
- 316 stainless steel captive cover screws
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- #10-32 threaded brass inserts for optional back panel installation
- Standard 30.5mm hole size
- UV stabilized for outdoor use

- Optional back panels
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening
- Optional 22.5mm holes (add "22" suffix to part number)





number (e.g., AM664HP422) and contact customer service for lead times.

Part No.	:	Box Siz	е	Usable Depth	Panel Cen		Р	anel Size	es	Foot Mount Centers		Cove	r Size	No. of		
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	U	W	Holes	Х	Y
AM664P4	6.10	6.10	4.18	3.76	4.25	4.25	4.81	4.81	PL66	5.01	7.32	7.69	7.69	4	2.72	2.72
AWOUTE	155mm	155mm	106mm	95mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	195mm	195mm	7	69mm	69mm
AM864P6	8.00	6.13	4.14	3.71	6.25	4.25	6.75	4.88	PL86	5.02	9.20	9.59	7.71	6	2.72	2.55
Alvio04F0	203mm	156mm	105mm	94mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	244mm	196mm	0	69mm	65mm
AM1084P9	10.14	8.26	4.13	3.68	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.90	9	2.68	3.62
AWII004P9	258mm	210mm	105mm	93mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	299mm	251mm	9	68mm	92mm
AM1086P9	10.14	8.26	6.13	5.68	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.85	9	2.68	3.62
AWITUODP9	258mm	210mm	156mm	144mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	298mm	250mm	9	68mm	92mm
AM1086P12	10.14	8.26	6.13	5.68	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.85	12	2.68	2.49
AWITUOOFIZ	258mm	210mm	156mm	144mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	298mm	250mm	12	68mm	63mm
AM1206P16	12.14	10.26	6.13	5.68	10.25	8.25	10.75	8.88	PL120	9.03	13.19	13.73	11.85	16	2.55	3.49
AIVI1200P10	308mm	261mm	156mm	144mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	349mm	301mm	10	65mm	89mm
AM1206P20	12.14	10.26	6.13	5.68	10.25	8.25	10.75	8.88	PL120	9.03	13.19	13.73	11.85	20	2.55	2.37
AIVI12U0P2U	308mm	261mm	156mm	144mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	349mm	301mm	20	65mm	60mm
AM1426P25	14.14	12.26	6.13	5.71	12.25	10.25	12.75	10.88	PL142	11.03	15.19	15.73	13.85	25	2.43	3.37
AW11420P25	359mm	312mm	156mm	145mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	399mm	352mm	25	62mm	86mm
AM1648P30	16.27	14.40	8.13	7.68	14.25	12.25	14.75	12.88	P164	13.01	17.19	17.87	15.99	30	3.50	3.31
AIVI 1046P30	413mm	366mm	207mm	195mm	362mm	311mm	375mm	327mm	PA164	330mm	437mm	454mm	406mm	30	89mm	84mm
AM1868P42	18.40	16.40	8.13	7.69	16.25	14.25	16.88	14.88	P186	14.97	19.28	20.00	18.00	42	3.38	3.25
AIVI I 000P42	467mm	417mm	207mm	195mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	508mm	457mm	42	86mm	83mm

All dimensions are in inches unless otherwise noted Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664P4) Additional back panels found on page 128

Data subject to change without notice



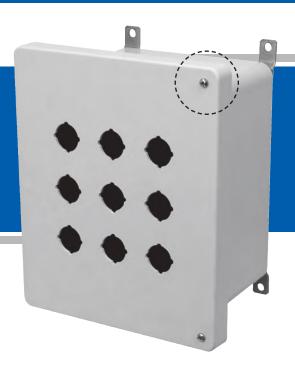




Pushbutton Enclosures: Multi-Hole Hinged Screw Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and house pushbuttons and switches in applications that require a human-machine interface
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment

Standards

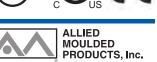
- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- · Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

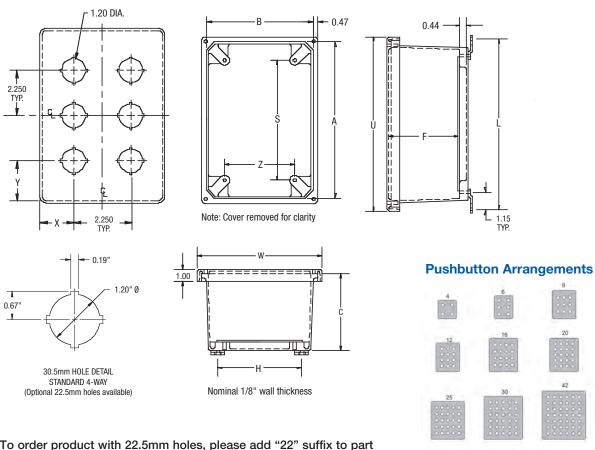
Construction

- Constructed to requirements of CSA Enc. 5 based on standard component cutout
- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching flat cover
- 316 stainless steel captive cover screws
- Continuous 316 stainless steel hinge
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- #10-32 threaded brass inserts for optional back panel installation
- Standard 30.5mm hole size
- UV stabilized for outdoor use

- Optional back panels
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening
- Optional 22.5mm holes (add "22" suffix to part number)

AM-R





Note: To order product with 22.5mm holes, please add "22" suffix to part number (e.g., AM664HP422) and contact customer service for lead times.

Part No.	Е	Box Siz	е	Usable Depth	Panel Cen	Boss ters	P	anel Size	es	Foot N Cen		Cove	r Size	No. of		
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	U	W	Holes	Х	Y
AM664HP4	6.10	6.10	4.18	3.76	4.25	4.25	4.81	4.81	PL66	5.01	7.32	7.69	7.69	4	2.72	2.72
AMMONTH	155mm	155mm	106mm	95mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	195mm	195mm	4	69mm	69mm
AM864HP6	8.00	6.13	4.14	3.71	6.25	4.25	6.75	4.88	PL86	5.02	9.20	9.59	7.71	6	2.72	2.55
AIVI004FP0	203mm	156mm	105mm	94mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	244mm	196mm	0	69mm	65mm
AM1084HP9	10.14	8.26	4.13	3.68	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.90	9	2.68	3.62
AIVI 1004FP9	258mm	210mm	105mm	93mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	299mm	251mm	9	68mm	92mm
A B 44 000 L L DO	10.14	8.26	6.13	5.68	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.85	0	2.68	3.62
AM1086HP9	258mm	210mm	156mm	144mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	298mm	250mm	9	68mm	92mm
AM1086HP12	10.14	8.26	6.13	5.68	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.85	12	2.68	2.49
ANITUO000P12	258mm	210mm	156mm	144mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	298mm	250mm	12	68mm	63mm
AA44000UD40	12.14	10.26	6.13	5.68	10.25	8.25	10.75	8.88	PL120	9.03	13.19	13.73	11.85	40	2.55	3.49
AM1206HP16	308mm	261mm	156mm	144mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	349mm	301mm	16	65mm	89mm
AM1206HP20	12.14	10.26	6.13	5.68	10.25	8.25	10.75	8.88	PL120	9.03	13.19	13.73	11.85	20	2.55	2.37
AIVI I 200 FF 20	308mm	261mm	156mm	144mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	349mm	301mm	20	65mm	60mm
AM1426HP25	14.14	12.26	6.13	5.71	12.25	10.25	12.75	10.88	PL142	11.03	15.19	15.73	13.85	25	2.43	3.37
AIVI1420FP25	359mm	312mm	156mm	145mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	399mm	352mm	25	62mm	86mm
AM1648HP30	16.27	14.40	8.13	7.68	14.25	12.25	14.75	12.88	P164	13.01	17.19	17.87	15.99	30	3.50	3.31
AIVI 1040 P30	413mm	366mm	207mm	195mm	362mm	311mm	375mm	327mm	PA164	330mm	437mm	454mm	406mm	30	89mm	84mm
AM1060LID40	18.40	16.40	8.13	7.69	16.25	14.25	16.88	14.88	P186	14.97	19.28	20.00	18.00	40	3.38	3.25
AM1868HP42	467mm	417mm	207mm	195mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	508mm	457mm	42	86mm	83mm

All dimensions are in inches unless otherwise noted Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664HP4) Additional back panels found on page 128





Data subject to change without notice

INDEX

JIC Size Junction Boxes: Lift-Off Screw Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment

Standards

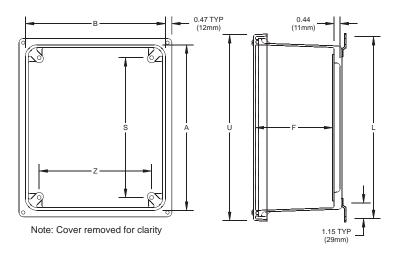
- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, (6P for sizes 6"x6" up through 14"x12"), 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, (6P for sizes 6"x6" up through 14"x12"), 12 and 13
- · Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, (6P for sizes 6"x6" up through 14"x12"), 12 and 13
 - IEC 60529 Type IP66 and units rated 6P are IP68 submersible up to 24 hours at a depth of 6 feet (1.8 meters)
 - RoHS directive

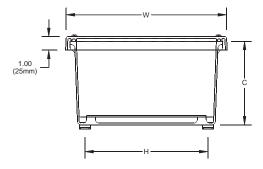
Construction

- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching flat cover
- 316 stainless steel captive cover screws
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- #10-32 threaded brass inserts for optional back panel installation
- JIC sizes
- ULTRAGUARD® fiberglass material is easily punched, drilled, or sawed
- UV stabilized for outdoor use

- Optional back panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening







Nominal 1/8" (3mm) wall thickness

Part No.	ı	Box Size		Usable Depth	Panel Cen	Boss ters	F	Panel Size	s	Foot I Cen	Nount ters	Cover Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	U	W
AM664	6.10	6.10	4.18	3.76	4.25	4.25	4.81	4.81	PL66	5.01	7.32	7.69	7.69
AIVI004	155mm	155mm	106mm	95mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	195mm	195mm
AM864	8.00	6.13	4.14	3.71	6.25	4.25	6.75	4.88	PL86	5.02	9.20	9.59	7.71
Alvio04	203mm	156mm	105mm	94mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	244mm	196mm
AM1084	10.14	8.26	4.13	3.68	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.90
AWITOO	258mm	210mm	105mm	93mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	299mm	251mm
AM1086	10.14	8.26	6.13	5.68	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.85
AWITOOO	258mm	210mm	156mm	144mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	298mm	250mm
AM1206	12.14	10.26	6.13	5.68	10.25	8.25	10.75	8.88	PL120	9.01	13.19	13.73	11.85
AIVITZUU	308mm	261mm	156mm	144mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	349mm	301mm
★ AM1224	12.14	12.14	4.13	3.73	10.25	10.25	10.75	10.75	PL122	11.01	13.32	13.72	13.72
AIVI1224	308mm	308mm	105mm	95mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	348mm	348mm
★ AM1226	12.14	12.14	6.13	5.73	10.25	10.25	10.75	10.75	PL122	11.01	13.32	13.72	13.72
AWITZZO	308mm	308mm	156mm	145mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	348mm	348mm
AM1426	14.14	12.26	6.13	5.71	12.25	10.25	12.75	10.88	PL142	11.03	15.19	15.73	13.85
AWITTZU	359mm	312mm	156mm	145mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	399mm	352mm
AM1648	16.27	14.40	8.13	7.68	14.25	12.25	14.75	12.88	P164	13.01	17.19	17.87	15.99
AIVI I 040	413mm	366mm	207mm	195mm	362mm	311mm	375mm	327mm	PA164	330mm	437mm	454mm	406mm
AM1868	18.40	16.40	8.13	7.69	16.25	14.25	16.88	14.88	P186	14.97	19.28	20.00	18.00
AIVITOUO	467mm	417mm	207mm	195mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	508mm	457mm
AM2068	20.00	16.00	8.13	7.68	17.81	13.81	18.44	14.44	P206	14.54	20.84	21.59	17.59
AIVI2U08	508mm	406mm	207mm	195mm	452mm	351mm	468mm	367mm	PA206	369mm	529mm	548mm	447mm

All dimensions are in inches unless otherwise noted Sizes 6" x 6" up through 14" x 12" are rated 6P (IP68) Data subject to change without notice

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664) Additional back panels found on page 128

★Coming Q4 - 2016







ALLIED MOULDED PRODUCTS, Inc.

JIC Size Junction Boxes: Lift-Off Screw Cover

Window





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Window unit provides viewing area for instrumentation or equipment

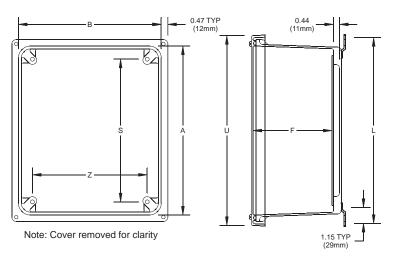
Standards

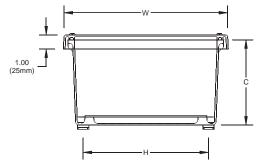
- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- · Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching flat cover
- 316 stainless steel captive cover screws
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- UV resistant polycarbonate viewing window
- #10-32 threaded brass inserts for optional back panel installation
- JIC sizes
- ULTRAGUARD® fiberglass material is easily punched, drilled, or sawed
- UV stabilized for outdoor use

- Optional back panels
- · Custom holes and cutouts
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening





Nominal 1/8" (3mm) wall thickness

Part No.	E	Box Siz	е	Usable Depth	Panel Cen	Boss ters	ers Panel Sizes		es	Foot N		Cove	r Size	Window Dimension
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	U	W	(Height x Width)
AM664W	6.10	6.10	4.18	3.65	4.25	4.25	4.81	4.81	PL66	5.01	7.32	7.69	7.69	4.25 x 4.25
Alvi004vv	155mm	155mm	106mm	93mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	195mm	195mm	108mm x 108mm
AM864W	8.00	6.13	4.14	3.60	6.25	4.25	6.75	4.88	PL86	5.02	9.20	9.59	7.71	6.25 x 4.25
Alvio04vv	203mm	156mm	105mm	91mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	244mm	196mm	159mm x 108mm
AM1084W	10.14	8.26	4.13	3.57	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.90	8.38 x 6.50
AIVITU04VV	258mm	210mm	105mm	91mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	299mm	251mm	213mm x 165mm
AM1086W	10.14	8.26	6.13	5.57	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.85	8.38 x 6.50
AWITOOOV	258mm	210mm	156mm	141mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	298mm	250mm	213mm x 165mm
AM1206W	12.14	10.26	6.13	5.58	10.25	8.25	10.75	8.88	PL120	9.01	13.19	13.73	11.85	10.38 x 8.50
AIVITZUOVV	308mm	261mm	156mm	142mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	349mm	301mm	264mm x 216mm
★ AM1224W	12.14	12.14	4.13	3.62	10.25	10.25	10.75	10.75	PL122	11.01	13.32	13.72	13.72	10.38 x 10.38
AIVI1224VV	308mm	308mm	105mm	92mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	348mm	348mm	264mm x 264mm
★ AM1226W	12.14	12.14	6.13	5.62	10.25	10.25	10.75	10.75	PL122	11.01	13.32	13.72	13.72	10.38 x 10.38
AIVITZZOVV	308mm	308mm	156mm	143mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	348mm	348mm	264mm x 264mm
AM1426W	14.14	12.26	6.13	5.60	12.25	10.25	12.75	10.88	PL142	11.03	15.19	15.73	13.85	12.38 x 10.50
AIVI1420VV	359mm	312mm	156mm	142mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	399mm	352mm	314mm x 267mm
AM1648W	16.27	14.40	8.13	7.58	14.25	12.25	14.75	12.88	P164	13.01	17.19	17.87	15.99	13.00 x 11.00
AIVI 1040VV	413mm	366mm	207mm	192mm	362mm	311mm	375mm	327mm	PA164	330mm	437mm	454mm	406mm	330mm x 279mm
AM1868W	18.40	16.40	8.13	7.58	16.25	14.25	16.88	14.88	P186	14.97	19.28	20.00	18.00	14.00 x 12.00
AIVITOUOVV	467mm	417mm	207mm	192mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	508mm	457mm	356mm x 305mm
AM0000W/	20.00	16.00	8.13	7.58	17.81	13.81	18.44	14.44	P206	14.54	20.84	21.59	17.59	15.00 x 11.00
AM2068W	508mm	406mm	207mm	192mm	452mm	351mm	468mm	367mm	PA206	369mm	529mm	548mm	447mm	381mm x 279mm

All dimensions are in inches unless otherwise noted

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664W) Additional back panels found on page 128

★Coming Q4 - 2016









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Data subject to change without notice

JIC Size Junction Boxes:

Hinged Screw Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment

Standards

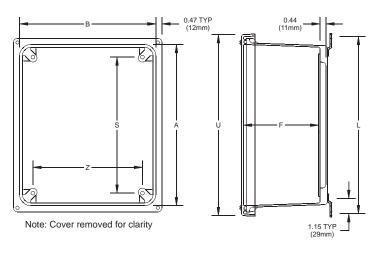
- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

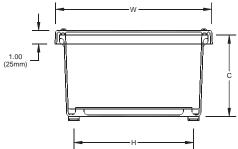
Construction

- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching flat cover
- 316 stainless steel captive cover screws
- Continuous 316 stainless steel hinge
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- #10-32 threaded brass inserts for optional back panel installation
- JIC sizes
- ULTRAGUARD® fiberglass material is easily punched, drilled, or sawed
- UV stabilized for outdoor use

- Optional back panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Hinge installed on short side
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening







Nominal 1/8" (3mm) wall thickness

Part No.	E	Box Siz	e	Usable Depth	Panel Cen	Boss ters	Panel Sizes		S	Foot I Cen	Mount ters	Cove	r Size
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	U	W
AM664H	6.10	6.10	4.18	3.76	4.25	4.25	4.81	4.81	PL66	5.01	7.32	7.69	7.69
Alvio04fi	155mm	155mm	106mm	95mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	195mm	195mm
AM864H	8.00	6.13	4.14	3.71	6.25	4.25	6.75	4.88	PL86	5.02	9.20	9.59	7.71
Alvio04fi	203mm	156mm	105mm	94mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	244mm	196mm
AM1084H	10.14	8.26	4.13	3.68	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.90
AWITOOTIT	258mm	210mm	105mm	93mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	299mm	251mm
AM1086H	10.14	8.26	6.13	5.68	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.85
AWITOOTT	258mm	210mm	156mm	144mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	298mm	250mm
AM1206H	12.14	10.26	6.13	5.68	10.25	8.25	10.75	8.88	PL120	9.01	13.19	13.73	11.85
AWITZUUT	308mm	261mm	156mm	144mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	349mm	301mm
★ AM1224H	12.14	12.14	4.13	3.73	10.25	10.25	10.75	10.75	PL122	11.01	13.32	13.72	13.72
AIVI1224FI	308mm	308mm	105mm	95mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	348mm	348mm
★ AM1226H	12.14	12.14	6.13	5.73	10.25	10.25	10.75	10.75	PL122	11.01	13.32	13.72	13.72
AIVI1220FI	308mm	308mm	156mm	145mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	348mm	348mm
AM1426H	14.14	12.26	6.13	5.71	12.25	10.25	12.75	10.88	PL142	11.03	15.19	15.73	13.85
AWI1420FI	359mm	312mm	156mm	145mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	399mm	352mm
AM1648H	16.27	14.40	8.13	7.68	14.25	12.25	14.75	12.88	P164	13.01	17.19	17.87	15.99
AIVI I U40F1	413mm	366mm	207mm	195mm	362mm	311mm	375mm	327mm	PA164	330mm	437mm	454mm	406mm
AM1868H	18.40	16.40	8.13	7.69	16.25	14.25	16.88	14.88	P186	14.97	19.28	20.00	18.00
AIVIIOUOFI	467mm	417mm	207mm	195mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	508mm	457mm
AMOOCOLI	20.00	16.00	8.13	7.68	17.81	13.81	18.44	14.44	P206	14.54	20.84	21.59	17.59
AM2068H	508mm	406mm	207mm	195mm	452mm	351mm	468mm	367mm	PA206	369mm	529mm	548mm	447mm

All dimensions are in inches unless otherwise noted Data subject to change without notice Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664H) Additional back panels found on page 128

★Coming Q4 - 2016





TABLE OF CONTENTS

JIC Size Junction Boxes: Hinged Screw Cover

Window





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Window unit provides viewing area for instrumentation or equipment

Standards

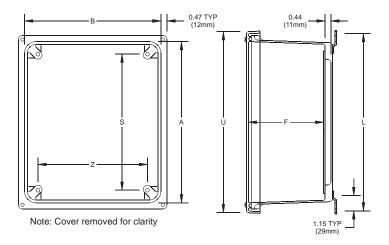
- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- · Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

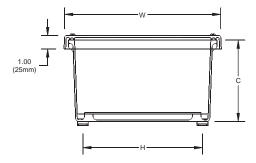
Construction

- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching flat cover
- 316 stainless steel captive cover screws
- Continuous 316 stainless steel hinge
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- UV resistant polycarbonate viewing window
- #10-32 threaded brass inserts for optional back panel installation
- JIC sizes
- ULTRAGUARD® fiberglass material is easily punched, drilled, or sawed
- UV stabilized for outdoor use

- Optional back panels
- Custom holes and cutouts
- Hinge installed on short side
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening







Nominal 1/8" (3mm) wall thickness

Part No.	Box Size			Usable Depth				Panel Sizes			Foot Mount Centers		r Size	Window Dimension
	Α	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	U	W	(Height x Width)
AM664HW	6.10	6.10	4.18	3.65	4.25	4.25	4.81	4.81	PL66	5.01	7.32	7.69	7.69	4.25 x 4.25
AIVI004FIVV	155mm	155mm	106mm	93mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	195mm	195mm	108mm x 108mm
AM864HW	8.00	6.13	4.14	3.60	6.25	4.25	6.75	4.88	PL86	5.02	9.20	9.59	7.71	6.25 x 4.25
AIVI004FIVV	203mm	156mm	105mm	91mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	244mm	196mm	159mm x 108mm
AM1084HW	10.14	8.26	4.13	3.57	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.90	8.38 x 6.50
AWITU04HW	258mm	210mm	105mm	91mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	299mm	251mm	213mm x 165mm
AM1086HW	10.14	8.26	6.13	5.57	8.25	6.25	8.75	6.88	PL108 PLA108	7.01	11.19	11.73	9.85	8.38 x 6.50
AWITUOOHW	258mm	210mm	156mm	141mm	210mm	159mm	222mm	175mm		178mm	284mm	298mm	250mm	213mm x 165mm
AM1206HW	12.14	10.26	6.13	5.58	10.25	8.25	10.75	8.88	PL120 PLA120	9.01	13.19	13.73	11.85	10.38 x 8.50
AWI1200HW	308mm	261mm	156mm	142mm	260mm	210mm	273mm	225mm		229mm	335mm	349mm	301mm	264mm x 216mm
★ AM1224HW	12.14	12.14	4.13	3.62	10.25	10.25	10.75	10.75	PL122	11.01	13.32	13.72	13.72	10.38 x 10.38
AWI1224HW	308mm	308mm	105mm	92mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	348mm	348mm	264mm x 264mm
★ AM1226HW	12.14	12.14	6.13	5.62	10.25	10.25	10.75	10.75	PL122	11.01	13.32	13.72	13.72	10.38 x 10.38
AIVITZZONVV	308mm	308mm	156mm	143mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	348mm	348mm	264mm x 264mm
AM1426HW	14.14	12.26	6.13	5.60	12.25	10.25	12.75	10.88	PL142	11.03	15.19	15.73	13.85	12.38 x 10.50
AIVIT420FIVV	359mm	312mm	156mm	142mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	399mm	352mm	314mm x 267mm
AM1648HW	16.27	14.40	8.13	7.58	14.25	12.25	14.75	12.88	P164	13.01	17.19	17.87	15.99	13.00 x 11.00
AWI1040HW	413mm	366mm	207mm	192mm	362mm	311mm	375mm	327mm	PA164	330mm	437mm	454mm	406mm	330mm x 279mm
AM1868HW	18.40	16.40	8.13	7.58	16.25	14.25	16.88	14.88	P186	14.97	19.28	20.00	18.00	14.00 x 12.00
AWITODOTIV	467mm	417mm	207mm	192mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	508mm	457mm	356mm x 305mm
AMOOGOLIVA	20.00	16.00	8.13	7.58	17.81	13.81	18.44	14.44	P206	14.54	20.84	21.59	17.59	15.00 x 11.00
AM2068HW	508mm	406mm	207mm	192mm	452mm	351mm	468mm	367mm	PA206	369mm	529mm	548mm	447mm	381mm x 279mm

All dimensions are in inches unless otherwise noted

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664HW) Additional back panels found on page 128

★ Coming Q4 - 2016





Data subject to change without notice



ALLIED MOULDED PRODUCTS, Inc.

JIC Size Junction Boxes:

Snap Latch Hinged Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

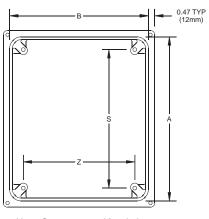
- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching flat cover
- 316 stainless steel snap latches feature padlock hasp
- Continuous 316 stainless steel hinge
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- #10-32 threaded brass inserts for optional back panel installation
- JIC sizes
- ULTRAGUARD® fiberglass material is easily punched, drilled, or sawed
- UV stabilized for outdoor use

- Optional back panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Hinge installed on short side
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening

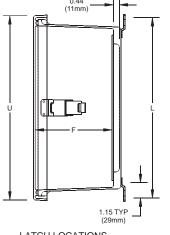


AMHD-R

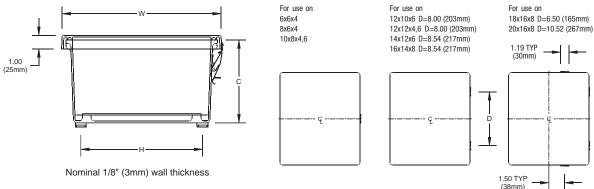








LATCH LOCATIONS



Part No.	Box Size			Usable Depth			Panel Sizes			Foot Mount Centers		Cover Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	U	W
AM664L	6.10	6.10	4.18	3.76	4.25	4.25	4.81	4.81	PL66	5.01	7.32	7.69	7.69
Alvibb4L	155mm	155mm	106mm	95mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	195mm	195mn
AMAGG 41	8.00	6.13	4.14	3.71	6.25	4.25	6.75	4.88	PL86	5.02	9.20	9.59	7.71
AM864L	203mm	156mm	105mm	94mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	244mm	196mn
AM1084L	10.14	8.26	4.13	3.68	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.90
AM1084L	258mm	210mm	105mm	93mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	299mm	251mr
AA440001	10.14	8.26	6.13	5.68	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.85
AM1086L	258mm	210mm	156mm	144mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	298mm	250mr
1	12.14	10.26	6.13	5.68	10.25	8.25	10.75	8.88	PL120	9.01	13.19	13.73	11.85
AM1206L	308mm	261mm	156mm	144mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	349mm	301mr
***************************************	12.14	12.14	4.13	3.73	10.25	10.25	10.75	10.75	PL122	11.01	13.32	13.72	13.72
AM1224L	308mm	308mm	105mm	95mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	348mm	348mr
AN440001	12.14	12.14	6.13	5.73	10.25	10.25	10.75	10.75	PL122	11.01	13.32	13.72	13.72
AM1226L	308mm	308mm	156mm	145mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	348mm	348mr
AA44 4001	14.14	12.26	6.13	5.71	12.25	10.25	12.75	10.88	PL142	11.03	15.19	15.73	13.85
AM1426L	359mm	312mm	156mm	145mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	399mm	352mn
AA44040I	16.27	14.40	8.13	7.68	14.25	12.25	14.75	12.88	P164	13.01	17.19	17.87	15.99
AM1648L	413mm	366mm	207mm	195mm	362mm	311mm	375mm	327mm	PA164	330mm	437mm	454mm	406mr
AM1868L	18.40	16.40	8.13	7.69	16.25	14.25	16.88	14.88	P186	14.97	19.28	20.00	18.00
AIVITOOOL	467mm	417mm	207mm	195mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	508mm	457mr
A.M.O.O.C.O.I	20.00	16.00	8.13	7.68	17.81	13.81	18.44	14.44	P206	14.54	20.84	21.59	17.59
AM2068L	508mm	406mm	207mm	195mm	452mm	351mm	468mm	367mm	PA206	369mm	529mm	548mm	447mı

Data subject to change without notice All dimensions are in inches unless otherwise noted Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664L)

★ Coming Q4 - 2016

Additional back panels found on page 128





JIC Size Junction Boxes: Snap Latch Hinged Cover

Window





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Window unit provides viewing area for instrumentation or equipment

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

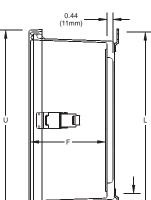
Construction

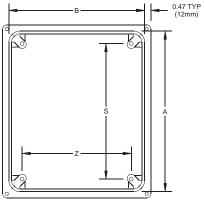
- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching flat cover
- 316 stainless steel snap latches feature padlock hasp
- Continuous 316 stainless steel hinge
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- UV resistant polycarbonate viewing window
- #10-32 threaded brass inserts for optional back panel installation
- JIC sizes
- ULTRAGUARD® fiberglass material is easily punched, drilled, or sawed
- UV stabilized for outdoor use

- Optional back panels
- Custom holes and cutouts
- Hinge installed on short side
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening

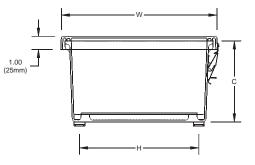


AM-R





Note: Cover removed for clarity



Nominal 1/8" (3mm) wall thickness

1.15 TYP (29mm)

LATCH LOCATIONS For use on

12x10x6 D=8.00 (203mm))	18x16x8 D=6	6.50 (165mm)
12x12x4,6 D=8.00 (203m)		20x16x8 D=1	10.52 (267mm)
14x12x6 D=8.54 (217mm)			
16x14x8 D=8.54 (217mm)		1.19 TYP (30mm)	
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For use on

1.50 TYP (38mm)

Part No.	Box Size			Usable Panel Boss Centers		Panel Sizes			Foot Mount Centers		Cover Size		Window Dimension	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	U	W	(Height x Width)
AM664LW	6.10	6.10	4.18	3.65	4.25	4.25	4.81	4.81	PL66	5.01	7.32	7.69	7.69	4.25 x 4.25
AIVI004LVV	155mm	155mm	106mm	93mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	195mm	195mm	108mm x 108mm
AM864LW	8.00	6.13	4.14	3.60	6.25	4.25	6.75	4.88	PL86	5.02	9.20	9.59	7.71	6.25 x 4.25
AIVIOD4LVV	203mm	156mm	105mm	91mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	244mm	196mm	159mm x 108mm
AM1084LW	10.14	8.26	4.13	3.57	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.90	8.38 x 6.50
AIVI I UO4LVV	258mm	210mm	105mm	91mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	299mm	251mm	213mm x 165mm
AM1086LW	10.14	8.26	6.13	5.57	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.85	8.38 x 6.50
	258mm	210mm	156mm	141mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	298mm	250mm	213mm x 165mm
	12.14	10.26	6.13	5.58	10.25	8.25	10.75	8.88	PL120	9.01	13.19	13.73	11.85	10.38 x 8.50
AM1206LW	308mm	261mm	156mm	142mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	349mm	301mm	264mm x 216mm
AM1224LW	12.14	12.14	4.13	3.62	10.25	10.25	10.75	10.75	PL122 PLA122	11.01	13.32	13.72	13.72	10.38 x 10.38
AIVI I ZZ4LVV	308mm	308mm	105mm	92mm	260mm	260mm	273mm	273mm		280mm	338mm	348mm	348mm	264mm x 264mm
AM1226LW	12.14	12.14	6.13	5.62	10.25	10.25	10.75	10.75	PL122	11.01	13.32	13.72	13.72	10.38 x 10.38
AIVITZZOLVV	308mm	308mm	156mm	143mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	348mm	348mm	264mm x 264mm
AM1426LW	14.14	12.26	6.13	5.60	12.25	10.25	12.75	10.88	PL142	11.03	15.19	15.73	13.85	12.38 x 10.50
AIVIT420LVV	359mm	312mm	156mm	142mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	399mm	352mm	314mm x 267mm
AM1648LW	16.27	14.40	8.13	7.58	14.25	12.25	14.75	12.88	P164	13.01	17.19	17.87	15.99	13.00 x 11.00
AIVI I D40LVV	413mm	366mm	207mm	192mm	362mm	311mm	375mm	327mm	PA164	330mm	437mm	454mm	406mm	330mm x 279mm
AM1868LW	18.40	16.40	8.13	7.58	16.25	14.25	16.88	14.88	P186	14.97	19.28	20.00	18.00	14.00 x 12.00
AIVIIOUOLVV	467mm	417mm	207mm	192mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	508mm	457mm	356mm x 305mm
AM2068LW	20.00	16.00	8.13	7.58	17.81	13.81	18.44	14.44	P206	14.54	20.84	21.59	17.59	15.00 x 11.00
AIVIZUOOLVV	508mm	406mm	207mm	192mm	452mm	351mm	468mm	367mm	PA206	369mm	529mm	548mm	447mm	381mm x 279mm

For use on 6x6x4

8x6x4

10x8x4,6

All dimensions are in inches unless otherwise noted

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664LW)

Additional back panels found on page 128

★ Coming Q4 - 2016









INDEX

Data subject to change without notice

JIC Size Junction Boxes: Twist Latch Hinged Cover

• Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

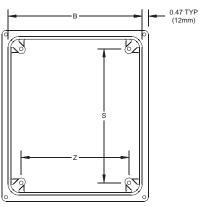
Construction

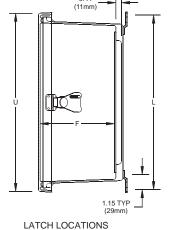
- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching flat cover
- 316 stainless steel twist latches feature padlock hasp
- Continuous 316 stainless steel hinge
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- #10-32 threaded brass inserts for optional back panel installation
- JIC sizes
- ULTRAGUARD® fiberglass material is easily punched, drilled, or sawed
- UV stabilized for outdoor use

- Optional back panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Hinge installed on short side
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening

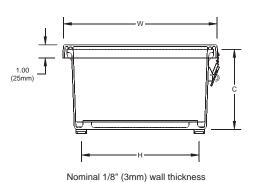




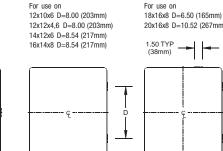




Note: Cover removed for clarity



For use on 6x6x4 8x6x4 10x8x4,6



	10.52 (267mm)
D .	2	D

Foot Mount

Part No.	Box Size			Depth Centers		P	anel Size	S	Centers		Cover Size		
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	U	W
AM664T	6.10	6.10	4.18	3.76	4.25	4.25	4.81	4.81	PL66	5.01	7.32	7.69	7.69
AIVI004 I	155mm	155mm	106mm	95mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	195mm	195mm
AM864T	8.00	6.13	4.14	3.71	6.25	4.25	6.75	4.88	PL86	5.02	9.20	9.59	7.71
Alviou4 i	203mm	156mm	105mm	94mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	244mm	196mm
AM1084T	10.14	8.26	4.13	3.68	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.90
AWITU041	258mm	210mm	105mm	93mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	299mm	251 mm
AM1086T	10.14	8.26	6.13	5.68	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.85
AWITOOT	258mm	210mm	156mm	144mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	298mm	250mm
A N 44 000T	12.14	10.26	6.13	5.68	10.25	8.25	10.75	8.88	PL120	9.01	13.19	13.73	11.85
AM1206T	308mm	261mm	156mm	144mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	349mm	301mm
A144004T	12.14	12.14	4.13	3.73	10.25	10.25	10.75	10.75	PL122	11.01	13.32	13.72	13.72
AM1224T	308mm	308mm	105mm	95mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	348mm	348mm
ANALOGOT	12.14	12.14	6.13	5.73	10.25	10.25	10.75	10.75	PL122	11.01	13.32	13.72	13.72
AM1226T	308mm	308mm	156mm	145mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	348mm	348mm
AN4 400T	14.14	12.26	6.13	5.71	12.25	10.25	12.75	10.88	PL142	11.03	15.19	15.73	13.85
AM1426T	359mm	312mm	156mm	145mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	399mm	352mm
AM1640T	16.27	14.40	8.13	7.68	14.25	12.25	14.75	12.88	P164	13.01	17.19	17.87	15.99
AM1648T	413mm	366mm	207mm	207mm 195mm 362mm 311mm 375mm 327mm PA	PA164	330mm	437mm	454mm	406mm				
AM4 OCOT	18.40	16.40	8.13	7.69	16.25	14.25	16.88	14.88	P186	14.97	19.28	20.00	18.00
AM1868T	467mm	417mm	207mm	195mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	508mm	457mm

All dimensions are in inches unless otherwise noted Data subject to change without notice Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664T) Additional back panels found on page 128

13.81

351mm

18.44

468mm

14.44

367mm

★Coming Q4 - 2016

AM2068T

20.00

508mm

16.00

406mm

8.13

207mm

7.68

195mm

17.81



P206

PA206



20.84

529mm

21.59

548mm



ALLIED MOULDED

PRODUCTS, Inc.

17.59

447mm

14.54

369mm

JIC Size Junction Boxes: Twist Latch Hinged Cover

Window





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Window unit provides viewing area for instrumentation or equipment

Standards

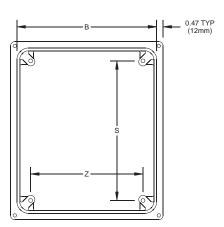
- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- · Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

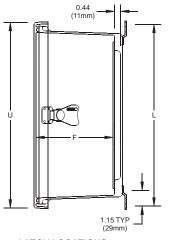
- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching flat cover
- 316 stainless steel twist latches feature padlock hasp
- Continuous 316 stainless steel hinge
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- UV resistant polycarbonate viewing window
- #10-32 threaded brass inserts for optional back panel installation
- JIC sizes
- ULTRAGUARD® fiberglass material is easily punched, drilled, or sawed
- UV stabilized for outdoor use

- Optional back panels
- Custom holes and cutouts
- Hinge installed on short side
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening









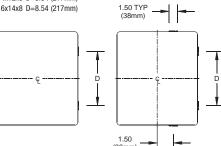
LATCH LOCATIONS

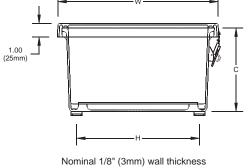


6x6x4 8x6x4 10x8x4,6



For use on 18x16x8 D=6.50 (165mm) 20x16x8 D=10.52 (267mm)





												(38mm)				
Part No.	Box Size			Usable Depth			Panel Sizes			Foot Mount Centers		Cover Size		Window Dimension		
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	U	W	(Height x Width)		
AM664TW	6.10	6.10	4.18	3.65	4.25	4.25	4.81	4.81	PL66	5.01	7.32	7.69	7.69	4.25 x 4.25		
AIVIO041VV	155mm	155mm	106mm	93mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	195mm	195mm	108mm x 108mm		
AM864TW	8.00	6.13	4.14	3.60	6.25 4.2		6.75	4.88	PL86	5.02	9.20	9.59	7.71	6.25 x 4.25		
AIVIOU41 VV	203mm	156mm	105mm	91mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	244mm	196mm	159mm x 108mm		
AM1084TW	10.14	8.26	4.13	3.57	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.90	8.38 x 6.50		
AWIT004TW	258mm	210mm	105mm	91mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	299mm	251mm	213mm x 165mm		
AM1086TW	10.14	8.26	6.13	5.57	8.25	6.25	8.75	6.88	PL108	7.01	11.19	11.73	9.85	8.38 x 6.50		
AWITOOUTW	258mm	210mm	156mm	141mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	298mm	250mm	213mm x 165mm		
AM1206TW	12.14	10.26	6.13	5.58	10.25	8.25	10.75	8.88	PL120	9.01	13.19	13.73	11.85	10.38 x 8.50		
AWITZUOTW	308mm	261mm	156mm	142mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	349mm	301mm	264mm x 216mm		
AM1224TW	12.14	12.14	4.13	3.62	10.25	10.25	10.75	10.75	PL122	11.01	13.32	13.72	13.72	10.38 x 10.38		
AIVI12241VV	308mm	308mm	105mm	92mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	348mm	348mm	264mm x 264mm		
AM1226TW	12.14	12.14	6.13	5.62	10.25	10.25	10.75	10.75	PL122	11.01	13.32	13.72	13.72	10.38 x 10.38		
AWITZZOTW	308mm	308mm	156mm	143mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	348mm	348mm	264mm x 264mm		
AM1426TW	14.14	12.26	6.13	5.60	12.25	10.25	12.75	10.88	PL142	11.03	15.19	15.73	13.85	12.38 x 10.50		
AIVI14201VV	359mm	312mm	156mm	142mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	399mm	352mm	314mm x 267mm		
AM1648TW	16.27	14.40	8.13	7.58	14.25	12.25	14.75	12.88	P164	13.01	17.19	17.87	15.99	13.00 x 11.00		
AIVI I 040 I VV	413mm	366mm	207mm	192mm	362mm	311mm	375mm	327mm	PA164	330mm	437mm	454mm	406mm	330mm x 279mm		
AM1868TW	18.40	16.40	8.13	7.58	16.25	14.25	16.88	14.88	P186	14.97	19.28	20.00	18.00	14.00 x 12.00		
AIVITOUOTVV	467mm	417mm	207mm	192mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	508mm	457mm	356mm x 305mm		
AM2068TW	20.00	16.00	8.13	7.58	17.81	13.81	18.44	14.44	P206	14.54	20.84	21.59	17.59	15.00 x 11.00		
AIVIZU00 I VV	508mm	406mm	207mm	192mm	452mm	351mm	468mm	367mm	PA206	369mm	529mm	548mm	447mm	381mm x 279mm		

All dimensions are in inches unless otherwise noted Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664TW) Additional back panels found on page 128

★ Coming Q4 - 2016



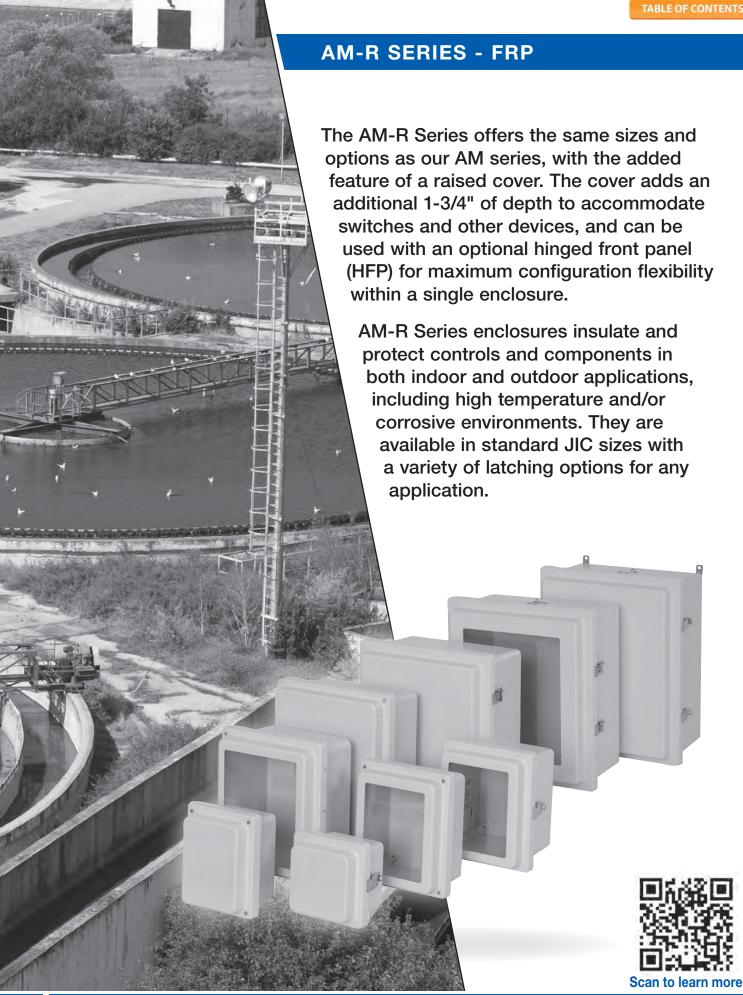






INDEX

Data subject to change without notice





AM-R Series Features & Benefits

- Molded ULTRAGUARD[®] fiberglass reinforced polyester (FRP) material construction for durability
- Continuous 316 stainless steel hinge
- Formed-In-Place (FIP) polyurethane gasket system
- Matching raised cover
- 316 stainless steel hardware and mounting feet
- Mounting panel inserts for optional back panel
- UV stabilized for outdoor use

AM-R Series Specifications

- Non-corrosive
- Non-conductive
- Standard RAL 7035 light gray color
- Temperature-resistant
- Fire-resistant
- Rated NEMA 1, 2, 3, 3R, 4, 4X, 12, 13
- UL[®] listed
- CSA certified
- Compliant with RoHS directive

Accessories

- Back panels available in painted carbon steel, aluminum, fiberglass, or galvannealed steel
- Optional hinged front panels
- ULTRAPLUG® hole plugs
- Pole mount kits
- HMI cover kits
- Inspection windows
- UV resistant polycarbonate viewing windows

Modifications

We are pleased to modify any of our standard products to fit your needs with:

- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matching
- Hinge installed on short side
- EMI/RFI shielding
- Factory-supplied silk screening

For complete details on factory modifications including a modification request form, see pages 142-144.

www.alliedmoulded.com

JIC Size Junction Boxes: Lift-Off Screw Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, (6P for sizes 6"x6" up through 14"x12"), 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, (6P for sizes 6"x6" up through 14"x12"), 12 and 13
- · Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, (6P for sizes 6"x6" up through 14"x12"), 12 and 13
 - IEC 60529 Type IP68 submersible up to 24 hours at a depth of 6 feet (1.8 meters)
 - RoHS directive

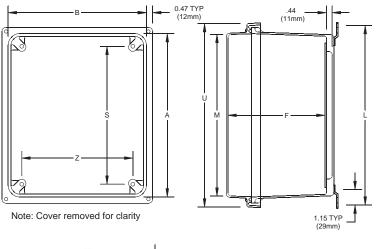
Construction

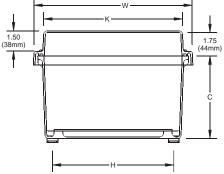
- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching raised cover
- 316 stainless steel captive cover screws
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- #10-32 threaded brass inserts for optional back panel installation
- JIC sizes
- ULTRAGUARD® fiberglass material is easily punched, drilled, or sawed
- UV stabilized for outdoor use

- Optional back panels and hinged front panels
- · Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening

AM-R







Nominal 1/8" (3mm) wall thickness

Part No.	В	ox Siz	e	Usable Depth	Panel Cen		P	anel Size	es		Mount ters		Cove	r Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	K	M	U	W
AM664R	6.10	6.10	4.18	5.29	4.25	4.25	4.81	4.81	PL66	5.01	7.32	6.08	6.08	7.69	7.69
Alvi004h	155mm	155mm	106mm	134mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	154mm	154mm	195mm	195mm
AM864R	8.00	6.13	4.14	5.21	6.25	4.25	6.75	4.88	PL86	5.02	9.20	6.11	7.98	9.59	7.71
Alviou4h	203mm	156mm	105mm	132mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	155mm	203mm	244mm	196mm
AM1084R	10.14	8.26	4.13	5.21	8.25	6.25	8.75	6.88	PL108	7.01	11.19	8.44	10.32	11.73	9.90
AWI 1004h	258mm	210mm	105mm	132mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	214mm	262mm	299mm	251mm
AM1086R	10.14	8.26	6.13	7.21	8.25	6.25	8.75	6.88	PL108	7.01	11.19	8.44	10.32	11.73	9.85
AWITOOON	258mm	210mm	156mm	183mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	214mm	262mm	298mm	250mm
AM1206R	12.14	10.26	6.13	7.21	10.25	8.25	10.75	8.88	PL120	9.01	13.19	10.45	12.32	13.73	11.85
AWITZUUN	308mm	261mm	156mm	183mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	265mm	313mm	349mm	301mm
★ AM1224R	12.14	12.14	4.13	5.26	10.25	10.25	10.75	10.75	PL122	11.01	13.32	12.19	12.19	13.72	13.72
AIVI I ZZ4N	308mm	308mm	105mm	134mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	310mm	310mm	348mm	348mm
★ AM1226R	12.14	12.14	6.13	7.26	10.25	10.25	10.75	10.75	PL122	11.01	13.32	12.19	12.19	13.72	13.72
AWITZZON	308mm	308mm	156mm	184mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	310mm	310mm	348mm	348mm
AM1426R	14.14	12.26	6.13	7.21	12.25	10.25	12.75	10.88	PL142	11.03	15.19	12.45	14.32	15.73	13.85
AIVI 1420h	359mm	312mm	156mm	183mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	316mm	364mm	399mm	352mm
AM1648R	16.27	14.40	8.13	9.21	14.25	12.25	14.75	12.88	P164	13.01	17.19	13.86	15.73	17.87	15.99
AIVI I 040h	413mm	366mm	207mm	234mm	362mm	311mm	375mm	327mm	PA164	330mm	437mm	352mm	400mm	454mm	406mm
AM1868R	18.40	16.40	8.13	9.22	16.25	14.25	16.88	14.88	P186	14.97	19.28	15.86	17.86	20.00	18.00
AIVIIOUON	467mm	417mm	207mm	234mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	403mm	454mm	508mm	457mm
AM2068R	20.00	16.00	8.13	9.21	17.81	13.81	18.44	14.44	P206	14.54	20.84	15.43	19.43	21.59	17.59
AIVIZUUUN	508mm	406mm	207mm	234mm	452mm	351mm	468mm	367mm	PA206	369mm	529mm	392mm	494mm	548mm	447mm

All dimensions are in inches unless otherwise noted Sizes 6" x 6" up through 14" x 12" are rated 6P (IP68) Data subject to change without notice

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664R) Additional back panels found on page 128

★Coming Q4 - 2016







JIC Size Junction Boxes: Lift-Off Screw Cover

Window





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Window unit provides viewing area for instrumentation or equipment

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching raised cover
- 316 stainless steel captive cover screws
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- UV resistant polycarbonate viewing window
- #10-32 threaded brass inserts for optional back panel installation
- JIC sizes
- ULTRAGUARD® fiberglass material is easily punched, drilled, or sawed
- UV stabilized for outdoor use

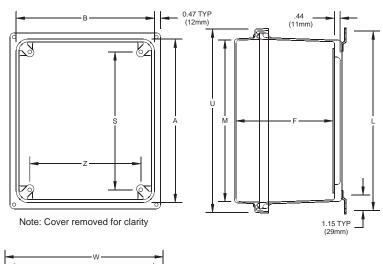
- Optional back panels and hinged front panels
- · Custom holes and cutouts
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening

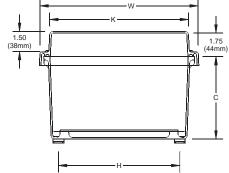
AM-R

INDEX



Data subject to change without notice





Nominal 1/8" (3mm) wall thickness

Part No.	B	ox Siz	е	Usable Depth	Panel Cen		P	anel Size	es		Mount ters		Cove	r Size		Window Dimension
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	K	M	U	W	(Height x Width)
AM664RW	6.10	6.10	4.18	5.18	4.25	4.25	4.81	4.81	PL66	5.01	7.32	6.08	6.08	7.69	7.69	4.25 x 4.25
AIVI004NV	155mm	155mm	106mm	131mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	154mm	154mm	195mm	195mm	108mm x 108mm
AM864RW	8.00	6.13	4.14	5.10	6.25	4.25	6.75	4.88	PL86	5.02	9.20	6.11	7.98	9.59	7.71	6.25 x 4.25
AWOOTIW	203mm	156mm	105mm	130mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	155mm	203mm	244mm	196mm	159mm x 108mm
AM1084RW	10.14	8.26	4.13	5.10	8.25	6.25	8.75	6.88	PL108	7.01	11.19	8.44	10.32	11.73	9.90	8.38 x 6.50
AWITOO4HW	258mm	210mm	105mm	130mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	214mm	262mm	299mm	251mm	213mm x 165mm
AM1086RW	10.14	8.26	6.13	7.12	8.25	6.25	8.75	6.88	PL108	7.01	11.19	8.44	10.32	11.73	9.85	8.38 x 6.50
AIVITUOUNIV	258mm	210mm	156mm	181mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	214mm	262mm	298mm	250mm	213mm x 165mm
AM1206RW	12.14	10.26	6.13	7.10	10.25	8.25	10.75	8.88	PL120	9.01	13.19	10.45	12.32	13.73	11.85	10.38 x 8.50
AIVITZUORVV	308mm	261mm	156mm	180mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	265mm	313mm	349mm	301mm	264mm x 216mm
★ AM1224RW	12.14	12.14	4.13	5.15	10.25	10.25	10.75	10.75	PL122	11.01	13.32	12.19	12.19	13.72	13.72	10.38 x 10.38
AIVI I ZZ4KVV	308mm	308mm	105mm	131mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	310mm	310mm	348mm	348mm	264mm x 264mm
★ AM1226RW	12.14	12.14	6.13	7.15	10.25	10.25	10.75	10.75	PL122	11.01	13.32	12.19	12.19	13.72	13.72	10.38 x 10.38
AIVITZZONVV	308mm	308mm	156mm	182mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	310mm	310mm	348mm	348mm	264mm x 264mm
AM1426RW	14.14	12.26	6.13	7.10	12.25	10.25	12.75	10.88	PL142	11.03	15.19	12.45	14.32	15.73	13.85	12.38 x 10.50
AIVIT420NVV	359mm	312mm	156mm	180mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	316mm	364mm	399mm	352mm	314mm x 267mm
AM1648RW	16.27	14.40	8.13	9.10	14.25	12.25	14.75	12.88	P164	13.01	17.19	13.86	15.73	17.87	15.99	13.00 x 11.00
AIVI I 040 NV	413mm	366mm	207mm	231mm	362mm	311mm	375mm	327mm	PA164	330mm	437mm	352mm	400mm	454mm	406mm	330mm x 279mm
AM1060DW	18.40	16.40	8.13	9.11	16.25	14.25	16.88	14.88	P186	14.97	19.28	15.86	17.86	20.00	18.00	14.00 x 12.00
AM1868RW	467mm	417mm	207mm	231mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	403mm	454mm	508mm	457mm	356mm x 305mm
AM2068RW	20.00	16.00	8.13	9.10	17.81	13.81	18.44	14.44	P206	14.54	20.84	15.43	19.43	21.59	17.59	15.00 x 11.00
AIVIZUUONVV	508mm	406mm	207mm	231mm	452mm	351mm	468mm	367mm	PA206	369mm	529mm	392mm	494mm	548mm	447mm	381mm x 279mm

All dimensions are in inches unless otherwise noted Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664RW) Additional back panels found on page 128

★Coming Q4 - 2016







JIC Size Junction Boxes:

Hinged Screw Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

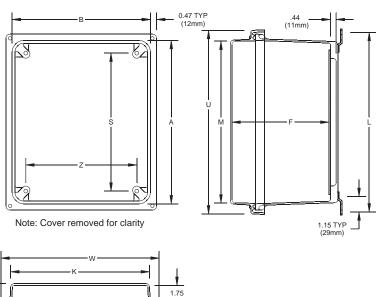
Construction

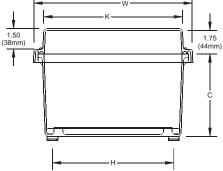
- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching raised cover
- 316 stainless steel captive cover screws
- Continuous 316 stainless steel hinge
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- #10-32 threaded brass inserts for optional back panel installation
- JIC sizes
- ULTRAGUARD® fiberglass material is easily punched, drilled, or sawed
- UV stabilized for outdoor use

- Optional back panels and hinged front panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Hinge installed on short side
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening

AM-R







Nominal 1/8" (3mm) wall thickness

Part No.	В	ox Siz	e	Usable Depth	Panel Cen		P	anel Size	es	Foot I Cen	Mount ters		Cove	Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	K	M	U	W
AM664RH	6.10	6.10	4.18	5.29	4.25	4.25	4.81	4.81	PL66	5.01	7.32	6.08	6.08	7.69	7.69
AIVI004NH	155mm	155mm	106mm	134mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	154mm	154mm	195mm	195mm
AM864RH	8.00	6.13	4.14	5.21	6.25	4.25	6.75	4.88	PL86	5.02	9.20	6.11	7.98	9.59	7.71
AIVIO04NIT	203mm	156mm	105mm	132mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	155mm	203mm	244mm	196mm
AM1084RH	10.14	8.26	4.13	5.21	8.25	6.25	8.75	6.88	PL108	7.01	11.19	8.44	10.32	11.73	9.90
AWITU04KH	258mm	210mm	105mm	132mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	214mm	262mm	299mm	251mm
AM1086RH	10.14	8.26	6.13	7.21	8.25	6.25	8.75	6.88	PL108	7.01	11.19	8.44	10.32	11.73	9.85
AWITUOORII	258mm	210mm	156mm	183mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	214mm	262mm	298mm	250mm
AM4.000DU	12.14	10.26	6.13	7.21	10.25	8.25	10.75	8.88	PL120	9.01	13.19	10.45	12.32	13.73	11.85
AM1206RH	308mm	261mm	156mm	183mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	265mm	313mm	349mm	301mm
AM1224RH	12.14	12.14	4.13	5.26	10.25	10.25	10.75	10.75	PL122	11.01	13.32	12.19	12.19	13.72	13.72
AWI1224KIT	308mm	308mm	105mm	134mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	310mm	310mm	348mm	348mm
AM1226RH	12.14	12.14	6.13	7.26	10.25	10.25	10.75	10.75	PL122	11.01	13.32	12.19	12.19	13.72	13.72
AWI I ZZONII	308mm	308mm	156mm	184mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	310mm	310mm	348mm	348mm
AM1426RH	14.14	12.26	6.13	7.21	12.25	10.25	12.75	10.88	PL142	11.03	15.19	12.45	14.32	15.73	13.85
AWI1420KH	359mm	312mm	156mm	183mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	316mm	364mm	399mm	352mm
AM1648RH	16.27	14.40	8.13	9.21	14.25	12.25	14.75	12.88	P164	13.01	17.19	13.86	15.73	17.87	15.99
AWI 1040KH	413mm	366mm	207mm	234mm	362mm	311mm	375mm	327mm	PA164	330mm	437mm	352mm	400mm	454mm	406mm
AM1868RH	18.40	16.40	8.13	9.22	16.25	14.25	16.88	14.88	P186	14.97	19.28	15.86	17.86	20.00	18.00
AWITODOMH	467mm	417mm	207mm	234mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	403mm	454mm	508mm	457mm
AM2068RH	20.00	16.00	8.13	9.21	17.81	13.81	18.44	14.44	P206	14.54	20.84	15.43	19.43	21.59	17.59
AIVIZU00MH	508mm	406mm	207mm	234mm	452mm	351mm	468mm	367mm	PA206	369mm	529mm	392mm	494mm	548mm	447mm

All dimensions are in inches unless otherwise noted Data subject to change without notice Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664RH)

Additional back panels found on page 128 ★Coming Q4 - 2016







JIC Size Junction Boxes: Hinged Screw Cover

Window





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- · Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Window unit provides viewing area for instrumentation or equipment

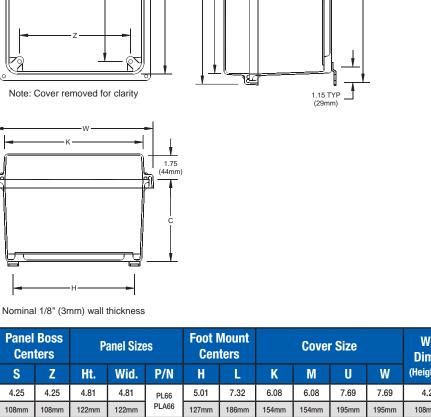
Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching raised cover
- 316 stainless steel captive cover screws
- Continuous 316 stainless steel hinge
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- UV resistant polycarbonate viewing window
- #10-32 threaded brass inserts for optional back panel installation
- JIC sizes
- ULTRAGUARD® fiberglass material is easily punched, drilled, or sawed
- UV stabilized for outdoor use

- Optional back panels and hinged front panels
- Custom holes and cutouts
- Hinge installed on short side
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening



.44 (11mm)

0.47 TYP (12mm)

Part No.	В	ox Siz	е	Usable Depth	Panel Cen		Pa	anel Size	es		Mount ters		Cove	r Size		Window Dimension
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	K	M	U	W	(Height x Width)
AM664RHW	6.10	6.10	4.18	5.18	4.25	4.25	4.81	4.81	PL66	5.01	7.32	6.08	6.08	7.69	7.69	4.25 x 4.25
AIVI004nnvv	155mm	155mm	106mm	131mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	154mm	154mm	195mm	195mm	108mm x 108mm
AM864RHW	8.00	6.13	4.14	5.10	6.25	4.25	6.75	4.88	PL86	5.02	9.20	6.11	7.98	9.59	7.71	6.25 x 4.25
AWOU4NI W	203mm	156mm	105mm	130mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	155mm	203mm	244mm	196mm	159mm x 108mm
AM1084RHW	10.14	8.26	4.13	5.10	8.25	6.25	8.75	6.88	PL108	7.01	11.19	8.44	10.32	11.73	9.90	8.38 x 6.50
AIVITOO+HITVV	258mm	210mm	105mm	130mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	214mm	262mm	299mm	251mm	213mm x 165mm
AM1086RHW	10.14	8.26	6.13	7.12	8.25	6.25	8.75	6.88	PL108	7.01	11.19	8.44	10.32	11.73	9.85	8.38 x 6.50
AIVITOOONITVV	258mm	210mm	156mm	181mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	214mm	262mm	298mm	250mm	213mm x 165mm
AM1206RHW	12.14	10.26	6.13	7.10	10.25	8.25	10.75	8.88	PL120	9.01	13.19	10.45	12.32	13.73	11.85	10.38 x 8.50
AIVITZOONITIV	308mm	261mm	156mm	180mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	265mm	313mm	349mm	301mm	264mm x 216mm
★ AM1224RHW	12.14	12.14	4.13	5.15	10.25	10.25	10.75	10.75	PL122	11.01	13.32	12.19	12.19	13.72	13.72	10.38 x 10.38
AWITZZANTW	308mm	308mm	105mm	131mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	310mm	310mm	348mm	348mm	264mm x 264mm
★ AM1226RHW	12.14	12.14	6.13	7.15	10.25	10.25	10.75	10.75	PL122	11.01	13.32	12.19	12.19	13.72	13.72	10.38 x 10.38
AWITZZONITW	308mm	308mm	156mm	182mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	310mm	310mm	348mm	348mm	264mm x 264mm
AM1426RHW	14.14	12.26	6.13	7.10	12.25	10.25	12.75	10.88	PL142	11.03	15.19	12.45	14.32	15.73	13.85	12.38 x 10.50
AIVITHZOLILIV	359mm	312mm	156mm	180mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	316mm	364mm	399mm	352mm	314mm x 267mm
AM1648RHW	16.27	14.40	8.13	9.10	14.25	12.25	14.75	12.88	P164	13.01	17.19	13.86	15.73	17.87	15.99	13.00 x 11.00
AIVITOHONITIV	413mm	366mm	207mm	231mm	362mm	311mm	375mm	327mm	PA164	330mm	437mm	352mm	400mm	454mm	406mm	330mm x 279mm
AM1868RHW	18.40	16.40	8.13	9.11	16.25	14.25	16.88	14.88	P186	14.97	19.28	15.86	17.86	20.00	18.00	14.00 x 12.00
AIVITOUONI IVV	467mm	417mm	207mm	231mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	403mm	454mm	508mm	457mm	356mm x 305mm
AM2068RHW	20.00	16.00	8.13	9.10	17.81	13.81	18.44	14.44	P206	14.54	20.84	15.43	19.43	21.59	17.59	15.00 x 11.00
AIVIZUUUNI IVV	508mm	406mm	207mm	231mm	452mm	351mm	468mm	367mm	PA206	369mm	529mm	392mm	494mm	548mm	447mm	381mm x 279mm

All dimensions are in inches unless otherwise noted

1.50 (38mm)

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664RHW)

Additional back panels found on page 128

★Coming Q4 - 2016









JIC Size Junction Boxes: Snap Latch Hinged Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

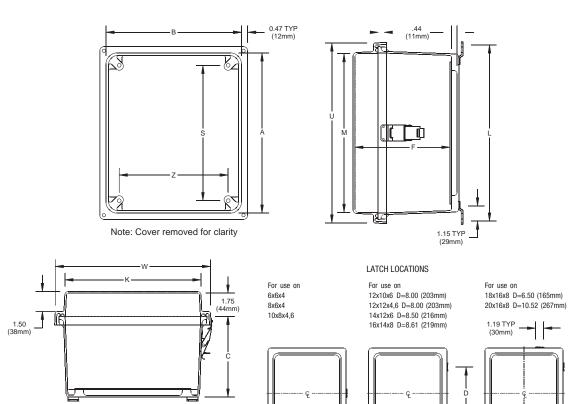
- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching raised cover
- 316 stainless steel snap latches feature padlock hasp
- Continuous 316 stainless steel hinge
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- #10-32 threaded brass inserts for optional back panel installation
- JIC sizes
- ULTRAGUARD® fiberglass material is easily punched, drilled, or sawed
- UV stabilized for outdoor use

- Optional back panels and hinged front panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Hinge installed on short side
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening



AM-R





Part No.	B	ox Siz	е	Usable Depth	Panel Cen		P	anel Size	es	Foot I Cen	Mount ters		Cove	r Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	K	M	U	W
AM664RL	6.10	6.10	4.18	5.29	4.25	4.25	4.81	4.81	PL66	5.01	7.32	6.08	6.08	7.69	7.69
AIVI004NL	155mm	155mm	106mm	134mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	154mm	154mm	195mm	195mm
AM864RL	8.00	6.13	4.14	5.21	6.25	4.25	6.75	4.88	PL86	5.02	9.20	6.11	7.98	9.59	7.71
AIVIOU4NL	203mm	156mm	105mm	132mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	155mm	203mm	244mm	196mm
AM1084RL	10.14	8.26	4.13	5.21	8.25	6.25	8.75	6.88	PL108	7.01	11.19	8.44	10.32	11.73	9.90
AWITU04NL	258mm	210mm	105mm	132mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	214mm	262mm	299mm	251mm
AM1086RL	10.14	8.26	6.13	7.21	8.25	6.25	8.75	6.88	PL108	7.01	11.19	8.44	10.32	11.73	9.85
AWITOOONL	258mm	210mm	156mm	183mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	214mm	262mm	298mm	250mm
AM1206RL	12.14	10.26	6.13	7.21	10.25	8.25	10.75	8.88	PL120	9.01	13.19	10.45	12.32	13.73	11.85
AWI ZUONL	308mm	261mm	156mm	183mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	265mm	313mm	349mm	301mm
★ AM1224RL	12.14	12.14	4.13	5.26	10.25	10.25	10.75	10.75	PL122	11.01	13.32	12.19	12.19	13.72	13.72
AIVI I ZZ4NL	308mm	308mm	105mm	134mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	310mm	310mm	348mm	348mm
★ AM1226RL	12.14	12.14	6.13	7.26	10.25	10.25	10.75	10.75	PL122	11.01	13.32	12.19	12.19	13.72	13.72
AWITZZONL	308mm	308mm	156mm	184mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	310mm	310mm	348mm	348mm
AM1426RL	14.14	12.26	6.13	7.21	12.25	10.25	12.75	10.88	PL142	11.03	15.19	12.45	14.32	15.73	13.85
AWI1420NL	359mm	312mm	156mm	183mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	316mm	364mm	399mm	352mm
AM1648RL	16.27	14.40	8.13	9.21	14.25	12.25	14.75	12.88	P164	13.01	17.19	13.86	15.73	17.87	15.99
AWITOHORL	413mm	366mm	207mm	234mm	362mm	311mm	375mm	327mm	PA164	330mm	437mm	352mm	400mm	454mm	406mm
AM1868RL	18.40	16.40	8.13	9.22	16.25	14.25	16.88	14.88	P186	14.97	19.28	15.86	17.86	20.00	18.00
AWITOUONL	467mm	417mm	207mm	234mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	403mm	454mm	508mm	457mm
AM2068RL	20.00	16.00	8.13	9.21	17.81	13.81	18.44	14.44	P206	14.54	20.84	15.43	19.43	21.59	17.59
AIVIZUUUNL	508mm	406mm	207mm	234mm	452mm	351mm	468mm	367mm	PA206	369mm	529mm	392mm	494mm	548mm	447mm

All dimensions are in inches unless otherwise noted Data subject to change without notice Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664RL)

Additional back panels found on page 128

Nominal 1/8" (3mm) wall thickness

★Coming Q4 - 2016





1.50 TYP (38mm)



ALLIED MOULDED PRODUCTS, Inc.

JIC Size Junction Boxes: Snap Latch Hinged Cover

Window





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Window unit provides viewing area for instrumentation or equipment

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

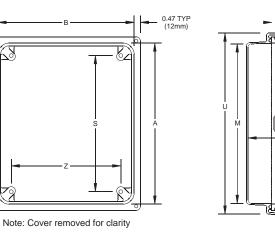
Construction

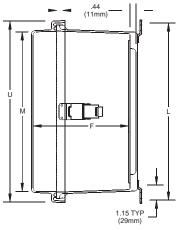
- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching raised cover
- 316 stainless steel snap latches feature padlock hasp
- Continuous 316 stainless steel hinge
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- UV resistant polycarbonate viewing window
- #10-32 threaded brass inserts for optional back panel installation
- JIC sizes
- ULTRAGUARD® fiberglass material is easily punched, drilled, or sawed
- UV stabilized for outdoor use

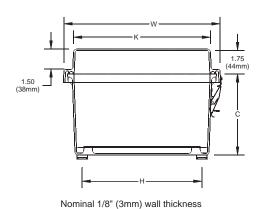
- Optional back panels and hinged front panels
- · Custom holes and cutouts
- Hinge installed on short side
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening

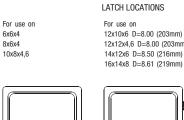


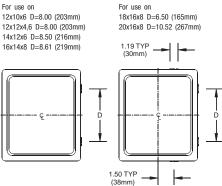
AM-R











Part No.	B	Box Siz	е	Usable Depth	Panel Cen		Pa	anel Size	es		Mount ters		Cove	r Size		Window Dimension
	Α	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	K	M	U	W	(Height x Width)
AM664RLW	6.10	6.10	4.18	5.18	4.25	4.25	4.81	4.81	PL66	5.01	7.32	6.08	6.08	7.69	7.69	4.25 x 4.25
AIVI004KLW	155mm	155mm	106mm	131mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	154mm	154mm	195mm	195mm	108mm x 108mm
AM864RLW	8.00	6.13	4.14	5.10	6.25	4.25	6.75	4.88	PL86	5.02	9.20	6.11	7.98	9.59	7.71	6.25 x 4.25
AIVIOD4KLVV	203mm	156mm	105mm	130mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	155mm	203mm	244mm	196mm	159mm x 108mm
AM1084RLW	10.14	8.26	4.13	5.10	8.25	6.25	8.75	6.88	PL108	7.01	11.19	8.44	10.32	11.73	9.90	8.38 x 6.50
AIVI I UO4NLVV	258mm	210mm	105mm	130mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	214mm	262mm	299mm	251mm	213mm x 165mm
AM1086RLW	10.14	8.26	6.13	7.12	8.25	6.25	8.75	6.88	PL108	7.01	11.19	8.44	10.32	11.73	9.85	8.38 x 6.50
AIVITUOUNLVV	258mm	210mm	156mm	181mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	214mm	262mm	298mm	250mm	213mm x 165mm
AM1206RLW	12.14	10.26	6.13	7.10	10.25	8.25	10.75	8.88	PL120	9.01	13.19	10.45	12.32	13.73	11.85	10.38 x 8.50
AWITZUONLW	308mm	261mm	156mm	180mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	265mm	313mm	349mm	301mm	264mm x 216mm
AM1224RLW	12.14	12.14	4.13	5.15	10.25	10.25	10.75	10.75	PL122	11.01	13.32	12.19	12.19	13.72	13.72	10.38 x 10.38
AWI1224RLW	308mm	308mm	105mm	131mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	310mm	310mm	348mm	348mm	264mm x 264mm
AM1226RLW	12.14	12.14	6.13	7.15	10.25	10.25	10.75	10.75	PL122	11.01	13.32	12.19	12.19	13.72	13.72	10.38 x 10.38
AIVI1220KLVV	308mm	308mm	156mm	182mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	310mm	310mm	348mm	348mm	264mm x 264mm
AM1426RLW	14.14	12.26	6.13	7.10	12.25	10.25	12.75	10.88	PL142	11.03	15.19	12.45	14.32	15.73	13.85	12.38 x 10.50
AIVI1420NLVV	359mm	312mm	156mm	180mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	316mm	364mm	399mm	352mm	314mm x 267mm
AM1648RLW	16.27	14.40	8.13	9.10	14.25	12.25	14.75	12.88	P164	13.01	17.19	13.86	15.73	17.87	15.99	13.00 x 11.00
AIVI I U40NLVV	413mm	366mm	207mm	231mm	362mm	311mm	375mm	327mm	PA164	330mm	437mm	352mm	400mm	454mm	406mm	330mm x 279mm
AM1868RLW	18.40	16.40	8.13	9.11	16.25	14.25	16.88	14.88	P186	14.97	19.28	15.86	17.86	20.00	18.00	14.00 x 12.00
AIVITOUONLVV	467mm	417mm	207mm	231mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	403mm	454mm	508mm	457mm	356mm x 305mm
AM2068RLW	20.00	16.00	8.13	9.10	17.81	13.81	18.44	14.44	P206	14.54	20.84	15.43	19.43	21.59	17.59	15.00 x 11.00
AIVIZUUONLVV	508mm	406mm	207mm	231mm	452mm	351mm	468mm	367mm	PA206	369mm	529mm	392mm	494mm	548mm	447mm	381mm x 279mm

All dimensions are in inches unless otherwise noted Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664RLW) Additional back panels found on page 128

★Coming Q4 - 2016









INDEX

JIC Size Junction Boxes: Twist Latch Hinged Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

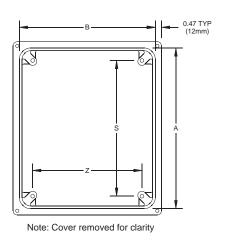
- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching raised cover
- 316 stainless steel twist latches feature padlock hasp
- Continuous 316 stainless steel hinge
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- #10-32 threaded brass inserts for optional back panel installation
- JIC sizes
- ULTRAGUARD® fiberglass material is easily punched, drilled, or sawed
- UV stabilized for outdoor use

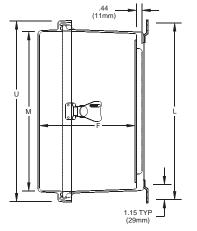
- Optional back panels and hinged front panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Hinge installed on short side
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening

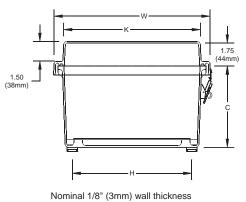


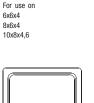
AM-R

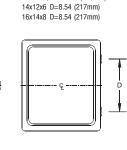






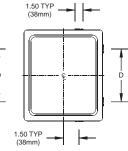






12x12x4,6 D=8.00 (203mm)

LATCH LOCATIONS For use on 12x10x6 D=8.00 (203mm)



20x16x8 D=10.52 (267mm)

For use on 18x16x8 D=6.50 (165mm)

Part No.	i	ox Siz	е	Usable Depth	Panel Cen	Boss ters	P	anel Siz	es		Mount ters		Cove	r Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	K	M	U	W
AM664RT	6.10	6.10	4.18	5.29	4.25	4.25	4.81	4.81	PL66	5.01	7.32	6.08	6.08	7.69	7.69
AM004K1	155mm	155mm	106mm	134mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	154mm	154mm	195mm	195mr
AM864RT	8.00	6.13	4.14	5.21	6.25	4.25	6.75	4.88	PL86	5.02	9.20	6.11	7.98	9.59	7.71
Alviou4n i	203mm	156mm	105mm	132mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	155mm	203mm	244mm	196mr
AM1084RT	10.14	8.26	4.13	5.21	8.25	6.25	8.75	6.88	PL108	7.01	11.19	8.44	10.32	11.73	9.90
AWI 1004h I	258mm	210mm	105mm	132mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	214mm	262mm	299mm	251mr
AM1086RT	10.14	8.26	6.13	7.21	8.25	6.25	8.75	6.88	PL108	7.01	11.19	8.44	10.32	11.73	9.85
AWITOOONT	258mm	210mm	156mm	183mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	214mm	262mm	298mm	250mr
AM1206RT	12.14	10.26	6.13	7.21	10.25	8.25	10.75	8.88	PL120	9.01	13.19	10.45	12.32	13.73	11.85
AWIIZUUNI	308mm	261mm	156mm	183mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	265mm	313mm	349mm	301mr
★ AM1224RT	12.14	12.14	4.13	5.26	10.25	10.25	10.75	10.75	PL122	11.01	13.32	12.19	12.19	13.72	13.72
AWITZZANT	308mm	308mm	105mm	134mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	310mm	310mm	348mm	348mr
★ AM1226RT	12.14	12.14	6.13	7.26	10.25	10.25	10.75	10.75	PL122	11.01	13.32	12.19	12.19	13.72	13.72
AWITZZONT	308mm	308mm	156mm	184mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	310mm	310mm	348mm	348mr
AM1426RT	14.14	12.26	6.13	7.21	12.25	10.25	12.75	10.88	PL142	11.03	15.19	12.45	14.32	15.73	13.85
AWITHZOITI	359mm	312mm	156mm	183mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	316mm	364mm	399mm	352mr
AM1648RT	16.27	14.40	8.13	9.21	14.25	12.25	14.75	12.88	P164	13.01	17.19	13.86	15.73	17.87	15.99
AWITOTOTT	413mm	366mm	207mm	234mm	362mm	311mm	375mm	327mm	PA164	330mm	437mm	352mm	400mm	454mm	406mr
AM1868RT	18.40	16.40	8.13	9.22	16.25	14.25	16.88	14.88	P186	14.97	19.28	15.86	17.86	20.00	18.00
7.1411000111	467mm	417mm	207mm	234mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	403mm	454mm	508mm	457mr
AM2068RT	20.00	16.00	8.13	9.21	17.81	13.81	18.44	14.44	P206	14.54	20.84	15.43	19.43	21.59	17.59
AMEUUUIII	508mm	406mm	207mm	234mm	452mm	351mm	468mm	367mm	PA206	369mm	529mm	392mm	494mm	548mm	447mr

All dimensions are in inches unless otherwise noted

Data subject to change without notice

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664RT) Additional back panels found on page 128

★Coming Q4 - 2016







JIC Size Junction Boxes: Twist Latch Hinged Cover

Window





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Window unit provides viewing area for instrumentation or equipment

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

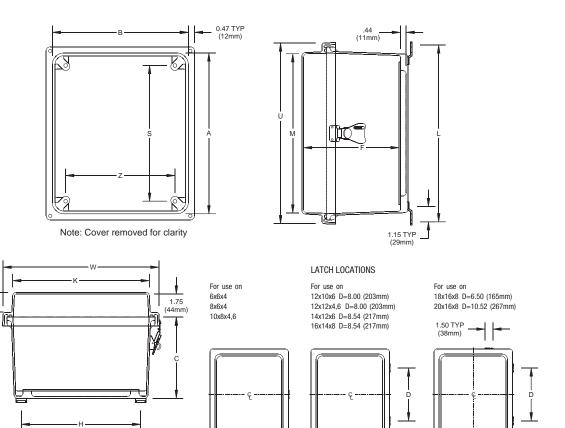
Construction

- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching raised cover
- 316 stainless steel twist latches feature padlock hasp
- Continuous 316 stainless steel hinge
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 10-32 stainless steel screws included
- UV resistant polycarbonate viewing window
- #10-32 threaded brass inserts for optional back panel installation
- JIC sizes
- ULTRAGUARD® fiberglass material is easily punched, drilled, or sawed
- UV stabilized for outdoor use

- Optional back panels and hinged front panels
- · Custom holes and cutouts
- Hinge installed on short side
- · Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening







Part No.	B	ox Siz	е	Usable Depth	Panel Cen	Boss ters	P	anel Size	es		Mount ters		Cove	r Size	,	Window Dimension
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	K	M	U	W	(Height x Width)
AM664RTW	6.10	6.10	4.18	5.18	4.25	4.25	4.81	4.81	PL66	5.01	7.32	6.08	6.08	7.69	7.69	4.25 x 4.25
AIVIDD4H I VV	155mm	155mm	106mm	131mm	108mm	108mm	122mm	122mm	PLA66	127mm	186mm	154mm	154mm	195mm	195mm	108mm x 108mm
AM864RTW	8.00	6.13	4.14	5.10	6.25	4.25	6.75	4.88	PL86	5.02	9.20	6.11	7.98	9.59	7.71	6.25 x 4.25
AIVIOU4N I VV	203mm	156mm	105mm	130mm	159mm	108mm	171mm	124mm	PLA86	127mm	234mm	155mm	203mm	244mm	196mm	159mm x 108mm
AM1084RTW	10.14	8.26	4.13	5.10	8.25	6.25	8.75	6.88	PL108	7.01	11.19	8.44	10.32	11.73	9.90	8.38 x 6.50
AIVII UO4NI VV	258mm	210mm	105mm	130mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	214mm	262mm	299mm	251mm	213mm x 165mm
AM1086RTW	10.14	8.26	6.13	7.12	8.25	6.25	8.75	6.88	PL108	7.01	11.19	8.44	10.32	11.73	9.85	8.38 x 6.50
AIVITUOONTVV	258mm	210mm	156mm	181mm	210mm	159mm	222mm	175mm	PLA108	178mm	284mm	214mm	262mm	298mm	250mm	213mm x 165mm
AM1206RTW	12.14	10.26	6.13	7.10	10.25	8.25	10.75	8.88	PL120	9.01	13.19	10.45	12.32	13.73	11.85	10.38 x 8.50
AIVIIZUORIVV	308mm	261mm	156mm	180mm	260mm	210mm	273mm	225mm	PLA120	229mm	335mm	265mm	313mm	349mm	301mm	264mm x 216mm
AM1224RTW	12.14	12.14	4.13	5.15	10.25	10.25	10.75	10.75	PL122	11.01	13.32	12.19	12.19	13.72	13.72	10.38 x 10.38
AIVI1224KTW	308mm	308mm	105mm	131mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	310mm	310mm	348mm	348mm	264mm x 264mm
★ AM1226RTW	12.14	12.14	6.13	7.15	10.25	10.25	10.75	10.75	PL122	11.01	13.32	12.19	12.19	13.72	13.72	10.38 x 10.38
AIVITZZONTVV	308mm	308mm	156mm	182mm	260mm	260mm	273mm	273mm	PLA122	280mm	338mm	310mm	310mm	348mm	348mm	264mm x 264mm
AM1426RTW	14.14	12.26	6.13	7.10	12.25	10.25	12.75	10.88	PL142	11.03	15.19	12.45	14.32	15.73	13.85	12.38 x 10.50
AIVI1420N1VV	359mm	312mm	156mm	180mm	311mm	260mm	324mm	276mm	PLA142	280mm	386mm	316mm	364mm	399mm	352mm	314mm x 267mm
AM1648RTW	16.27	14.40	8.13	9.10	14.25	12.25	14.75	12.88	P164	13.01	17.19	13.86	15.73	17.87	15.99	13.00 x 11.00
AIVITO40NTVV	413mm	366mm	207mm	231mm	362mm	311mm	375mm	327mm	PA164	330mm	437mm	352mm	400mm	454mm	406mm	330mm x 279mm
AM1868RTW	18.40	16.40	8.13	9.11	16.25	14.25	16.88	14.88	P186	14.97	19.28	15.86	17.86	20.00	18.00	14.00 x 12.00
AWITOUORTW	467mm	417mm	207mm	231mm	413mm	362mm	429mm	378mm	PA186	380mm	490mm	403mm	454mm	508mm	457mm	356mm x 305mm
AM2068RTW	20.00	16.00	8.13	9.10	17.81	13.81	18.44	14.44	P206	14.54	20.84	15.43	19.43	21.59	17.59	15.00 x 11.00
MIVIZUUON I VV	508mm	406mm	207mm	231mm	452mm	351mm	468mm	367mm	PA206	369mm	529mm	392mm	494mm	548mm	447mm	381mm x 279mm

All dimensions are in inches unless otherwise noted

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM664RTW)

Additional back panels found on page 128

★Coming Q4 - 2016

1.50 (38mm)

Nominal 1/8" (3mm) wall thickness





Data subject to change without notice

1.50 TYP (38mm)

Heavy Duty Solar Battery Box:Snap Latch Hinged Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and house solar storage batteries for various telemetry applications in outdoor locations
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water

Standards

- UL50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- · Complies with:
 - Nema Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

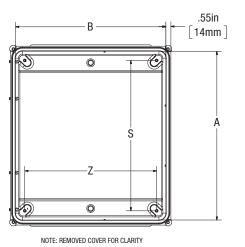
Construction

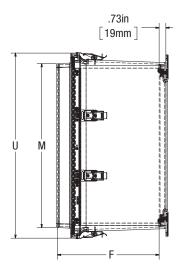
- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching raised cover
- 316 stainless steel snap latches feature padlock hasp
- Continuous 316 stainless steel hinge
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- Polycarbonate flanges installed with (4) 316 series stainless steel screws
- #10-32 threaded brass inserts are installed for optional back panel
- ULTRAGUARD® fiberglass material is easily punched, drilled, or sawed
- UV stabilized for outdoor use

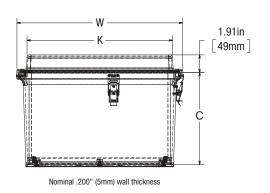
- Optional back panels
- Pole mount kits available
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening

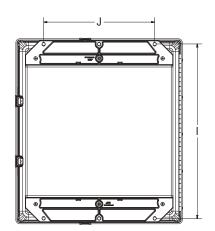




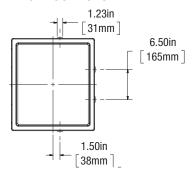








LATCH LOCATIONS



Part No.	В	Box Siz	е	Usable Depth		Boss ters	Pa	anel Sizo	es		ge Mount enters		Cove	r Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J	1	K	M	U	W
AMHD1860RLF	18.24	16.24	10.13	11.01	16.25	14.25	16.88	14.88	P186	12.00	18.88, 18.76	15.22	17.72	19.91	17.91
AWINDTOOUNLE	463mm	412mm	257mm	280mm	413mm	362mm	429mm	378mm	PA186	305mm	480mm, 477mm	387mm	450mm	506mm	455mm

All dimensions are in inches unless otherwise noted Additional back panels found on page 128

Data subject to change without notice







ALLIED MOULDED PRODUCTS, Inc.

ULTRALINE® - FRP

The ULTRALINE® AMU series fiberglass product family from Allied Moulded was developed primarily for OEM (Original Equipment Manufacturer) panel builder applications requiring JIC sizes. These enclosures offer features such as patented multi-mounting capabilities, field installable HFPU (hinged front panel ULTRALINE) accessories, and clear polycarbonate covers for instrumentation applications. ULTRALINE has a more modern exterior design in a flush, cover-to-base contour which many system integrators prefer for improved system aesthetics. Available sizes include 6" x 6" x 4" (152mm x 152mm x 102mm) up through 20" x 16" x 10" (508mm x 406mm x 254mm).



Scan to learn more





AMU Series Features & Benefits

- Molded ULTRAGUARD® fiberglass reinforced polyester (FRP) material construction for durability
- Cover to base design flush, aesthetically pleasing and more modern architecture
- Patented (US Pat. No. 7,572,975) multi-mounting capability
 - Out-of-the-box polycarbonate flange design (factory installed)
 - Optional polycarbonate foot mount brackets for multidirectional mounting (vertical or horizontal positioning)
 - 316 stainless steel foot/flange mounting screws
- Solid opaque or clear polycarbonate cover options
- Partial molded hinges with 316 stainless steel secure hinge pin – no wall penetrations
- Formed-In-Place (FIP) polyurethane gasket system
- Mounting panel inserts for optional back panel
- UV stabilized for outdoor use

AMU Series Specifications

- Non-corrosive
- Non-conductive
- Standard RAL 7035 light gray color
- Temperature-resistant
- Fire-resistant
- Rated NEMA 1, 2, 3, 3R, 4, 4X, 12 and 13
- UL[®] listed
- CSA certified
- Compliant with RoHS directive

Accessories

- Back panels available in painted carbon steel, aluminum, fiberglass, or galvannealed steel
- Optional hinged front panels
- ULTRAPLUG® hole plugs
- Pole mount kits
- HMI cover kits
- Inspection windows
- UV resistant polycarbonate viewing windows

Modifications

We are pleased to modify any of our standard products to fit your needs with:

- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Hinge installed on short side
- EMI/RFI shielding
- Factory-supplied silk screening

For complete details on factory modifications including a modification request form, see pages 142-144.

www.alliedmoulded.com

JIC Size Junction Boxes: Lift-Off Screw Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 6P, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 6P, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 6P, 12 and 13
 - IEC 60529 Type IP68 submersible up to 24 hours at a depth of 6 feet (1.8 meters)
 - RoHS directive

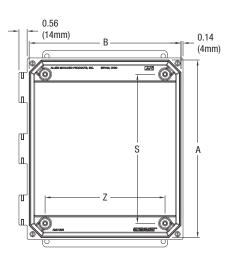
Construction

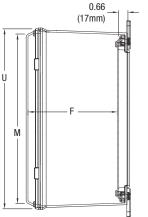
- Compression molded fiberglass reinforced polyester construction with flush, solid/ opaque cover
- Allied Moulded ULTRAGUARD® fiberglass reinforced polyester material formulation -UV stabilized for outdoor use
- Opaque cover, base, feet, flanges Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- 316 stainless steel captive cover screws
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel foot/flange mounting hardware
- #10-32 threaded brass inserts are installed for back panel mounting

- Optional back panels and hinged front panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matching
- EMI/RFI shielding
- · Factory-supplied silk screening

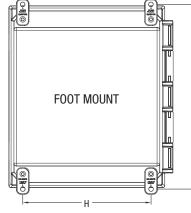




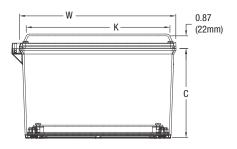




FLANGE MOUNT







*Nom. Wall Thickness: .13 (3mm) 16" size: .14 (4mm) 18" & 20" sizes: .19 (5mm)

Part No.	E	Box Siz	e	Usable Depth		Boss ters	Bac	k Panel	Size		e Mount nters	Foot N	Mount ters		Cove	r Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J	I	Н	L	K	M	W	U
AMU664	6.04	6.26	4.12	4.09	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50
AMU664F	153mm	159mm	105mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm
AMU864	8.06	6.28	4.13	4.11	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50
AMU864F	205mm	160mm	105mm	104mm	159mm	108mm	171mm	124mm	PLA86	102mm	222, 226mm	125mm	222mm	150mm	195mm	171mm	216mm
AMU1084	10.05	8.27	4.13	4.12	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMU1084F	255mm	210mm	105mm	105mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	176mm	273mm	200mm	246mm	221mm	267mm
AMU1206	12.05	10.27	6.13	6.12	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMU1206F	306mm	261mm	156mm	155mm	260mm	210mm	273mm	226mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMU1426	14.05	12.27	6.13	6.11	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50
AMU1426F	357mm	312mm	156mm	155mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm
AMU1648	16.05	14.27	8.14	8.09	14.25	12.25	14.75	12.88	P164	12.00	16.75	11.47	16.91	13.89	15.67	14.72	16.50
AMU1648F	408mm	362mm	207mm	205mm	362mm	311mm	375mm	327mm	PA164	305mm	425mm	291mm	430mm	353mm	398mm	374mm	419mm
AMU1860	18.12	16.34	10.13	10.10	16.26	14.25	16.88	14.88	P186	12.00	18.88, 18.76	13.72	19.16	16.14	17.92	16.97	18.75
AMU1860F	460mm	415mm	257mm	257mm	413mm	362mm	429mm	378mm	PA186	305mm	480, 477mm	348mm	487mm	410mm	455mm	431mm	476mm
AMU2060	19.87	16.09	10.14	10.09	17.81	13.81	18.44	14.44	P206	10.00	21.28	13.16	20.53	15.89	19.67	16.72	20.50
AMU2060F	505mm	409mm	257mm	256mm	452mm	351mm	468mm	367mm	PA206	254mm	541mm	334mm	521mm	404mm	500mm	425mm	521mm

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

All sizes 6" x 6" x 4" up through 20" x 16" x 10" are rated 6P (IP68)

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMU664)

Part numbers with "F" signify factory installed flanges (ex. AMU664F)

Additional back panels found on page 128









INDEX



JIC Size Junction Boxes: Lift-Off Screw Cover

Window





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Clear/polycarbonate viewing window, used in applications where critical electronic equipment must be visible and protected from the elements

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

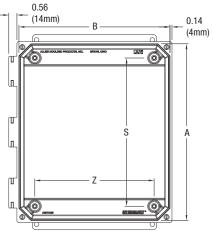
- Compression molded fiberglass reinforced polyester construction with flush, polycarbonate viewing window cover
- Allied Moulded ULTRAGUARD® fiberglass reinforced polyester material formulation -UV stabilized for outdoor use
- Opaque cover, base, feet, flanges Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- 316 stainless steel captive cover screws
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel foot/flange mounting hardware
- #10-32 threaded brass inserts are installed for back panel mounting

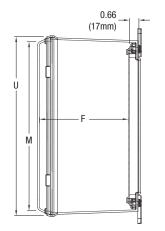
- Optional back panels and hinged front panels
- Custom holes and cutouts
- Molded-in color matching
- EMI/RFI shielding
- · Factory-supplied silk screening



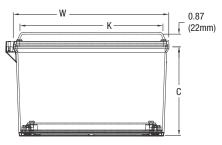




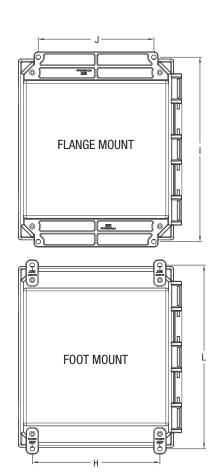




Note: Cover Removed for Clarity







Part No.	}	ox Siz	е	Usable Depth	Во	nel ss ters	Back	(Panel	Size	M	ange ount nters	Mo	ot unt ters		Cove	r Size		Window Dim. (H x W)
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J		Н	L	K	M	W	U	(II X W)
AMU664W	6.04	6.26	4.13	3.99	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50	3.50 x 3.50
AMU664WF	153mm	159mm	105mm	101mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm	89mm x 89mm
AMU864W	8.06	6.28	4.13	4.00	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50	5.25 x 4.00
AMU864WF	205mm	160mm	105mm	102mm	159mm	108mm	171mm	124mm	PLA86	102mm	222, 226mm	125mm	222mm	150mm	144mm	171mm	216mm	133mm x 102mm
AMU1084W	10.05	8.27	4.13	4.00	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50	6.25 x 4.25
AMU1084WF	255mm	210mm	105mm	102mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	176mm	273mm	200mm	246mm	221mm	267mm	159mm x 108mm
AMU1206W	12.05	10.27	6.13	6.00	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50	8.38 x 6.50
AMU1206WF	306mm	261mm	156mm	153mm	260mm	210mm	273mm	226mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm	213mm x 165mm
AMU1426W	14.05	12.27	6.13	6.00	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50	10.38 x 8.51
AMU1426WF	357mm	312mm	156mm	152mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm	264mm x 216mm
AMU1648W	16.05	14.27	8.14	7.99	14.25	12.25	14.75	12.88	P164	12.00	16.75	11.47	16.91	13.89	15.67	14.72	16.50	12.38 x 10.50
AMU1648WF	408mm	362mm	207mm	203mm	362mm	311mm	375mm	327mm	PA164	305mm	425mm	291mm	430mm	353mm	398mm	374mm	419mm	314mm x 267mm
AMU1860W	18.12	16.34	10.13	10.00	16.26	14.26	16.88	14.88	P186	12.00	18.88, 18.76	13.72	19.16	16.14	17.92	16.97	18.75	13.00 x 11.00
AMU1860WF	460mm	415mm	257mm	254mm	413mm	362mm	429mm	378mm	PA186	305mm	480, 477mm	348mm	487mm	410mm	455mm	431mm	476mm	330mm x 267mm
AMU2060W	19.87	16.09	10.14	9.99	17.81	13.81	18.44	14.44	P206	10.00	21.28	13.16	20.53	15.89	19.67	16.72	20.50	14.00 x 12.00
AMU2060WF	505mm	409mm	257mm	254mm	452mm	351mm	468mm	367mm	PA206	254mm	540mm	334mm	521mm	404mm	500mm	425mm	521mm	356mm x 305mm

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMU664W)

Part numbers with "F" signify factory installed flanges (ex. AMU664WF)

Additional back panels found on page 128







ALLIED MOULDED PRODUCTS, Inc.



JIC Size Junction Boxes: Lift-Off Screw Cover

Clear Polycarbonate





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Clear/polycarbonate instrumentation cover, used in applications where critical electronic equipment must be visible and protected from the elements

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 6P, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 6P, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 6P, 12 and 13
 - IEC 60529 Type IP68 submersible up to 24 hours at a depth of 6 feet (1.8 meters)
 - RoHS directive

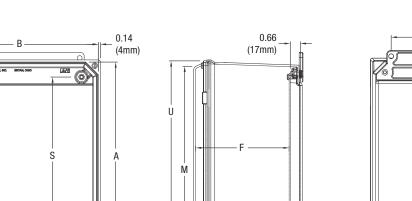
Construction

- Compression molded fiberglass reinforced polyester construction with flush, clear polycarbonate cover
- Allied Moulded ULTRAGUARD® fiberglass reinforced polyester material formulation -UV stabilized for outdoor use
- Enclosure base, feet, flanges –
 Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in
 a bag. Flanged models are pre-assembled
- 316 stainless steel captive cover screws
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel foot/flange mounting hardware
- #10-32 threaded brass inserts are installed for back panel mounting

- Optional back panels and hinged front panels
- Custom holes and cutouts
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening

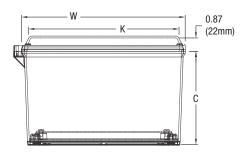


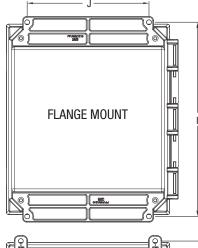


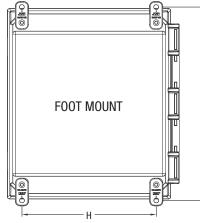


Note: Cover Removed for Clarity

0.56 (14mm)







*Nom. Wall Thickness: .13 (3mm) 16" size: .14 (4mm)

Part No.	E	Box Siz	е	Usable Depth		Boss ters	Bac	k Panel	Size		e Mount nters	Foot N	Nount ters		Cove	r Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J		Н	L	K	M	W	U
AMU664CC	6.04	6.26	4.12	4.09	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50
AMU664CCF	153mm	159mm	105mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm
AMU864CC	8.06	6.28	4.13	4.11	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50
AMU864CCF	205mm	160mm	105mm	104mm	159mm	108mm	171mm	124mm	PLA86	102mm	222, 226mm	125mm	222mm	150mm	195mm	171mm	216mm
AMU1084CC	10.05	8.27	4.13	4.12	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMU1084CCF	255mm	210mm	105mm	105mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	176mm	273mm	200mm	246mm	221mm	267mm
AMU1206CC	12.05	10.27	6.13	6.12	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMU1206CCF	306mm	261mm	156mm	155mm	260mm	210mm	273mm	226mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMU1426CC	14.05	12.27	6.13	6.11	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50
AMU1426CCF	357mm	312mm	156mm	155mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm
AMU1648CC	16.05	14.27	8.14	8.09	14.25	12.25	14.75	12.88	P164	12.00	16.75	11.47	16.91	13.89	15.67	14.72	16.50
AMU1648CCF	408mm	362mm	207mm	205mm	362mm	311mm	375mm	327mm	PA164	305mm	425mm	291mm	430mm	353mm	398mm	374mm	419mm

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

All sizes 6" x 6" x 4" up through 16" x 14" x 8" are rated 6P (IP68)

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMU664CC)

Part numbers with "F" signify factory installed flanges (ex. AMU664CCF)

Additional back panels found on page 128









INDEX



JIC Size Junction Boxes:

Hinged Screw Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

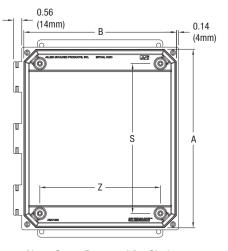
- Compression molded fiberglass reinforced polyester construction with flush, solid/ opaque cover
- Allied Moulded ULTRAGUARD® fiberglass reinforced polyester material formulation -UV stabilized for outdoor use
- Opaque cover, base, feet, flanges Light gray color (RAL 7035)
 Note: foot models mounting hardwxare supplied in a bag. Flanged models are pre-assembled
- 316 stainless steel captive cover screws
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel hinge pin and foot/flange mounting hardware
- #10-32 threaded brass inserts are installed for back panel mounting

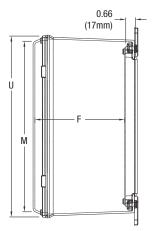
- Optional back panels and hinged front panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matching
- EMI/RFI shielding
- · Factory-supplied silk screening



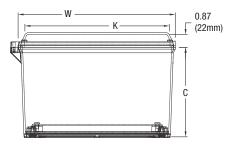




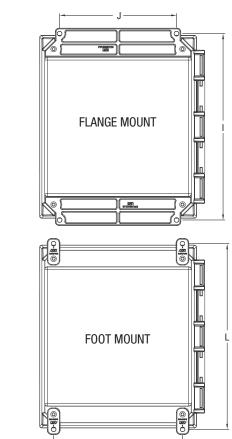




Note: Cover Removed for Clarity



*Nom. Wall Thickness: .13 (3mm) 16" size: .14 (4mm) 18" & 20" sizes: .19 (5mm)



Part No.	E	Box Siz	e	Usable Depth	Panel Cen	Boss ters	Bac	k Panel	Size		e Mount nters	Foot I Cen		Cover Size			
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J	I	Н	L	K	M	W	U
AMU664H	6.04	6.26	4.12	4.09	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50
AMU664HF	153mm	159mm	105mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm
AMU864H	8.06	6.28	4.13	4.11	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50
AMU864HF	205mm	160mm	105mm	104mm	159mm	108mm	171mm	124mm	PLA86	102mm	222, 226mm	125mm	222mm	150mm	195mm	171mm	216mm
AMU1084H	10.05	8.27	4.13	4.12	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMU1084HF	255mm	210mm	105mm	105mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	176mm	273mm	200mm	246mm	221mm	267mm
AMU1206H	12.05	10.27	6.13	6.12	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMU1206HF	306mm	261mm	156mm	155mm	260mm	210mm	273mm	226mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMU1426H	14.05	12.27	6.13	6.11	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50
AMU1426HF	357mm	312mm	156mm	155mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm
AMU1648H	16.05	14.27	8.14	8.09	14.25	12.25	14.75	12.88	P164	12.00	16.75	11.47	16.91	13.89	15.67	14.72	16.50
AMU1648HF	408mm	362mm	207mm	205mm	362mm	311mm	375mm	327mm	PA164	305mm	425mm	291mm	430mm	353mm	398mm	374mm	419mm
AMU1860H	18.12	16.34	10.13	10.10	16.26	14.25	16.88	14.88	P186	12.00	18.88, 18.76	13.72	19.16	16.14	17.92	16.97	18.75
AMU1860HF	460mm	415mm	257mm	257mm	413mm	362mm	429mm	378mm	PA186	305mm	480, 477mm	348mm	487mm	410mm	455mm	431mm	476mm
AMU2060H	19.87	16.09	10.14	10.09	17.81	13.81	18.44	14.44	P206	10.00	21.28	13.16	20.53	15.89	19.67	16.72	20.50
AMU2060HF	505mm	409mm	257mm	256mm	452mm	351mm	468mm	367mm	PA206	254mm	541mm	334mm	521mm	404mm	500mm	425mm	521mm

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMU664H)

Part numbers with "F" signify factory installed flanges (ex. AMU664HF)

Additional back panels found on page 128







ALLIED MOULDED

PRODUCTS, Inc.



JIC Size Junction Boxes:

Hinged Screw Cover

Window





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Clear/polycarbonate viewing window, used in applications where critical electronic equipment must be visible and protected from the elements

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

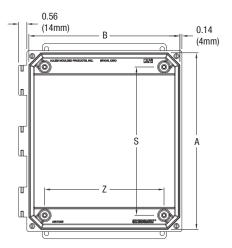
- Compression molded fiberglass reinforced polyester construction with flush, polycarbonate viewing window cover
- Allied Moulded ULTRAGUARD® fiberglass reinforced polyester material formulation -UV stabilized for outdoor use
- Opaque cover, base, feet, flanges Light gray color (RAL 7035) Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- 316 stainless steel captive cover screws
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel hinge pin and foot/flange mounting hardware
- #10-32 threaded brass inserts are installed for back panel mounting

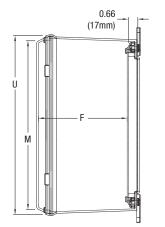
- Optional back panels and hinged front panels
- Custom holes and cutouts
- Molded-in color matching
- EMI/RFI shielding
- · Factory-supplied silk screening



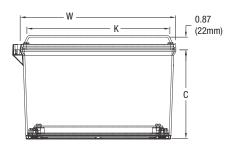


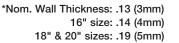


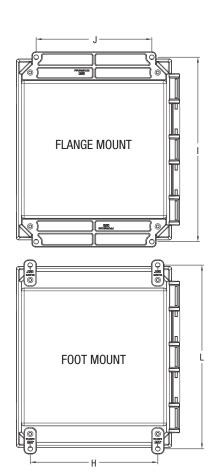




Note: Cover Removed for Clarity







Part No.	Box Size			Usable Depth	Panel Boss Centers		Back Panel Size			Flange Mount Centers		Foot Mount Centers		Cover Size				Window Dim. (H x W)
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J		Н	L	K	M	W	U	(II X W)
AMU664HW	6.04	6.26	4.13	3.99	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50	3.50 x 3.50
AMU664HWF	153mm	159mm	105mm	101mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm	89mm x 89mm
AMU864HW	8.06	6.28	4.13	4.00	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50	5.25 x 4.00
AMU864HWF	205mm	160mm	105mm	102mm	159mm	108mm	171mm	124mm	PLA86	102mm	222, 226mm	125mm	222mm	150mm	144mm	171mm	216mm	133mm x 102mm
AMU1084HW	10.05	8.27	4.13	4.00	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50	6.25 x 4.25
AMU1084HWF	255mm	210mm	105mm	102mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	176mm	273mm	200mm	246mm	221mm	267mm	159mm x 108mm
AMU1206HW	12.05	10.27	6.13	6.00	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50	8.38 x 6.50
AMU1206HWF	306mm	261mm	156mm	153mm	260mm	210mm	273mm	226mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm	213mm x 165mm
AMU1426HW	14.05	12.27	6.13	6.00	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50	10.38 x 8.51
AMU1426HWF	357mm	312mm	156mm	152mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm	264mm x 216mm
AMU1648HW	16.05	14.27	8.14	7.99	14.25	12.25	14.75	12.88	P164	12.00	16.75	11.47	16.91	13.89	15.67	14.72	16.50	12.38 x 10.50
AMU1648HWF	408mm	362mm	207mm	203mm	362mm	311mm	375mm	327mm	PA164	305mm	425mm	291mm	430mm	353mm	398mm	374mm	419mm	314mm x 267mm
AMU1860HW	18.12	16.34	10.13	10.00	16.26	14.26	16.88	14.88	P186	12.00	18.88, 18.76	13.72	19.16	16.14	17.92	16.97	18.75	13.00 x 11.00
AMU1860HWF	460mm	415mm	257mm	254mm	413mm	362mm	429mm	378mm	PA186	305mm	480, 477mm	348mm	487mm	410mm	455mm	431mm	476mm	330mm x 267mm
AMU2060HW	19.87	16.09	10.14	9.99	17.81	13.81	18.44	14.44	P206	10.00	21.28	13.16	20.53	15.89	19.67	16.72	20.50	14.00 x 12.00
ANALIOOCOLUME	505mm	409mm	257mm	254mm	452mm	351mm	468mm	367mm	PA206	254mm	540mm	334mm	521mm	404mm	500mm	425mm	521mm	356mm x 305mm

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMU664HW)

Part numbers with "F" signify factory installed flanges (ex. AMU664HWF)

Additional back panels found on page 128









JIC Size Junction Boxes: Hinged Screw Cover

• Clear Polycarbonate





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Clear/polycarbonate instrumentation cover, used in applications where critical electronic equipment must be visible and protected from the elements

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

- Compression molded fiberglass reinforced polyester construction with flush, clear polycarbonate cover
- Allied Moulded ULTRAGUARD® fiberglass reinforced polyester material formulation -UV stabilized for outdoor use
- Enclosure base, feet, flanges –
 Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in
 a bag. Flanged models are pre-assembled
- 316 stainless steel captive cover screws
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel hinge pin and foot/flange mounting hardware
- #10-32 threaded brass inserts are installed for back panel mounting

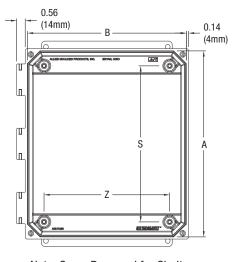
- Optional back panels and hinged front panels
- Custom holes and cutouts
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening

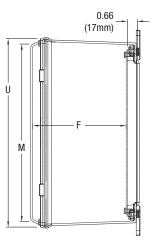




AM-R

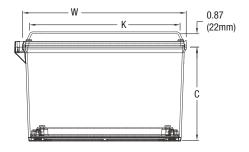


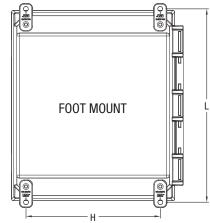




FLANGE MOUNT

Note: Cover Removed for Clarity





*Nom. Wall Thickness: .13 (3mm) 16" size: .14 (4mm)

Part No.	Box Size			Usable Depth	Panel Cen		Bacl	k Panel	SIZE		e Mount Foot Mo nters Cente				Cove		
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J	I	Н	L	K	M	W	U
AMU664CCH	6.04	6.26	4.12	4.09	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50
AMU664CCHF	153mm	159mm	105mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm
AMU864CCH	8.06	6.28	4.13	4.11	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50
AMU864CCHF	205mm	160mm	105mm	104mm	159mm	108mm	171mm	124mm	PLA86	102mm	222, 226mm	125mm	222mm	150mm	195mm	171mm	216mm
AMU1084CCH	10.05	8.27	4.13	4.12	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMU1084CCHF	255mm	210mm	105mm	105mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	176mm	273mm	200mm	246mm	221mm	267mm
AMU1206CCH	12.05	10.27	6.13	6.12	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMU1206CCHF	306mm	261mm	156mm	155mm	260mm	210mm	273mm	226mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMU1426CCH	14.05	12.27	6.13	6.11	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50
AMU1426CCHF	357mm	312mm	156mm	155mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm
AMU1648CCH	16.05	14.27	8.14	8.09	14.25	12.25	14.75	12.88	P164	12.00	16.75	11.47	16.91	13.89	15.67	14.72	16.50
AMU1648CCHF	408mm	362mm	207mm	205mm	362mm	311mm	375mm	327mm	PA164	305mm	425mm	291 mm	430mm	353mm	398mm	374mm	419mm

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMU664CCH)

Part numbers with "F" signify factory installed flanges (ex. AMU664CCHF)

Additional back panels found on page 128







ALLIED MOULDED PRODUCTS, Inc.



JIC Size Junction Boxes: Metal Snap Latch Hinged Cover • Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

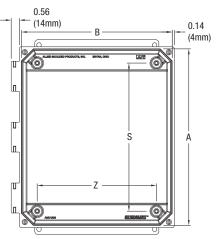
- Compression molded fiberglass reinforced polyester construction with flush, solid/ opaque cover
- Allied Moulded ULTRAGUARD® fiberglass reinforced polyester material formulation -UV stabilized for outdoor use
- Opaque cover, base, feet, flanges Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- 316 stainless steel snap latches feature padlock hasp
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel hinge pin and foot/flange mounting hardware
- #10-32 threaded brass inserts are installed for back panel mounting

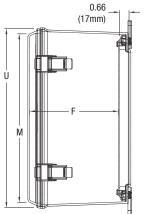
- Optional back panels and hinged front panels
- · Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening



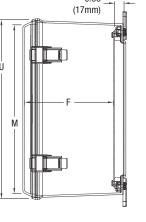


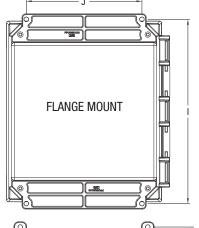




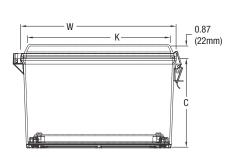


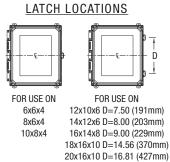
Note: Cover Removed for Clarity











*Nom. Wall Thickness: .13 (3mm) 16" size: .14 (4mm) 18" & 20" sizes: .19 (5mm)

Part No.	Box Size			Usable Depth	Panel Cen	Boss ters	Bac	Back Panel Size			Flange Mount Centers		Foot Mount Centers		Cover Size			
	Α	В	C	F	S	Z	Ht.	Wid.	P/N	J	I	Н	L	K	M	W	U	
AMU664L	6.04	6.26	4.12	4.09	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50	
AMU664LF	153mm	159mm	105mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm	
AMU864L	8.06	6.28	4.13	4.11	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50	
AMU864LF	205mm	160mm	105mm	104mm	159mm	108mm	171mm	124mm	PLA86	102mm	222, 226mm	125mm	222mm	150mm	195mm	171mm	216mm	
AMU1084L 10.05	10.05	8.27	4.13	4.12	8.25	6.25	8.75	6.88	PL108 PLA108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50	
AMU1084LF	255mm	210mm	105mm	105mm	210mm	159mm	222mm	175mm		152mm	273mm	176mm	273mm	200mm	246mm	221mm	267mm	
AMU1206L	12.05	10.27	6.13	6.12	10.25	8.25	10.75	8.88	PL120 PLA120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50	
AMU1206LF	306mm	261mm	156mm	155mm	260mm	210mm	273mm	226mm		203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm	
AMU1426L	14.05	12.27	6.13	6.11	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50	
AMU1426LF	357mm	312mm	156mm	155mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm	
AMU1648L	16.05	14.27	8.14	8.09	14.25	12.25	14.75	12.88	P164	12.00	16.75	11.47	16.91	13.89	15.67	14.72	16.50	
AMU1648LF	408mm	362mm	207mm	205mm	362mm	311mm	375mm	327mm	PA164	305mm	425mm	291mm	430mm	353mm	398mm	374mm	419mm	
AMU1860L	18.12	16.34	10.13	10.10	16.26	14.25	16.88	14.88	P186	12.00	18.88, 18.76	13.72	19.16	16.14	17.92	16.97	18.75	
AMU1860LF	460mm	415mm	257mm	257mm	413mm	362mm	429mm	378mm	PA186	305mm	480, 477mm	348mm	487mm	410mm	455mm	431mm	476mm	
AMU2060L	19.87	16.09	10.14	10.09	17.81	13.81	18.44	14.44	P206	10.00	21.28	13.16	20.53	15.89	19.67	16.72	20.50	
AMU2060LF	505mm	409mm	257mm	256mm	452mm	351mm	468mm	367mm	PA206	254mm	541 mm	334mm	521mm	404mm	500mm	425mm	521mm	

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMU664L)

Part numbers with "F" signify factory installed flanges (ex. AMU664LF)

Additional back panels found on page 128







ALLIED

MOULDED PRODUCTS, Inc.



JIC Size Junction Boxes: Metal Snap Latch Hinged Cover

Window





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Clear/polycarbonate viewing window, used in applications where critical electronic equipment must be visible and protected from the elements

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

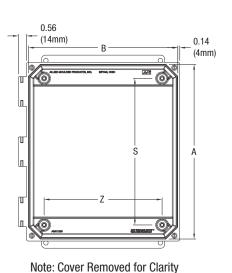
Construction

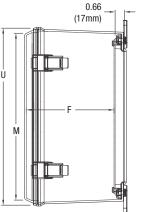
- Compression molded fiberglass reinforced polyester construction with flush, polycarbonate viewing window cover
- Allied Moulded ULTRAGUARD® fiberglass reinforced polyester material formulation -UV stabilized for outdoor use
- Opaque cover, base, feet, flanges Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- 316 stainless steel snap latches feature padlock hasp
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel hinge pin and foot/flange mounting hardware
- #10-32 threaded brass inserts are installed for back panel mounting

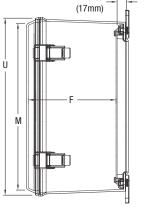
- Optional back panels and hinged front panels
- · Custom holes and cutouts
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening





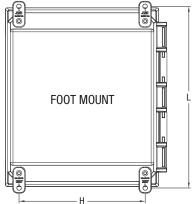






FLANGE MOUNT

LATCH LOCATIONS 0.87 (22mm) FOR USE ON FOR USE ON 6x6x4 12x10x6 D=7.50 (191mm) 14x12x6 D=8.00 (203mm) 8x6x4 16x14x8 D=9.00 (229mm) 10x8x4 18x16x10 D=14.56 (370mm) 20x16x10 D=16.81 (427mm)



*Nom. Wall Thickness: .13 (3mm) 16" size: .14 (4mm) 18" & 20" sizes: .19 (5mm)

Part No.	В	ox Siz	е	Usable Depth	Во	nel ss ters	Back	k Panel	Size	M	ange ount nters	Мо	ot unt ters		Cove	r Size		Window Dim. (H x W)
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J		Н	L	K	M	W	U	(II X W)
AMU664LW	6.04	6.26	4.13	3.99	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50	3.50 x 3.50
AMU664LWF	153mm	159mm	105mm	101mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm	89mm x 89mm
AMU864LW	8.06	6.28	4.13	4.00	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50	5.25 x 4.00
AMU864LWF	205mm	160mm	105mm	102mm	159mm	108mm	171mm	124mm	PLA86	102mm	222, 226mm	125mm	222mm	150mm	144mm	171mm	216mm	133mm x 102mm
AMU1084LW	10.05	8.27	4.13	4.00	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50	6.25 x 4.25
AMU1084LWF	255mm	210mm	105mm	102mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	176mm	273mm	200mm	246mm	221mm	267mm	159mm x 108mm
AMU1206LW	12.05	10.27	6.13	6.00	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50	8.38 x 6.50
AMU1206LWF	306mm	261mm	156mm	153mm	260mm	210mm	273mm	226mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm	213mm x 165mm
AMU1426LW	14.05	12.27	6.13	6.00	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50	10.38 x 8.51
AMU1426LWF	357mm	312mm	156mm	152mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm	264mm x 216mm
AMU1648LW	16.05	14.27	8.14	7.99	14.25	12.25	14.75	12.88	P164	12.00	16.75	11.47	16.91	13.89	15.67	14.72	16.50	12.38 x 10.50
AMU1648LWF	408mm	362mm	207mm	203mm	362mm	311mm	375mm	327mm	PA164	305mm	425mm	291mm	430mm	353mm	398mm	374mm	419mm	314mm x 267mm
AMU1860LW	18.12	16.34	10.13	10.00	16.26	14.26	16.88	14.88	P186	12.00	18.88, 18.76	13.72	19.16	16.14	17.92	16.97	18.75	13.00 x 11.00
AMU1860LWF	460mm	415mm	257mm	254mm	413mm	362mm	429mm	378mm	PA186	305mm	480, 477mm	348mm	487mm	410mm	455mm	431mm	476mm	330mm x 267mm
AMU2060LW	19.87	16.09	10.14	9.99	17.81	13.81	18.44	14.44	P206	10.00	21.28	13.16	20.53	15.89	19.67	16.72	20.50	14.00 x 12.00
AMU2060LWF	505mm	409mm	257mm	254mm	452mm	351mm	468mm	367mm	PA206	254mm	540mm	334mm	521mm	404mm	500mm	425mm	521mm	356mm x 305mm

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMU664LW)

Part numbers with "F" signify factory installed flanges (ex. AMU664LWF)

Additional back panels found on page 128











Data subject to change without notice

JIC Size Junction Boxes: Metal Snap Latch Hinged Cover Clear Polycarbonate





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Clear/polycarbonate instrumentation cover, used in applications where critical electronic equipment must be visible and protected from the elements

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

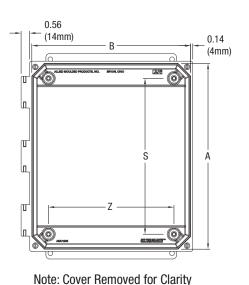
Construction

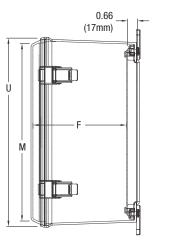
- Compression molded fiberglass reinforced polyester construction with flush, clear polycarbonate cover
- Allied Moulded ULTRAGUARD® fiberglass reinforced polyester material formulation -UV stabilized for outdoor use
- Enclosure base, feet, flanges Light gray color (RAL 7035) Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- 316 stainless steel snap latches feature padlock hasp
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel hinge pin and foot/flange mounting hardware
- #10-32 threaded brass inserts are installed for back panel mounting

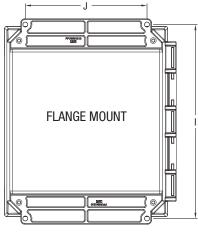
- Optional back panels and hinged front panels
- · Custom holes and cutouts
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening



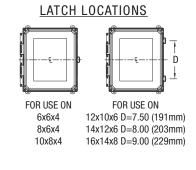


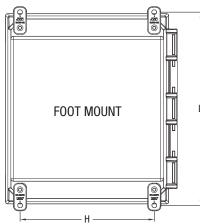






0.87 (22mm)





*Nom. Wall Thickness: .13 (3mm) 16" size: .14 (4mm)

Part No.	E	Box Siz	е	Usable Depth	Panel Cen	Boss ters	Bac	k Panel	Size		Mount nters	Foot N Cen			Cove	r Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J		Н	L	K	M	W	U
AMU664CCL	6.04	6.26	4.12	4.09	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50
AMU664CCLF	153mm	159mm	105mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm
AMU864CCL	8.06	6.28	4.13	4.11	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50
AMU864CCLF	205mm	160mm	105mm	104mm	159mm	108mm	171mm	124mm	PLA86	102mm	222, 226mm	125mm	222mm	150mm	195mm	171mm	216mm
AMU1084CCL	10.05	8.27	4.13	4.12	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMU1084CCLF	255mm	210mm	105mm	105mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	176mm	273mm	200mm	246mm	221mm	267mm
AMU1206CCL	12.05	10.27	6.13	6.12	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMU1206CCLF	306mm	261mm	156mm	155mm	260mm	210mm	273mm	226mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMU1426CCL	14.05	12.27	6.13	6.11	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50
AMU1426CCLF	357mm	312mm	156mm	155mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm
AMU1648CCL	16.05	14.27	8.14	8.09	14.25	12.25	14.75	12.88	P164	12.00	16.75	11.47	16.91	13.89	15.67	14.72	16.50
AMU1648CCLF	408mm	362mm	207mm	205mm	362mm	311mm	375mm	327mm	PA164	305mm	425mm	291 mm	430mm	353mm	398mm	374mm	419mm

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMU664CCL)

Part numbers with "F" signify factory installed flanges (ex. AMU664CCLF)

Additional back panels found on page 128









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JIC Size Junction Boxes:

Nonmetal Snap Latch Hinged Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment in ordinary locations

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

- Compression molded fiberglass reinforced polyester construction with flush, solid/ opaque cover
- Allied Moulded ULTRAGUARD® fiberglass reinforced polyester material formulation -UV stabilized for outdoor use
- Opaque cover, base, padlockable snap latches, feet, flanges – Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- Polycarbonate lockable snap latches
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel hinge pin and foot/flange mounting hardware
- #10-32 threaded brass inserts are installed for back panel mounting

- Optional back panels and hinged front panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening







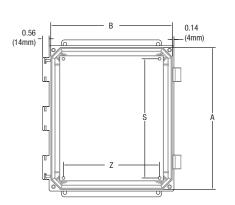
AM SERIES

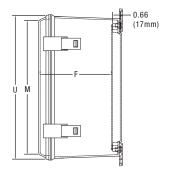
CONTROL

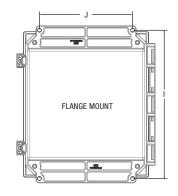
EMPIRE

ACCESSORIES



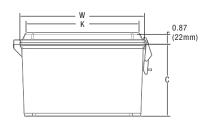






NOTE: COVER REMOVED FOR CLARITY

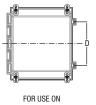
LATCH LOCATIONS



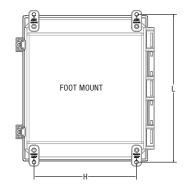


8x6x4

10x8x4



12x10x6 D=7.50 (199mm) 14x12x6 D=8.00 (203mm) 16x14x8 D=9.00 (229mm) 18x16x10 D=14.56 (370mm) 20x16x10 D=16.81 (427mm)



*Nom. Wall Thickness: .13 (3mm) 16" size: .14 (4mm) 18" & 20" sizes: .19 (5mm)

Part No.	E	Box Siz	e	Usable Depth	Panel Cen	Boss ters	Bac	k Panel	Size		Mount nters	Foot N	Mount ters		Cove	r Size	
	Α	В	C	F	S	Z	Ht.	Wid.	P/N	J	- 1	Н	L	K	M	W	U
AMU664NL	6.04	6.26	4.12	4.09	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50
AMU664NLF	153mm	159mm	105mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm
AMU864NL	8.06	6.28	4.13	4.11	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50
AMU864NLF	205mm	160mm	105mm	104mm	159mm	108mm	171mm	124mm	PLA86	102mm	222, 226mm	125mm	222mm	150mm	195mm	171mm	216mm
AMU1084NL	10.05	8.27	4.13	4.12	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMU1084NLF	255mm	210mm	105mm	105mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	176mm	273mm	200mm	246mm	221mm	267mm
AMU1206NL	12.05	10.27	6.13	6.12	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMU1206NLF	306mm	261mm	156mm	155mm	260mm	210mm	273mm	226mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMU1426NL	14.05	12.27	6.13	6.11	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50
AMU1426NLF	357mm	312mm	156mm	155mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm
AMU1648NL	16.05	14.27	8.14	8.09	14.25	12.25	14.75	12.88	P164	12.00	16.75	11.47	16.91	13.89	15.67	14.72	16.50
AMU1648NLF	408mm	362mm	207mm	205mm	362mm	311mm	375mm	327mm	PA164	305mm	425mm	291mm	430mm	353mm	398mm	374mm	419mm
AMU1860NL	18.12	16.34	10.13	10.10	16.26	14.25	16.88	14.88	P186	12.00	18.88, 18.76	13.72	19.16	16.14	17.92	16.97	18.75
AMU1860NLF	460mm	415mm	257mm	257mm	413mm	362mm	429mm	378mm	PA186	305mm	480, 477mm	348mm	487mm	410mm	455mm	431mm	476mm
AMU2060NL	19.87	16.09	10.14	10.09	17.81	13.81	18.44	14.44	P206	10.00	21.28	13.16	20.53	15.89	19.67	16.72	20.50
AMU2060NLF	505mm	409mm	257mm	256mm	452mm	351mm	468mm	367mm	PA206	254mm	541mm	334mm	521mm	404mm	500mm	425mm	521 mm

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMU664NL)

Part numbers with "F" signify factory installed flanges (ex. AMU664NLF)

Additional back panels found on page 128







JIC Size Junction Boxes:

Nonmetal Snap Latch Hinged Cover

Window





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- · Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Clear/polycarbonate viewing window, used in applications where critical electronic equipment must be visible and protected from the elements

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

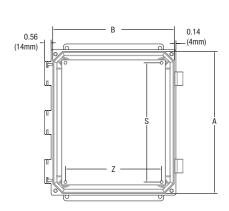
Construction

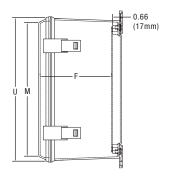
- Compression molded fiberglass reinforced polyester construction with flush, polycarbonate viewing window cover
- Allied Moulded ULTRAGUARD® fiberglass reinforced polyester material formulation -UV stabilized for outdoor use
- Opaque cover, base, padlockable snap latches, feet, flanges -Light gray color (RAL 7035) Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- Polycarbonate lockable snap latches
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel hinge pin and foot/flange mounting hardware
- #10-32 threaded brass inserts are installed for back panel mounting

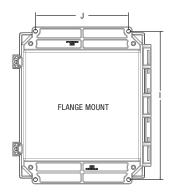
- Optional back panels and hinged front panels
- · Custom holes and cutouts
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening





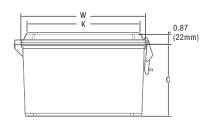






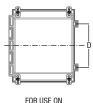
NOTE: COVER REMOVED FOR CLARITY

LATCH LOCATIONS

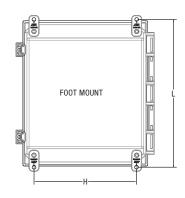




10x8x4



FOR USE ON 12x10x6 D=7.50 (199mm) 14x12x6 D=8.00 (203mm) 16x14x8 D=9.00 (229mm) 18x16x10 D=14.56 (370mm) 20x16x10 D=16.81 (427mm)



*Nom. Wall Thickness: .13 (3mm) 16" size: .14 (4mm) 18" & 20" sizes: .19 (5mm)

Part No.	В	ox Siz	е	Usable Depth		nel ss ters	Back	c Panel	Size	M	ange ount nters	Fo Mo Cen	unt		Cove	r Size		Window Dim. (H x W)
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J		Н	L	K	M	W	U	(II X W)
AMU664NLW	6.04	6.26	4.13	3.99	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50	3.50 x 3.50
AMU664NLWF	153mm	159mm	105mm	101mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm	89mm x 89mm
AMU864NLW	8.06	6.28	4.13	4.00	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50	5.25 x 4.00
AMU864NLWF	205mm	160mm	105mm	102mm	159mm	108mm	171mm	124mm	PLA86	102mm	222, 226mm	125mm	222mm	150mm	144mm	171mm	216mm	133mm x 102mm
AMU1084NLW	10.05	8.27	4.13	4.00	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50	6.25 x 4.25
AMU1084NLWF	255mm	210mm	105mm	102mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	176mm	273mm	200mm	246mm	221mm	267mm	159mm x 108mm
AMU1206NLW	12.05	10.27	6.13	6.00	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50	8.38 x 6.50
AMU1206NLWF	306mm	261mm	156mm	153mm	260mm	210mm	273mm	226mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm	213mm x 165mm
AMU1426NLW	14.05	12.27	6.13	6.00	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50	10.38 x 8.51
AMU1426NLWF	357mm	312mm	156mm	152mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm	264mm x 216mm
AMU1648NLW	16.05	14.27	8.14	7.99	14.25	12.25	14.75	12.88	P164	12.00	16.75	11.47	16.91	13.89	15.67	14.72	16.50	12.38 x 10.50
AMU1648NLWF	408mm	362mm	207mm	203mm	362mm	311mm	375mm	327mm	PA164	305mm	425mm	291mm	430mm	353mm	398mm	374mm	419mm	314mm x 267mm
AMU1860NLW	18.12	16.34	10.13	10.00	16.26	14.26	16.88	14.88	P186	12.00	18.88, 18.76	13.72	19.16	16.14	17.92	16.97	18.75	13.00 x 11.00
AMU1860NLWF	460mm	415mm	257mm	254mm	413mm	362mm	429mm	378mm	PA186	305mm	480, 477mm	348mm	487mm	410mm	455mm	431mm	476mm	330mm x 267mm
AMU2060NLW	19.87	16.09	10.14	9.99	17.81	13.81	18.44	14.44	P206	10.00	21.28	13.16	20.53	15.89	19.67	16.72	20.50	14.00 x 12.00
AMU2060NLWF	505mm	409mm	257mm	254mm	452mm	351mm	468mm	367mm	PA206	254mm	540mm	334mm	521mm	404mm	500mm	425mm	521mm	356mm x 305mm

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMU664NLW)

Part numbers with "F" signify factory installed flanges (ex. AMU664NLWF)

Additional back panels found on page 128











Data subject to change without notice

JIC Size Junction Boxes:

Nonmetal Snap Latch Hinged Cover

• Clear Polycarbonate





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Clear/polycarbonate instrumentation cover, used in applications where critical electronic equipment must be visible and protected from the elements

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

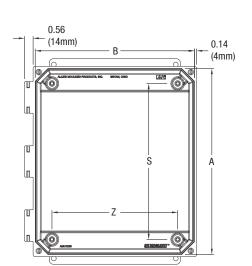
- Compression molded fiberglass reinforced polyester construction with flush, clear polycarbonate cover
- Allied Moulded ULTRAGUARD® fiberglass reinforced polyester material formulation -UV stabilized for outdoor use
- Opaque cover, base, padlockable snap latches, feet, flanges – Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- Polycarbonate lockable snap latches
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel hinge pin and foot/flange mounting hardware
- #10-32 threaded brass inserts are installed for back panel mounting

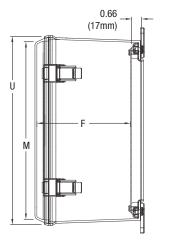
- Optional back panels and hinged front panels
- · Custom holes and cutouts
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening





INDEX

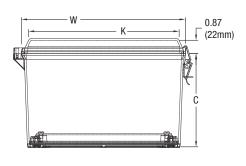


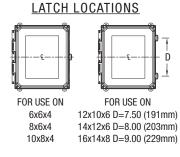


FLANGE MOUNT

FOOT MOUNT







*Nom. Wall Thickness: .13 (3mm) 16" size: .14 (4mm)

Part No.	E	Box Siz	e	Usable Depth		Boss ters	Bac	k Panel	Size		Mount nters	Foot N Cen	Nount ters		Cove	r Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J	I	Н	L	K	M	W	U
AMU664CCNL	6.04	6.26	4.12	4.09	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50
AMU664CCNLF	153mm	159mm	105mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm
AMU864CCNL	8.06	6.28	4.13	4.11	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50
AMU864CCNLF	205mm	160mm	105mm	104mm	159mm	108mm	171mm	124mm	PLA86	102mm	222, 226mm	125mm	222mm	150mm	195mm	171mm	216mm
AMU1084CCNL	10.05	8.27	4.13	4.12	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMU1084CCNLF	255mm	210mm	105mm	105mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	176mm	273mm	200mm	246mm	221mm	267mm
AMU1206CCNL	12.05	10.27	6.13	6.12	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMU1206CCNLF	306mm	261mm	156mm	155mm	260mm	210mm	273mm	226mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMU1426CCNL	14.05	12.27	6.13	6.11	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50
AMU1426CCNLF	357mm	312mm	156mm	155mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm
AMU1648CCNL	16.05	14.27	8.14	8.09	14.25	12.25	14.75	12.88	P164	12.00	16.75	11.47	16.91	13.89	15.67	14.72	16.50
AMU1648CCNLF	408mm	362mm	207mm	205mm	362mm	311mm	375mm	327mm	PA164	305mm	425mm	291mm	430mm	353mm	398mm	374mm	419mm

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMU664CCNL)

Part numbers with "F" signify factory installed flanges (ex. AMU664CCNLF)

Additional back panels found on page 128









JIC Size Junction Boxes: Twist Latch Hinged Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment in ordinary locations

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

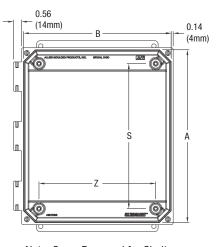
- Compression molded fiberglass reinforced polyester construction with flush, solid/ opaque cover
- Allied Moulded ULTRAGUARD® fiberglass reinforced polyester material formulation -UV stabilized for outdoor use
- Opaque cover, base, feet, flanges Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- 316 stainless steel twist latches feature padlock hasp
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel hinge pin and foot/flange mounting hardware
- #10-32 threaded brass inserts are installed for back panel mounting

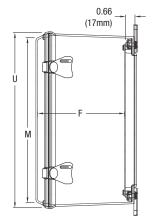
- Optional back panels and hinged front panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening

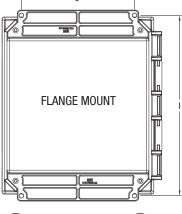




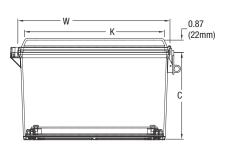


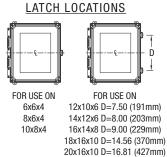


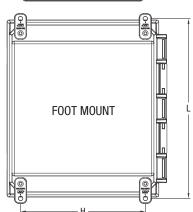




Note: Cover Removed for Clarity







*Nom. Wall Thickness: .13 (3mm) 16" size: .14 (4mm) 18" & 20" sizes: .19 (5mm)

Part No.		Box Siz	е	Usable Depth	Panel Cen		Bac	k Panel	Size		e Mount nters	Foot N			Cove	r Size	
	Α	В	C	F	S	Z	Ht.	Wid.	P/N	J	I	Н	L	K	M	W	U
AMU664T	6.04	6.26	4.12	4.09	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50
AMU664TF	153mm	159mm	105mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm
AMU864T	8.06	6.28	4.13	4.11	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50
AMU864TF	205mm	160mm	105mm	104mm	159mm	108mm	171mm	124mm	PLA86	102mm	222, 226mm	125mm	222mm	150mm	195mm	171mm	216mm
AMU1084T	10.05	8.27	4.13	4.12	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMU1084TF	255mm	210mm	105mm	105mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	176mm	273mm	200mm	246mm	221mm	267mm
AMU1206T	12.05	10.27	6.13	6.12	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMU1206TF	306mm	261mm	156mm	155mm	260mm	210mm	273mm	226mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMU1426T	14.05	12.27	6.13	6.11	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50
AMU1426TF	357mm	312mm	156mm	155mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm
AMU1648T	16.05	14.27	8.14	8.09	14.25	12.25	14.75	12.88	P164	12.00	16.75	11.47	16.91	13.89	15.67	14.72	16.50
AMU1648TF	408mm	362mm	207mm	205mm	362mm	311mm	375mm	327mm	PA164	305mm	425mm	291mm	430mm	353mm	398mm	374mm	419mm
AMU1860T	18.12	16.34	10.13	10.10	16.26	14.25	16.88	14.88	P186	12.00	18.88, 18.76	13.72	19.16	16.14	17.92	16.97	18.75
AMU1860TF	460mm	415mm	257mm	257mm	413mm	362mm	429mm	378mm	PA186	305mm	480, 477mm	348mm	487mm	410mm	455mm	431mm	476mm
AMU2060T	19.87	16.09	10.14	10.09	17.81	13.81	18.44	14.44	P206	10.00	21.28	13.16	20.53	15.89	19.67	16.72	20.50
AMU2060TF	505mm	409mm	257mm	256mm	452mm	351mm	468mm	367mm	PA206	254mm	541mm	334mm	521mm	404mm	500mm	425mm	521mm

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMU664T)

Part numbers with "F" signify factory installed flanges (ex. AMU664TF)

Additional back panels found on page 128

Phone: 1-800-722-2679









JIC Size Junction Boxes: Twist Latch Hinged Cover

Window





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Clear/polycarbonate viewing window, used in applications where critical electronic equipment must be visible and protected from the elements

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

- Compression molded fiberglass reinforced polyester construction with flush, polycarbonate viewing window cover
- Allied Moulded ULTRAGUARD® fiberglass reinforced polyester material formulation -UV stabilized for outdoor use
- Opaque cover, base, padlockable snap latches, feet, flanges – Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- 316 stainless steel twist latches feature padlock hasp
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel hinge pin and foot/flange mounting hardware
- #10-32 threaded brass inserts are installed for back panel mounting

- Optional back panels and hinged front panels
- Custom holes and cutouts
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening

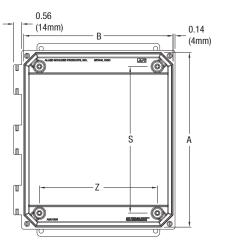


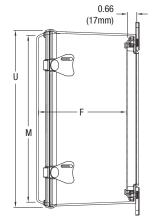


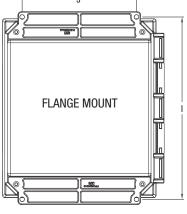
CONTROL



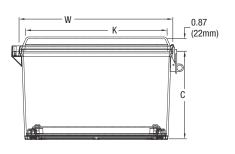
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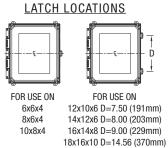




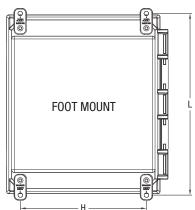


Note: Cover Removed for Clarity





20x16x10 D=16.81 (427mm)



*Nom. Wall Thickness: .13 (3mm) 16" size: .14 (4mm) 18" & 20" sizes: .19 (5mm)

Part No.	В	ox Siz	е	Usable Depth	Pa Bo Cen	SS	Back	c Panel	Size	M	ange ount nters	Мо	ot unt ters		Cove	r Size		Window Dim. (H x W)
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J		Н	L	K	M	W	U	(II X W)
AMU664TW	6.04	6.26	4.13	3.99	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50	3.50 x 3.50
AMU664TWF	153mm	159mm	105mm	101mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm	89mm x 89mm
AMU864TW	8.06	6.28	4.13	4.00	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50	5.25 x 4.00
AMU864TWF	205mm	160mm	105mm	102mm	159mm	108mm	171mm	124mm	PLA86	102mm	222, 226mm	125mm	222mm	150mm	144mm	171mm	216mm	133mm x 102mm
AMU1084TW	10.05	8.27	4.13	4.00	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50	6.25 x 4.25
AMU1084TWF	255mm	210mm	105mm	102mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	176mm	273mm	200mm	246mm	221mm	267mm	159mm x 108mm
AMU1206TW	12.05	10.27	6.13	6.00	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50	8.38 x 6.50
AMU1206TWF	306mm	261mm	156mm	153mm	260mm	210mm	273mm	226mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm	213mm x 165mm
AMU1426TW	14.05	12.27	6.13	6.00	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50	10.38 x 8.51
AMU1426TWF	357mm	312mm	156mm	152mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm	264mm x 216mm
AMU1648TW	16.05	14.27	8.14	7.99	14.25	12.25	14.75	12.88	P164	12.00	16.75	11.47	16.91	13.89	15.67	14.72	16.50	12.38 x 10.50
AMU1648TWF	408mm	362mm	207mm	203mm	362mm	311mm	375mm	327mm	PA164	305mm	425mm	291mm	430mm	353mm	398mm	374mm	419mm	314mm x 267mm
AMU1860TW	18.12	16.34	10.13	10.00	16.26	14.26	16.88	14.88	P186	12.00	18.88, 18.76	13.72	19.16	16.14	17.92	16.97	18.75	13.00 x 11.00
AMU1860TWF	460mm	415mm	257mm	254mm	413mm	362mm	429mm	378mm	PA186	305mm	480, 477mm	348mm	487mm	410mm	455mm	431mm	476mm	330mm x 267mm
AMU2060TW	19.87	16.09	10.14	9.99	17.81	13.81	18.44	14.44	P206	10.00	21.28	13.16	20.53	15.89	19.67	16.72	20.50	14.00 x 12.00
AMU2060TWF	505mm	409mm	257mm	254mm	452mm	351mm	468mm	367mm	PA206	254mm	540mm	334mm	521mm	404mm	500mm	425mm	521mm	356mm x 305mm

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMU664TW)

Part numbers with "F" signify factory installed flanges (ex. AMU664TWF)

Additional back panels found on page 128







JIC Size Junction Boxes: Twist Latch Hinged Cover

• Clear Polycarbonate





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Clear/polycarbonate instrumentation cover, used in applications where critical electronic equipment must be visible and protected from the elements

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

- Compression molded fiberglass reinforced polyester construction with flush, clear polycarbonate cover
- Allied Moulded ULTRAGUARD® fiberglass reinforced polyester material formulation -UV stabilized for outdoor use
- Enclosure base, feet, flanges –
 Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- 316 stainless steel twist latches feature padlock hasp
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel hinge pin and foot/flange mounting hardware
- #10-32 threaded brass inserts are installed for back panel mounting

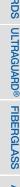
- Optional back panels and hinged front panels
- · Custom holes and cutouts
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening







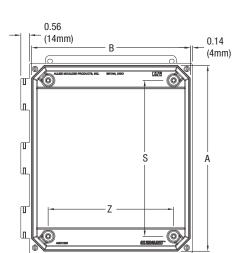
ACCESSORIES

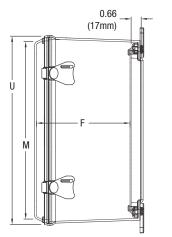


AM SERIES

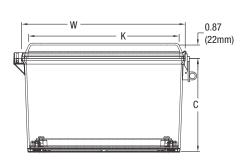
AMHD-R

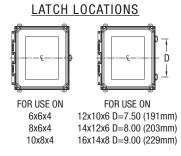
ULTRALINE®

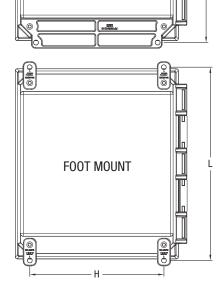












FLANGE MOUNT

*Nom. Wall Thickness: .13 (3mm) 16" size: .14 (4mm)

Part No.	E	Box Siz	е	Usable Depth	Panel Cen		Bacl	k Panel	Size		e Mount nters	Foot I Cen			Cove	r Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J	I	Н	L	K	M	W	U
AMU664CCT	6.04	6.26	4.12	4.09	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50
AMU664CCTF	153mm	159mm	105mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm
AMU864CCT	8.06	6.28	4.13	4.11	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50
AMU864CCTF	205mm	160mm	105mm	104mm	159mm	108mm	171mm	124mm	PLA86	102mm	222, 226mm	125mm	222mm	150mm	195mm	171mm	216mm
AMU1084CCT	10.05	8.27	4.13	4.12	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMU1084CCTF	255mm	210mm	105mm	105mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	176mm	273mm	200mm	246mm	221mm	267mm
AMU1206CCT	12.05	10.27	6.13	6.12	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMU1206CCTF	306mm	261mm	156mm	155mm	260mm	210mm	273mm	226mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMU1426CCT	14.05	12.27	6.13	6.11	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50
AMU1426CCTF	357mm	312mm	156mm	155mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm
AMU1648CCT	16.05	14.27	8.14	8.09	14.25	12.25	14.75	12.88	P164	12.00	16.75	11.47	16.91	13.89	15.67	14.72	16.50
AMU1648CCTF	408mm	362mm	207mm	205mm	362mm	311mm	375mm	327mm	PA164	305mm	425mm	291mm	430mm	353mm	398mm	374mm	419mm

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMU664CCT)

Part numbers with "F" signify factory installed flanges (ex. AMU664CCTF)

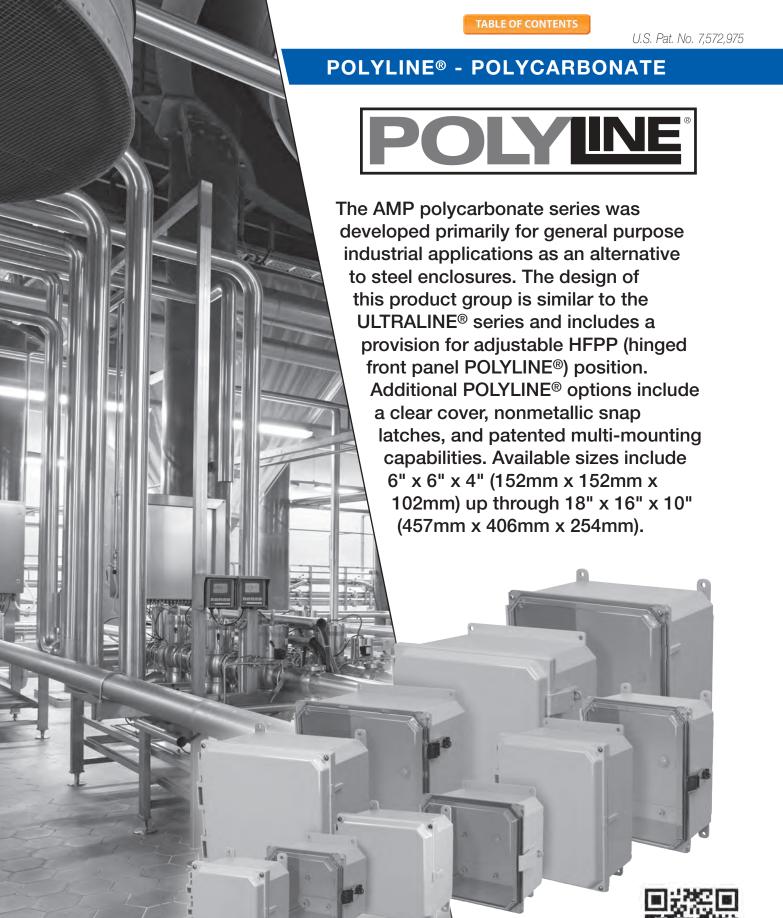
Additional back panels found on page 128













AMP Series Features & Benefits

- Engineering grade thermoplastic injection molded polycarbonate
- Cover to base design flush, aesthetically pleasing and more modern architecture
- Patented (US Pat. No. 7,572,975) multi-mounting capability
 - Out-of-the-box polycarbonate flange design (factory installed)
 - Optional polycarbonate foot mount brackets for multidirectional mounting (vertical or horizontal positioning)
 - 316 stainless steel foot/flange mounting screws
- Solid opaque or clear polycarbonate cover options
- Partial molded hinges, providing a secure cover-tobase closure with no wall penetrations
- Formed-In-Place (FIP) polyurethane gasket system
- Mounting panel inserts for optional back panel
- UV stabilized for outdoor use

AMP Series Specifications

- Non-corrosive
- Non-conductive
- Standard RAL 7035 light gray color
- Temperature-resistant
- Fire-resistant
- Rated NEMA 1, 2, 3, 3R, 4, 4X, 12 and 13
- UL[®] listed
- CSA certified
- Compliant with RoHS directive

Accessories

- Back panels available in painted carbon steel, or aluminum
- Optional hinged front panels
- ULTRAPLUG® hole plugs
- Pole mount kits
- HMI cover kits
- Inspection windows

Modifications

We are pleased to modify any of our standard products to fit your needs with:

- Custom holes and cutouts
- EMI/RFI shielding
- Factory-supplied silk screening

For complete details on factory modifications including a modification request form, see pages 142-144.

www.alliedmoulded.com

JIC Size Junction Boxes: Lift-Off Screw Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in industrial control panels, pump controls/ waste water treatment, irrigation/water control, solar/wind, and chemical plants
- Light weight, impact resistant and good corrosion resistance for many industrial enclosure applications and a great alternative to metallic enclosures
- Protects from dirt, dust, and water

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, (6P for sizes 6" x 6" up through 14" x 12"), 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, (6P for sizes 6"x 6" up through 14"x 12"), 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, (6P for sizes 6" x 6" up through 14" x 12"), 12 and 13
 - IEC 60529 Type IP68 submersible up to 24 hours at a depth of 6 feet (1.8 meters)
 - RoHS directive

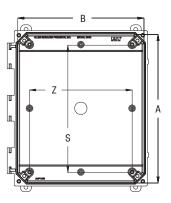
Construction

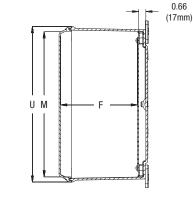
- Injection molded polycarbonate thermoplastic construction with flush, solid/opaque cover
- Opaque cover, base, feet, flanges Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- 316 stainless steel captive cover screws
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel foot/flange mounting hardware
- Polycarbonate hinge clips (16" & 18" sizes)
- #10-32 threaded brass inserts are installed for optional back panel mounting

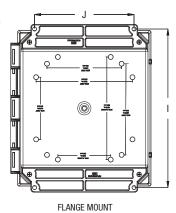
- Optional back panels and hinged front panels
- Custom holes and cutouts
- EMI/RFI shielding
- Optional foot/flange mounting hardware
- Additional molded-in mounting bosses available for directly mounting DIN rails
- Factory-supplied silk screening



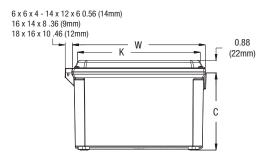


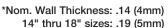


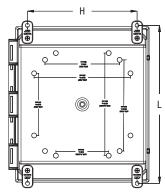




NOTE: COVER REMOVED FOR CLARITY







FOOT MOUNT

Part No.	E	Box Siz	e	Usable Depth	Panel Cen	Boss ters	Back	k Panel	Size		Mount iters	Foot N			Cove	r Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J	I	Н	L	K	M	W	U
AMP664	6.03	6.26	4.08	4.06	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50
AMP664F	153mm	159mm	104mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm
AMP864	7.94	6.16	4.08	4.06	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50
AMP864F	202mm	156mm	104mm	103mm	159mm	108mm	171mm	124mm	PLA86	102mm	226, 222mm	125mm	222mm	150mm	195mm	171mm	216mm
AMP884	7.94	8.16	4.08	4.06	6.25	6.25	6.75	6.88	PL88	6.00	8.75	6.91	8.75	7.89	7.67	8.72	8.50
AMP884F	202mm	207mm	104mm	103mm	159mm	159mm	171mm	175mm	PLA88	152mm	222mm	175mm	222mm	200mm	195mm	221mm	216mm
AMP1082	9.93	8.15	2.70	2.68	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMP1082F	252mm	207mm	69mm	68mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm
AMP1084	9.93	8.15	4.08	4.06	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMP1084F	252mm	207mm	104mm	103mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm
★ AMP1086	9.93	8.15	5.98	6.18	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMP1086F	252mm	207mm	152mm	157mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm
AMP1204	11.93	10.15	4.08	4.16	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMP1204F	303mm	258mm	104mm	106mm	260mm	210mm	273mm	225mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMP1206	11.93	10.15	6.08	6.06	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMP1206F	303mm	258mm	154mm	154mm	260mm	210mm	273mm	225mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMP1426	13.85	12.07	6.13	5.99	12.25	10.25	12.75	10.88	PL142	10.01	14.75,14.62	10.82	14.70	11.89	13.67	12.72	14.50
AMP1426F	352mm	307mm	156mm	152mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm
AMP1648	15.98	13.98	8.00	8.27	14.25	12.25	14.75	12.88	P164	12.00	17.75	11.47	17.91	13.68	15.63	15.04	17.23
AMP1648F	406mm	355mm	203mm	210mm	362mm	311mm	375mm	327mm	PA164	305mm	451mm	291mm	455mm	347mm	397mm	382mm	438mm
AMP1860	18.04	16.04	10.00	10.27	16.22	14.25	16.88	14.88	P186	12.00	19.63,19.51	13.72	19.91	15.68	17.68	17.10	19.28
AMP1860F	458mm	407mm	254mm	261mm	412mm	362mm	429mm	378mm	PA186	305mm	499, 496mm	349mm	506mm	398mm	454mm	434mm	490mm

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

All sizes 6" x 6" x 4" up through 14" x 12" x 6" are rated 6P (IP68)

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMP664)

Part numbers with "F" signify factory installed flanges (ex. AMP664F)

Back panel specifications found on page 130

★Coming Q4 – 2016









Data subject to change without notice

JIC Size Junction Boxes: Lift-Off Screw Cover

Clear Polycarbonate





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in industrial control panels, pump controls/ waste water treatment, irrigation/water control, solar/wind, and chemical plants
- Light weight, impact resistant and good corrosion resistance for many industrial enclosure applications and a great alternative to metallic enclosures
- Protects from dirt, dust, and water

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, (6P for sizes 6" x 6" up through 14" x 12"), 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, (6P for sizes 6"x 6" up through 14"x 12"), 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, (6P for sizes 6" x 6" up through 14" x 12"), 12 and 13
 - IEC 60529 Type IP68 submersible up to 24 hours at a depth of 6 feet (1.8 meters)
 - RoHS directive

Construction

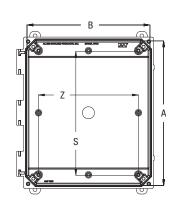
- Injection molded polycarbonate thermoplastic construction with flush, clear polycarbonate cover
- Enclosure base, feet, flanges –
 Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- 316 stainless steel captive cover screws
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel foot/flange mounting hardware
- Polycarbonate hinge clips (16" & 18" sizes)
- #10-32 threaded brass inserts are installed for optional back panel mounting

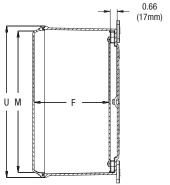
- Optional back panels and hinged front panels
- Custom holes and cutouts
- EMI/RFI shielding
- Optional foot/flange mounting hardware
- Additional molded-in mounting bosses available for directly mounting DIN rails
- Factory-supplied silk screening

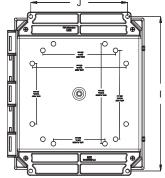




AM-R

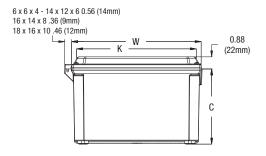


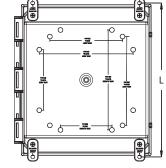




NOTE: COVER REMOVED FOR CLARITY

FLANGE MOUNT





*Nom. Wall Thickness: .14 (4mm) 14" thru 18" sizes: .19 (5mm)

FOOT MOUNT

Part No.	ŀ	Box Siz	е	Usable Depth	Panel Cen		Back	k Panel	Size		Mount ters	Foot N			Cove	r Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J	I	Н	L	K	M	W	U
AMP664CC	6.03	6.26	4.08	4.06	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50
AMP664CCF	153mm	159mm	104mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm
AMP864CC	7.94	6.16	4.08	4.06	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50
AMP864CCF	202mm	156mm	104mm	103mm	159mm	108mm	171mm	124mm	PLA86	102mm	226, 222mm	125mm	222mm	150mm	195mm	171mm	216mm
AMP884CC	7.94	8.16	4.08	4.06	6.25	6.25	6.75	6.88	PL88	6.00	8.75	6.91	8.75	7.89	7.67	8.72	8.50
AMP884CCF	202mm	207mm	104mm	103mm	159mm	159mm	171mm	175mm	PLA88	152mm	222mm	175mm	222mm	200mm	195mm	221mm	216mm
AMP1082CC	9.93	8.15	2.70	2.68	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMP1082CCF	252mm	207mm	69mm	68mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm
AMP1084CC	9.93	8.15	4.08	4.06	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMP1084CCF	252mm	207mm	104mm	103mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm
AMP1086CC	9.93	8.15	5.98	6.18	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMP1086CCF	252mm	207mm	152mm	157mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm
AMP1204CC	11.93	10.15	4.08	4.16	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMP1204CCF	303mm	258mm	104mm	106mm	260mm	210mm	273mm	225mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMP1206CC	11.93	10.15	6.08	6.06	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMP1206CCF	303mm	258mm	154mm	154mm	260mm	210mm	273mm	225mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMP1426CC	13.85	12.07	6.13	5.99	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50
AMP1426CCF	352mm	307mm	156mm	152mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm
AMP1648CC	15.98	13.98	8.00	8.27	14.25	12.25	14.75	12.88	P164	12.00	17.75	11.47	17.91	13.68	15.63	15.04	17.23
AMP1648CCF	406mm	355mm	203mm	210mm	362mm	311mm	375mm	327mm	PA164	305mm	451mm	291mm	455mm	347mm	397mm	382mm	438mm
AMP1860CC	18.04	16.04	10.00	10.27	16.22	14.25	16.88	14.88	P186	12.00	19.63, 19.51	13.72	19.91	15.68	17.68	17.10	19.28
AMP1860CCF	458mm	407mm	254mm	261mm	412mm	362mm	429mm	378mm	PA186	305mm	499, 496mm	349mm	506mm	398mm	454mm	434mm	490mm

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

All sizes 6" x 6" x 4" up through 14" x 12" x 6" are rated 6P (IP68)

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMP664CC)

Part numbers with "F" signify factory installed flanges (ex. AMP664CCF)

Back panel specifications found on page 130

★Coming Q4 - 2016







Data subject to change without notice

JIC Size Junction Boxes:

Hinged Screw Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in industrial control panels, pump controls/ waste water treatment, irrigation/water control, solar/wind, and chemical plants
- Light weight, impact resistant and good corrosion resistance for many industrial enclosure applications and a great alternative to metallic enclosures
- Protects from dirt, dust, and water

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

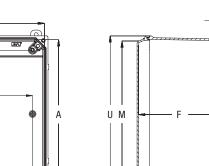
- Injection molded polycarbonate thermoplastic construction with flush, solid/opaque cover
- Opaque cover, base, feet, flanges Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- 316 stainless steel captive cover screws
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel foot/flange mounting hardware
- 316 stainless steel hinge pin (6" 14" sizes)
- Polycarbonate hinge clips (16" & 18" sizes)
- #10-32 threaded brass inserts are installed for optional back panel mounting

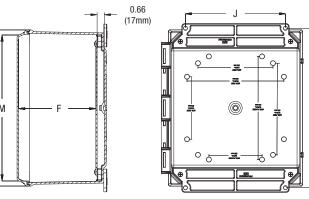
- Optional back panels and hinged front panels
- Custom holes and cutouts
- EMI/RFI shielding
- Optional foot/flange mounting hardware
- Additional molded-in mounting bosses available for directly mounting DIN rails
- Factory-supplied silk screening





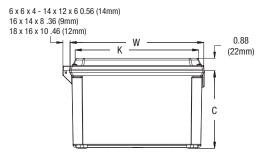
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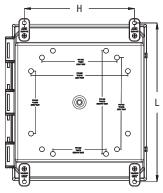


NOTE: COVER REMOVED FOR CLARITY

FLANGE MOUNT



*Nom. Wall Thickness: .14 (4mm) 14" thru 18" sizes: .19 (5mm)



FOOT MOUNT

													FUU	I MOUNI			
Part No.	ı	Box Siz	е	Usable Depth	Panel Cen		Back	Panel	Size		Mount iters	Foot M			Cove	r Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J	I	Н	L	K	M	W	U
AMP664H	6.03	6.26	4.08	4.06	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50
AMP664HF	153mm	159mm	104mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm
AMP864H	7.94	6.16	4.08	4.06	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50
AMP864HF	202mm	156mm	104mm	103mm	159mm	108mm	171mm	124mm	PLA86	102mm	226, 222mm	125mm	222mm	150mm	195mm	171mm	216mm
AMP884H	7.94	8.16	4.08	4.06	6.25	6.25	6.75	6.88	PL88	6.00	8.75	6.91	8.75	7.89	7.67	8.72	8.50
AMP884HF	202mm	207mm	104mm	103mm	159mm	159mm	171mm	175mm	PLA88	152mm	222mm	175mm	222mm	200mm	195mm	221mm	216mm
AMP1082H	9.93	8.15	2.70	2.68	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMP1082HF	252mm	207mm	69mm	68mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm
AMP1084H	9.93	8.15	4.08	4.06	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMP1084HF	252mm	207mm	104mm	103mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm
AMP1086H	9.93	8.15	5.98	6.18	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMP1086HF	252mm	207mm	152mm	157mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm
AMP1204H	11.93	10.15	4.08	4.16	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMP1204HF	303mm	258mm	104mm	106mm	260mm	210mm	273mm	225mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMP1206H	11.93	10.15	6.08	6.06	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMP1206HF	303mm	258mm	154mm	154mm	260mm	210mm	273mm	225mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMP1426H	13.85	12.07	6.13	5.99	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50
AMP1426HF	352mm	307mm	156mm	152mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm
AMP1648H	15.98	13.98	8.00	8.27	14.25	12.25	14.75	12.88	P164	12.00	17.75	11.47	17.91	13.68	15.63	15.04	17.23
AMP1648HF	406mm	355mm	203mm	210mm	362mm	311mm	375mm	327mm	PA164	305mm	451mm	291mm	455mm	347mm	397mm	382mm	438mm
AMP1860H	18.04	16.04	10.00	10.27	16.22	14.25	16.88	14.88	P186	12.00	19.63, 19.51	13.72	19.91	15.68	17.68	17.10	19.28
AMP1860HF	458mm	407mm	254mm	261mm	412mm	362mm	429mm	378mm	PA186	305mm	499, 496mm	349mm	506mm	398mm	454mm	434mm	490mm

All dimensions are in inches unless otherwise noted

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMP664H)

Part numbers with "F" signify factory installed flanges (ex. AMP664HF)

Back panel specifications found on page 130

★Coming Q4 - 2016









[&]quot;I" dimensions with multiple numbers indicate slotted holes

JIC Size Junction Boxes: Hinged Screw Cover

• Clear Polycarbonate





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in industrial control panels, pump controls/ waste water treatment, irrigation/water control, solar/wind, and chemical plants
- Light weight, impact resistant and good corrosion resistance for many industrial enclosure applications and a great alternative to metallic enclosures
- Protects from dirt, dust, and water

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

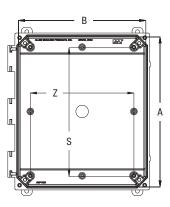
Construction

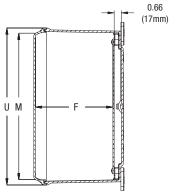
- Injection molded polycarbonate thermoplastic construction with flush, clear polycarbonate cover
- Enclosure base, feet, flanges –
 Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- 316 stainless steel captive cover screws
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel foot/flange mounting hardware
- 316 stainless steel hinge pin (6" 14" sizes)
- Polycarbonate hinge clips (16" & 18" sizes)
- #10-32 threaded brass inserts are installed for optional back panel mounting

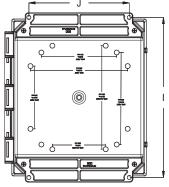
- Optional back panels and hinged front panels
- Custom holes and cutouts
- EMI/RFI shielding
- Optional foot/flange mounting hardware
- Additional molded-in mounting bosses available for directly mounting DIN rails
- Factory-supplied silk screening





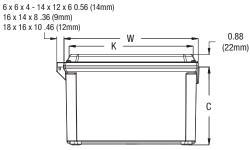






NOTE: COVER REMOVED FOR CLARITY

FLANGE MOUNT



*Nom. Wall Thickness: .14 (4mm) 14" thru 18" sizes: .19 (5mm)

					1 10 312		(0111111)						F0	OT MOUNT	•		
Part No.	E	Box Siz	e	Usable Depth	Panel Cen	Boss ters	Back	k Panel	Size		Mount iters	Foot N			Cove	r Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J		Н	L	K	M	W	U
AMP664CCH	6.03	6.26	4.08	4.06	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50
AMP664CCHF	153mm	159mm	104mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm
AMP864CCH	7.94	6.16	4.08	4.06	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50
AMP864CCHF	202mm	156mm	104mm	103mm	159mm	108mm	171mm	124mm	PLA86	102mm	226, 222mm	125mm	222mm	150mm	195mm	171mm	216mm
AMP884CCH	7.94	8.16	4.08	4.06	6.25	6.25	6.75	6.88	PL88	6.00	8.75	6.91	8.75	7.89	7.67	8.72	8.50
AMP884CCHF	202mm	207mm	104mm	103mm	159mm	159mm	171mm	175mm	PLA88	152mm	222mm	175mm	222mm	200mm	195mm	221mm	216mm
AMP1082CCH	9.93	8.15	2.70	2.68	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMP1082CCHF	252mm	207mm	69mm	68mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm
AMP1084CCH	9.93	8.15	4.08	4.06	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMP1084CCHF	252mm	207mm	104mm	103mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm
AMP1086CCH	9.93	8.15	5.98	6.18	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMP1086CCHF	252mm	207mm	152mm	157mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm
AMP1204CCH	11.93	10.15	4.08	4.16	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMP1204CCHF	303mm	258mm	104mm	106mm	260mm	210mm	273mm	225mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMP1206CCH	11.93	10.15	6.08	6.06	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMP1206CCHF	303mm	258mm	154mm	154mm	260mm	210mm	273mm	225mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMP1426CCH	13.85	12.07	6.13	5.99	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50
AMP1426CCHF	352mm	307mm	156mm	152mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm
AMP1648CCH	15.98	13.98	8.00	8.27	14.25	12.25	14.75	12.88	P164	12.00	17.75	11.47	17.91	13.68	15.63	15.04	17.23
AMP1648CCHF	406mm	355mm	203mm	210mm	362mm	311mm	375mm	327mm	PA164	305mm	451mm	291mm	455mm	347mm	397mm	382mm	438mm
AMP1860CCH	18.04	16.04	10.00	10.27	16.22	14.25	16.88	14.88	P186	12.00	19.63, 19.51	13.72	19.91	15.68	17.68	17.10	19.28
AMP1860CCHF	458mm	407mm	254mm	261mm	412mm	362mm	429mm	378mm	PA186	305mm	499, 496mm	349mm	506mm	398mm	454mm	434mm	490mm

All dimensions are in inches unless otherwise noted

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMP664CCH)

Part numbers with "F" signify factory installed flanges (ex. AMP664CCHF)

Back panel specifications found on page 130

★Coming Q4 - 2016







Data subject to change without notice



[&]quot;I" dimensions with multiple numbers indicate slotted holes

JIC Size Junction Boxes:

Nonmetal Snap Latch Hinged Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in industrial control panels, pump controls/ waste water treatment, irrigation/water control, solar/wind, and chemical plants
- Light weight, impact resistant and good corrosion resistance for many industrial enclosure applications and a great alternative to metallic enclosures
- Protects from dirt, dust, and water

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

- Injection molded polycarbonate thermoplastic construction with flush, solid/opaque cover
- Opaque cover, base, padlockable snap latches, feet, flanges – Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- Polycarbonate snap latches feature padlock hasp (AMP1082 not available)
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel foot/flange mounting hardware
- 316 stainless steel hinge pin (6" 14" sizes)
- Polycarbonate hinge clips (16" & 18" sizes)
- #10-32 threaded brass inserts are installed for optional back panel mounting

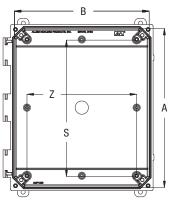
- Optional back panels and hinged front panels
- Custom holes and cutouts
- EMI/RFI shielding
- Optional foot/flange mounting hardware
- Additional molded-in mounting bosses available for directly mounting DIN rails
- Factory-supplied silk screening

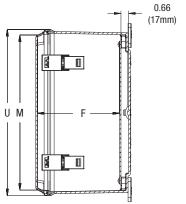


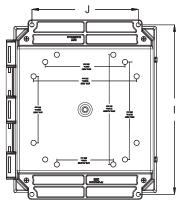


AM-R



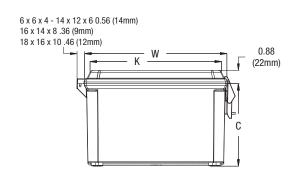






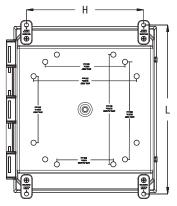
NOTE: COVER REMOVED FOR CLARITY

FLANGE MOUNT





FOR USE ON FOR USE ON 6 x 6 x 4 12 x 10 x 4,6 D=7.50 (191mm) 8 x 6 x 4 14 x 12 x 6 D=8.00 (203mm) 8 x 8 x 4 16 x 14 x 8 D=10.5 (267mm) 10 x 8 x 4,6 18 x 16 x 10 D=12.5 (318mm)



*Nom. Wall Thickness: .14 (4mm) 14" thru 18" sizes: .19 (5mm)

FOOT MOUNT

													FOOT MOUNT							
Part No.	Box Size			Usable Depth			Back Panel Size			Flange Mount Centers		Foot Mount Centers		Cover Size						
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J	I	Н	L	K	M	W	U			
AMP664NL	6.03	6.26	4.08	4.06	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50			
AMP664NLF	153mm	159mm	104mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm			
AMP864NL	7.94	6.16	4.08	4.06	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50			
AMP864NLF	202mm	156mm	104mm	103mm	159mm	108mm	171mm	124mm	PLA86	102mm	226, 222mm	125mm	222mm	150mm	195mm	171mm	216mm			
AMP884NL	7.94	8.16	4.08	4.06	6.25	6.25	6.75	6.88	PL88	6.00	8.75	6.91	8.75	7.89	7.67	8.72	8.50			
AMP884NLF	202mm	207mm	104mm	103mm	159mm	159mm	171mm	175mm	PLA88	152mm	222mm	175mm	222mm	200mm	195mm	221mm	216mm			
AMP1084NL AMP1084NLF	9.93	8.15	4.08	4.06	8.25	6.25	8.75	6.88	PL108 PLA108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50			
	252mm	207mm	104mm	103mm	210mm	159mm	222mm	175mm		152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm			
AMP1086NL	9.93	8.15	5.98	6.18	8.25	6.25	8.75	6.88	PL108 PLA108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50			
AMP1086NLF	252mm	207mm	152mm	157mm	210mm	159mm	222mm	175mm		152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mn			
AMP1204NL	11.93	10.15	4.08	4.16	10.25	8.25	10.75	8.88	PL120 PLA120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50			
AMP1204NLF	303mm	258mm	104mm	106mm	260mm	210mm	273mm	225mm		203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mn			
AMP1206NL	11.93	10.15	6.08	6.06	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50			
AMP1206NLF	303mm	258mm	154mm	154mm	260mm	210mm	273mm	225mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mn			
AMP1426NL	13.85	12.07	6.13	5.99	12.25	10.25	12.75	10.88	PL142	10.01	14.75,14.62	10.82	14.70	11.89	13.67	12.72	14.50			
AMP1426NLF	352mm	307mm	156mm	152mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mn			
AMP1648NL	15.98	13.98	8.00	8.27	14.25	12.25	14.75	12.88	P164	12.00	17.75	11.47	17.91	13.68	15.63	15.04	17.23			
AMP1648NLF	406mm	355mm	203mm	210mm	362mm	311mm	375mm	327mm	PA164	305mm	451mm	291mm	455mm	347mm	397mm	382mm	438mn			
AMP1860NL	18.04	16.04	10.00	10.27	16.22	14.25	16.88	14.88	P186	12.00	19.63,19.51	13.72	19.91	15.68	17.68	17.10	19.28			
AMP1860NLF	458mm	407mm	254mm	261mm	412mm	362mm	429mm	378mm	PA186	305mm	499, 496mm	349mm	506mm	398mm	454mm	434mm	490mn			

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMP664NL) Part numbers with "F" signify factory installed flanges (ex. AMP664NLF)

Back panel specifications found on page 130

*Coming Q4 - 2016









JIC Size Junction Boxes:

Nonmetal Snap Latch Hinged Cover

• Clear Polycarbonate





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in industrial control panels, pump controls/ waste water treatment, irrigation/water control, solar/wind, and chemical plants
- Light weight, impact resistant and good corrosion resistance for many industrial enclosure applications and a great alternative to metallic enclosures
- Protects from dirt, dust, and water

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

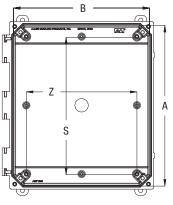
- Injection molded polycarbonate thermoplastic construction with flush, clear polycarbonate cover
- Opaque cover, base, padlockable snap latches, feet, flanges – Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- Polycarbonate snap latches feature padlock hasp (AMP1082 not available)
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel foot/flange mounting hardware
- 316 stainless steel hinge pin (6" 14" sizes)
- Polycarbonate hinge clips (16" & 18" sizes)
- #10-32 threaded brass inserts are installed for optional back panel mounting

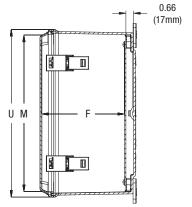
- Optional back panels and hinged front panels
- Custom holes and cutouts
- EMI/RFI shielding
- Optional foot/flange mounting hardware
- Additional molded-in mounting bosses available for directly mounting DIN rails
- Factory-supplied silk screening

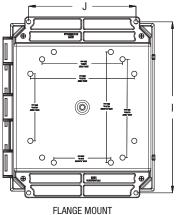












NOTE: COVER REMOVED FOR CLARITY

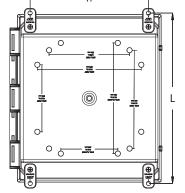
6 x 6 x 4 - 14 x 12 x 6 0.56 (14mm) 16 x 14 x 8 .36 (9mm) 18 x 16 x 10 _46 (12mm)

0.88

(22mm)

LATCH LOCATIONS

FOR USE ON FOR USE ON 6 x 6 x 4 12 x 10 x 4,6 D=7.50 (191mm) 8 x 6 x 4 14 x 12 x 6 D=8.00 (203mm) 8 x 8 x 4 16 x 14 x 8 D=10.5 (267mm) 10 x 8 x 4.6 18 x 16 x 10 D=12.5 (318mm)



*Nom. Wall Thickness: .14 (4mm) 14" thru 18" sizes: .19 (5mm)

	14" tnru 18" sizes: .19 (5mm)												FOOT MOUNT								
Part No.	Box Size			Usable Depth			Back Panel Size			Flange Mount Centers		Foot Mount Centers		Cover Size							
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J	1	Н	L	K	M	W	U				
AMP664CCNL	6.03	6.26	4.08	4.06	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50				
AMP664CCNLF	153mm	159mm	104mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm				
AMP864CCNL	7.94	6.16	4.08	4.06	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50				
AMP864CCNLF	202mm	156mm	104mm	103mm	159mm	108mm	171mm	124mm	PLA86	102mm	226, 222mm	125mm	222mm	150mm	195mm	171mm	216mm				
AMP884CCNL	7.94	8.16	4.08	4.06	6.25	6.25	6.75	6.88	PL88	6.00	8.75	6.91	8.75	7.89	7.67	8.72	8.50				
AMP884CCNLF	202mm	207mm	104mm	103mm	159mm	159mm	171mm	175mm	PLA88	152mm	222mm	175mm	222mm	200mm	195mm	221mm	216mm				
AMP1084CCNL	9.93	8.15	4.08	4.06	8.25	6.25	8.75	6.88	PL108 PLA108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50				
AMP1084CCNLF	252mm	207mm	104mm	103mm	210mm	159mm	222mm	175mm		152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm				
AMP1086CCNL	9.93	8.15	5.98	6.18	8.25	6.25	8.75	6.88	PL108 PLA108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50				
AMP1086CCNLF	252mm	207mm	152mm	157mm	210mm	159mm	222mm	175mm		152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm				
AMP1204CCNL	11.93	10.15	4.08	4.16	10.25	8.25	10.75	8.88	PL120 PLA120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50				
AMP1204CCNLF	303mm	258mm	104mm	106mm	260mm	210mm	273mm	225mm		203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm				
AMP1206CCNL	11.93	10.15	6.08	6.06	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50				
AMP1206CCNLF	303mm	258mm	154mm	154mm	260mm	210mm	273mm	225mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm				
AMP1426CCNL	13.85	12.07	6.13	5.99	12.25	10.25	12.75	10.88	PL142	10.01	14.75,14.62	10.82	14.70	11.89	13.67	12.72	14.50				
AMP1426CCNLF	352mm	307mm	156mm	152mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm				
AMP1648CCNL	15.98	13.98	8.00	8.27	14.25	12.25	14.75	12.88	P164	12.00	17.75	11.47	17.91	13.68	15.63	15.04	17.23				
AMP1648CCNLF	406mm	355mm	203mm	210mm	362mm	311mm	375mm	327mm	PA164	305mm	451mm	291mm	455mm	347mm	397mm	382mm	438mm				
AMP1860CCNL	18.04	16.04	10.00	10.27	16.22	14.25	16.88	14.88	P186	12.00	19.63, 19.51	13.72	19.91	15.68	17.68	17.10	19.28				
AMP1860CCNLF	458mm	407mm	254mm	261mm	412mm	362mm	429mm	378mm	PA186	305mm	499, 496mm	349mm	506mm	398mm	454mm	434mm	490mm				

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMP664CCNL)

Part numbers with "F" signify factory installed flanges (ex. AMP664CCNLF) Back panel specifications found on page 130

★Coming Q4 - 2016









JIC Size Junction Boxes: Metal Snap Latch Hinged Cover • Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in industrial control panels, pump controls/ waste water treatment, irrigation/water control, solar/wind, and chemical plants
- Light weight, impact resistant and good corrosion resistance for many industrial enclosure applications and a great alternative to metallic enclosures
- Protects from dirt, dust, and water

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

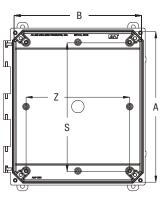
Construction

- Injection molded polycarbonate thermoplastic construction with flush, solid/opaque cover
- Opaque cover, base, feet, flanges Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in a bag. Flanged models are pre-assembled
- 316 stainless steel snap latches feature padlock hasp
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel foot/flange mounting hardware
- 316 stainless steel hinge pin (6" 14" sizes)
- Polycarbonate hinge clips (16" & 18" sizes)
- #10-32 threaded brass inserts are installed for optional back panel mounting

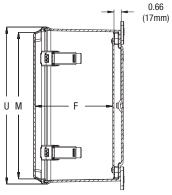
- Optional back panels and hinged front panels
- Custom holes and cutouts
- EMI/RFI shielding
- Optional foot/flange mounting hardware
- Additional molded-in mounting bosses available for directly mounting DIN rails
- Factory-supplied silk screening

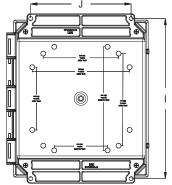




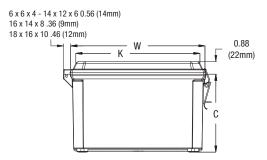




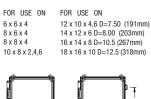


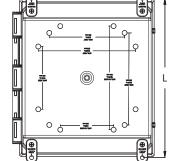


FLANGE MOUNT



LATCH LOCATIONS





FOOT MOUNT

*Nom. Wall Thickness: .14 (4mm) 14" thru 18" sizes: .19 (5mm)

Part No.	E	Box Siz	е	Usable Depth	Panel Cen	Boss ters	Back Panel Size			Flange Mount Centers		Foot Mount Centers		Cover Size				
	A	В	C	F	S	Z	Ht.	Wid.	P/N	J		Н	L	K	M	W	U	
AMP664L	6.03	6.26	4.08	4.06	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50	
AMP664LF	153mm	159mm	104mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm	
AMP864L	7.94	6.16	4.08	4.06	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50	
AMP864LF	202mm	156mm	104mm	103mm	159mm	108mm	171mm	124mm	PLA86	102mm	226, 222mm	125mm	222mm	150mm	195mm	171mm	216mm	
AMP884L	7.94	8.16	4.08	4.06	6.25	6.25	6.75	6.88	PL88	6.00	8.75	6.91	8.75	7.89	7.67	8.72	8.50	
AMP884LF	202mm	207mm	104mm	103mm	159mm	159mm	171mm	175mm	PLA88	152mm	222mm	175mm	222mm	200mm	195mm	221mm	216mm	
AMP1082L	9.93	8.15	2.70	2.68	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50	
AMP1082LF	252mm	207mm	69mm	68mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm	
AMP1084L	9.93	8.15	4.08	4.06	8.25	6.25	8.75	6.88	PL108 PLA108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50	
AMP1084LF	252mm	207mm	104mm	103mm	210mm	159mm	222mm	175mm		152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm	
AMP1086L	9.93	8.15	5.98	6.18	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50	
AMP1086LF	252mm	207mm	152mm	157mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm	
AMP1204L	11.93	10.15	4.08	4.16	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50	
AMP1204LF	303mm	258mm	104mm	106mm	260mm	210mm	273mm	225mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm	
AMP1206L	11.93	10.15	6.08	6.06	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50	
AMP1206LF	303mm	258mm	154mm	154mm	260mm	210mm	273mm	225mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm	
AMP1426L	13.85	12.07	6.13	5.99	12.25	10.25	12.75	10.88	PL142	10.01	14.75,14.62	10.82	14.70	11.89	13.67	12.72	14.50	
AMP1426LF	352mm	307mm	156mm	152mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm	
AMP1648L	15.98	13.98	8.00	8.27	14.25	12.25	14.75	12.88	P164	12.00	17.75	11.47	17.91	13.68	15.63	15.04	17.23	
AMP1648LF	406mm	355mm	203mm	210mm	362mm	311mm	375mm	327mm	PA164	305mm	451mm	291mm	455mm	347mm	397mm	382mm	438mm	
AMP1860L	18.04	16.04	10.00	10.27	16.22	14.25	16.88	14.88	P186	12.00	19.63, 19.51	13.72	19.91	15.68	17.68	17.10	19.28	
AMP1860LF	458mm	407mm	254mm	261mm	412mm	362mm	429mm	378mm	PA186	305mm	499, 496mm	349mm	506mm	398mm	454mm	434mm	490mm	

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMP664L)

Part numbers with "F" signify factory installed flanges (ex. AMP664LF)

Back panel specifications found on page 130

★Coming Q4 - 2016







Data subject to change without notice

JIC Size Junction Boxes: Metal Snap Latch Hinged Cover

• Clear Polycarbonate





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in industrial control panels, pump controls/ waste water treatment, irrigation/water control, solar/wind, and chemical plants
- Light weight, impact resistant and good corrosion resistance for many industrial enclosure applications and a great alternative to metallic enclosures
- Protects from dirt, dust, and water

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

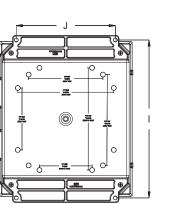
- Injection molded polycarbonate thermoplastic construction with flush, clear polycarbonate cover
- Enclosure base, feet, flanges –
 Light gray color (RAL 7035)
 Note: foot models mounting hardware supplied in
 a bag. Flanged models are pre-assembled
- 316 stainless steel snap latches feature padlock hasp
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel foot/flange mounting hardware
- 316 stainless steel hinge pin (6" 14" sizes)
- Polycarbonate hinge clips (16" & 18" sizes)
- #10-32 threaded brass inserts are installed for optional back panel mounting

- Optional back panels and hinged front panels
- Custom holes and cutouts
- EMI/RFI shielding
- Optional foot/flange mounting hardware
- Additional molded-in mounting bosses available for directly mounting DIN rails
- Factory-supplied silk screening

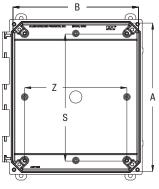




AM-R



0.66 (17mm)



NOTE: COVER REMOVED FOR CLARITY

Κ

6 x 6 x 4 - 14 x 12 x 6 0.56 (14mm) 16 x 14 x 8 .36 (9mm)

18 x 16 x 10 .46 (12mm)

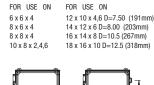


0.88

(22mm)

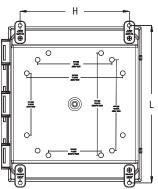
U M

LATCH LOCATIONS





*Nom. Wall Thickness: .14 (4mm) 14" thru 18" sizes: .19 (5mm)



FLANGE MOUNT

FOOT	MOI	IMI

Part No.	Box Size			Usable Panel Boss Depth Centers		Back Panel Size			Flange Mount Centers		Foot Mount Centers		Cover Size				
	Α	В	C	F	S	Z	Ht.	Wid.	P/N	J	I	Н	L	K	M	W	U
AMP664CCL	6.03	6.26	4.08	4.06	4.25	4.25	4.81	4.81	PL66	4.00	6.88, 6.75	4.91	6.75	5.89	5.67	6.72	6.50
AMP664CCLF	153mm	159mm	104mm	103mm	108mm	108mm	122mm	122mm	PLA66	102mm	175, 171mm	125mm	171mm	150mm	144mm	171mm	165mm
AMP864CCLH	7.94	6.16	4.08	4.06	6.25	4.25	6.75	4.88	PL86	4.00	8.88, 8.75	4.91	8.75	5.89	7.67	6.72	8.50
AMP864CCLF	202mm	156mm	104mm	103mm	159mm	108mm	171mm	124mm	PLA86	102mm	226, 222mm	125mm	222mm	150mm	195mm	171mm	216mm
AMP884CCL	7.94	8.16	4.08	4.06	6.25	6.25	6.75	6.88	PL88	6.00	8.75	6.91	8.75	7.89	7.67	8.72	8.50
AMP884CCLF	202mm	207mm	104mm	103mm	159mm	159mm	171mm	175mm	PLA88	152mm	222mm	175mm	222mm	200mm	195mm	221mm	216mm
AMP1082CCL	9.93	8.15	2.70	2.68	8.25	6.25	8.75	6.88	PL108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMP1082CCLF	252mm	207mm	69mm	68mm	210mm	159mm	222mm	175mm	PLA108	152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm
AMP1084CCL	9.93	8.15	4.08	4.06	8.25	6.25	8.75	6.88	PL108 PLA108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMP1084CCLF	252mm	207mm	104mm	103mm	210mm	159mm	222mm	175mm		152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm
AMP1086CCL	9.93	8.15	5.98	6.18	8.25	6.25	8.75	6.88	PL108 PLA108	6.00	10.75	6.91	10.75	7.89	9.67	8.72	10.50
AMP1086CCLF	252mm	207mm	152mm	157mm	210mm	159mm	222mm	175mm		152mm	273mm	175mm	273mm	200mm	246mm	221mm	267mm
AMP1204CCL	11.93	10.15	4.08	4.16	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMP1204CCLF	303mm	258mm	104mm	106mm	260mm	210mm	273mm	225mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMP1206CCL	11.93	10.15	6.08	6.06	10.25	8.25	10.75	8.88	PL120	8.00	12.75	8.82	12.70	9.89	11.67	10.72	12.50
AMP1206CCLF	303mm	258mm	154mm	154mm	260mm	210mm	273mm	225mm	PLA120	203mm	324mm	224mm	323mm	251mm	296mm	272mm	318mm
AMP1426CCL	13.85	12.07	6.13	5.99	12.25	10.25	12.75	10.88	PL142	10.01	14.75, 14.62	10.82	14.70	11.89	13.67	12.72	14.50
AMP1426CCLF	352mm	307mm	156mm	152mm	311mm	260mm	324mm	276mm	PLA142	254mm	375, 371mm	275mm	373mm	302mm	347mm	323mm	368mm
AMP1648CCL	15.98	13.98	8.00	8.27	14.25	12.25	14.75	12.88	P164	12.00	17.75	11.47	17.91	13.68	15.63	15.04	17.23
AMP1648CCLF	406mm	355mm	203mm	210mm	362mm	311mm	375mm	327mm	PA164	305mm	451mm	291mm	455mm	347mm	397mm	382mm	438mm
AMP1860CCL	18.04	16.04	10.00	10.27	16.22	14.25	16.88	14.88	P186	12.00	19.63, 19.51	13.72	19.91	15.68	17.68	17.10	19.28
AMP1860CCLF	458mm	407mm	254mm	261mm	412mm	362mm	429mm	378mm	PA186	305mm	499, 496mm	349mm	506mm	398mm	454mm	434mm	490mm

All dimensions are in inches unless otherwise noted

"I" dimensions with multiple numbers indicate slotted holes

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMP664CCL)

Part numbers with "F" signify factory installed flanges (ex. AMP664CCLF)

Back panel specifications found on page 130

★Coming Q4 - 2016



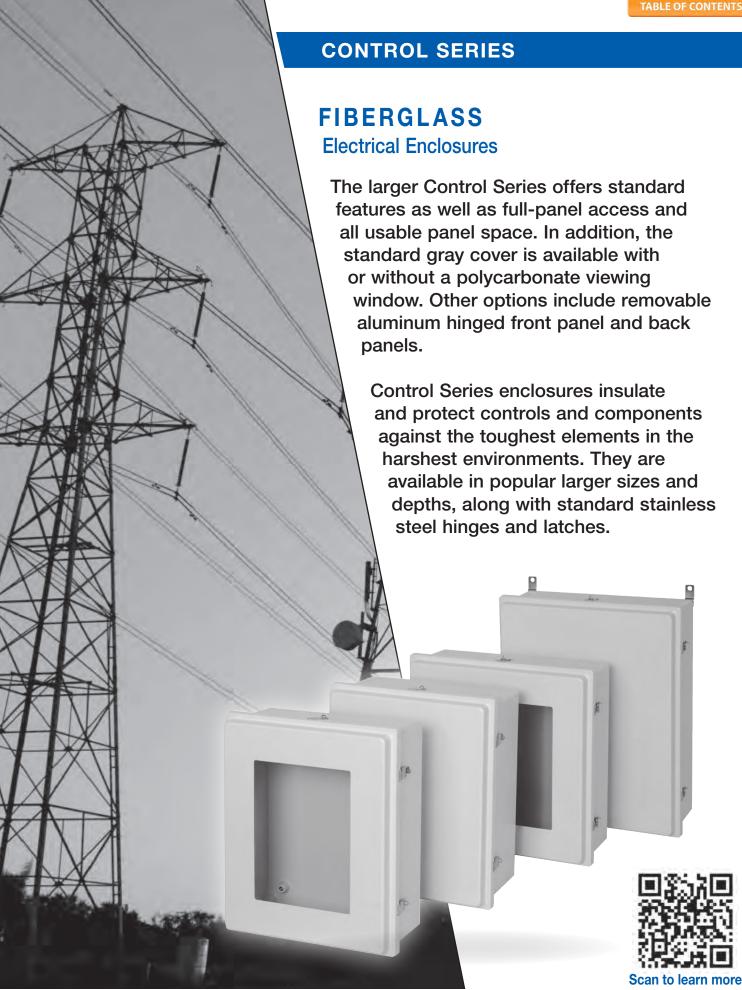








Data subject to change without notice













Control Series Features & Benefits

- Molded ULTRAGUARD® fiberglass reinforced polyester material construction for durability
- One-piece body construction provides added dimensional stability
- (2) 316 stainless steel hinges
- Formed-In-Place (FIP) polyurethane gasket system
- Matching raised cover
- 316 stainless steel hardware and mounting feet
- Mounting panel inserts for optional back panel
- UV stabilized for outdoor use

Control Series Specifications

- Non-corrosive
- Non-conductive
- Standard RAL 7035 light gray color
- Temperature-resistant
- Fire-resistant
- Rated NEMA 1, 2, 3, 3R, 4, 4X, 12, 13
- UL[®] listed
- CSA certified
- Compliant with RoHS directive

Accessories

- Back panels available in painted carbon steel, aluminum, fiberglass, or galvannealed steel
- Aluminum hinged front panel for configuration flexibility
- ULTRAPLUG® hole plugs
- Pole mount kits
- HMI cover kits
- Inspection windows
- UV resistant polycarbonate viewing windows

Modifications

We are pleased to modify any of our standard products to fit your needs with:

- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matching
- EMI/RFI shielding
- · Factory-supplied silk screening

For complete details on factory modifications including a modification request form, see pages 142-144.

www.alliedmoulded.com

Control Series:

Snap Latch Hinged Cover

• Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and house electrical and electronic controls, instruments or components for indoor and outdoor applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

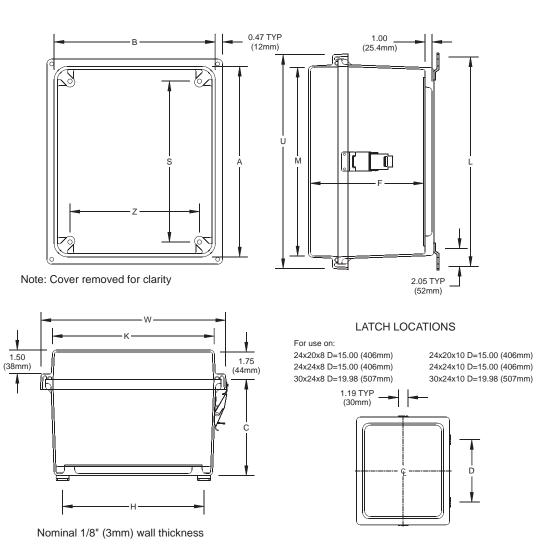
Construction

- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching raised cover
- Light gray color (RAL 7035)
- 316 stainless steel snap latches with padlock hasp
- (2) 316 stainless steel hinges
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 3/8-16 stainless steel screws included
- 3/8-16 threaded brass inserts are installed for back panel mounting
- UV stabilized for outdoor use

- Optional back panels and hinged front panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening

AM-R





Part No.	B	ox Siz	е	Usable Depth		Boss ters	P	anel Siz	es.	Foot N Cen			Cove	r Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	K	M	U	W
AM24208RL	24.00	20.00	8.13	8.67	19.25	15.25	21.00	17.00	P2420	18.75	26.85	20.16	24.16	25.59	21.59
AWIZ4ZUONL	610mm	508mm	207mm	220mm	489mm	387mm	533mm	432mm	PA2420	476mm	682mm	512mm	614mm	650mm	548mm
AM24248RL	24.00	24.00	8.13	8.65	19.25	19.25	21.00	21.00	P2424	22.75	26.85	24.16	24.16	25.59	25.59
AWIZ4Z40NL	610mm	610mm	207mm	220mm	489mm	489mm	533mm	533mm	PA2424	578mm	682mm	614mm	614mm	650mm	650mm
AM30248RL	30.00	24.00	8.13	8.65	25.25	19.25	27.00	21.00	P3024	22.75	32.85	24.16	30.16	31.59	25.59
AWI30246RL	762mm	610mm	207mm	220mm	641mm	489mm	686mm	533mm	PA3024	578mm	834mm	614mm	766mm	802mm	650mm
AM24200RL	24.00	20.00	10.13	10.65	19.25	15.25	21.00	17.00	P2420	18.75	26.85	20.16	24.16	25.59	21.59
AWI2420UNL	610mm	508mm	257mm	271mm	489mm	387mm	533mm	432mm	PA2420	476mm	682mm	512mm	614mm	650mm	548mm
AM24240RL	24.00	24.00	10.13	10.65	19.25	19.25	21.00	21.00	P2424	22.75	26.85	24.16	24.16	25.59	25.59
AWIZ4Z4UKL	610mm	610mm	257mm	271mm	489mm	489mm	533mm	533mm	PA2424	578mm	682mm	614mm	614mm	650mm	650mm
AM30240RL	30.00	24.00	10.13	10.65	25.25	19.25	27.00	21.00	P3024	22.75	32.85	24.16	30.16	31.59	25.59
AIVISUZ4URL	762mm	610mm	257mm	271mm	641mm	489mm	686mm	533mm	PA3024	578mm	834mm	614mm	766mm	802mm	650mm

All dimensions are in inches unless otherwise noted Data subject to change without notice Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM24208RL) Additional back panels found on page 128







ALLIED MOULDED PRODUCTS, Inc.

Control Series:Snap Latch Hinged Cover

Window





PRODUCT INFORMATION

Application

- Designed to insulate and house electrical and electronic controls, instruments or components for indoor and outdoor applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- Window unit provides viewing area for instrumentation or equipment

Standards

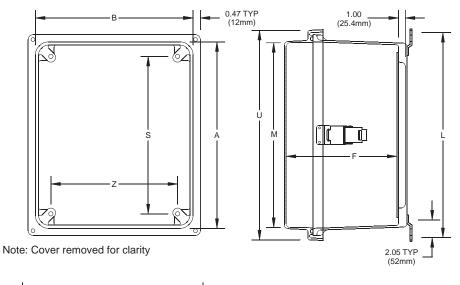
- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

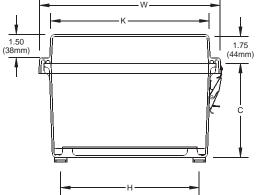
Construction

- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching viewing window cover
- Light gray color (RAL 7035)
- 316 stainless steel snap latches with padlock hasp
- (2) 316 stainless steel hinges
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 3/8-16 stainless steel screws included
- 3/8-16 threaded brass inserts are installed for back panel mounting
- UV stabilized for outdoor use

- Optional back panels and hinged front panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening



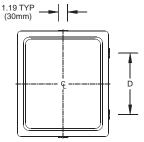




Nominal 1/8" (3mm) wall thickness

For use on: 24x20x8 D=15.00 (406mm) 24x20x10 D=15.00 (406mm) 24x24x10 D=15.00 (406mm) 24x24x8 D=15.00 (406mm) 30x24x8 D=19.98 (507mm) 30x24x10 D=19.98 (507mm)

LATCH LOCATIONS



Part No.	:	ox Siz	е	Usable Depth	Panel Cen	Boss ters	P	anel Siz	es.	Foot N	Mount ters		Cove	r Size		Window Dimension
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	K	M	U	W	(Height x Width)
AM24208RLW	24.00	20.00	8.13	8.59	19.25	15.25	21.00	17.00	P2420	18.75	26.85	20.16	24.16	25.59	21.59	16.00 x 12.00
AIVI24200NLVV	610mm	508mm	207mm	218mm	489mm	387mm	533mm	432mm	PA2420	476mm	682mm	512mm	614mm	650mm	548mm	406mm x 305mm
AM24248RLW	24.00	24.00	8.13	8.53	19.25	19.25	21.00	21.00	P2424	22.75	26.85	24.16	24.16	25.59	25.59	16.00 x 16.00
AIVI24240KLVV	610mm	610mm	207mm	217mm	489mm	489mm	533mm	533mm	PA2424	578mm	682mm	614mm	614mm	650mm	650mm	406mm x 406mm
AM30248RLW	30.00	24.00	8.13	8.54	25.25	19.25	27.00	21.00	P3024	22.75	32.85	24.16	30.16	31.59	25.59	23.00 x 17.00
AIVIOUZ40NLVV	762mm	610mm	207mm	217mm	641mm	489mm	686mm	533mm	PA3024	578mm	834mm	614mm	766mm	802mm	650mm	584mm x 432mm
AM24200RLW	24.00	20.00	10.13	10.54	19.25	15.25	21.00	17.00	P2420	18.75	26.85	20.16	24.16	25.59	21.59	16.00 x 12.00
AIVI2420UNLVV	610mm	508mm	257mm	268mm	489mm	387mm	533mm	432mm	PA2420	476mm	682mm	512mm	614mm	650mm	548mm	406mm x 305mm
AAA04040DUW	24.00	24.00	10.13	10.54	19.25	19.25	21.00	21.00	P2424	22.75	26.85	24.16	24.16	25.59	25.59	16.00 x 16.00
AM24240RLW	610mm	610mm	257mm	268mm	489mm	489mm	533mm	533mm	PA2424	578mm	682mm	614mm	614mm	650mm	650mm	406mm x 406mm
AA400040DUW	30.00	24.00	10.13	10.54	25.25	19.25	27.00	21.00	P3024	22.75	32.85	24.16	30.16	31.59	25.59	23.00 x 17.00
AM30240RLW	762mm	610mm	257mm	268mm	641mm	489mm	686mm	533mm	PA3024	578mm	834mm	614mm	766mm	802mm	650mm	584mm x 432mm

All dimensions are in inches unless otherwise noted Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM24208RLW) Additional back panels found on page 128

Data subject to change without notice







Control Series:

Twist Latch Hinged Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and house electrical and electronic controls, instruments or components for indoor and outdoor applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water

Standards

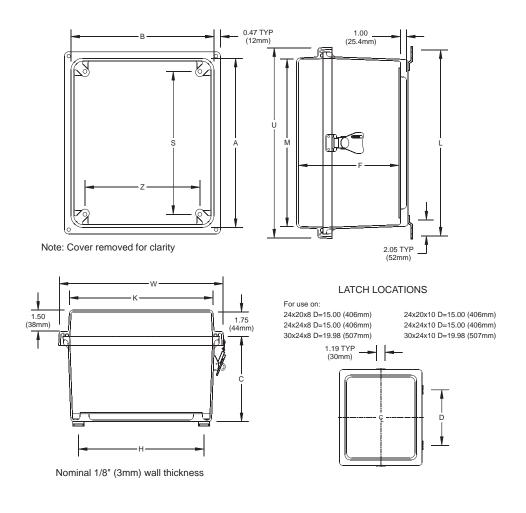
- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching raised cover
- Light gray color (RAL 7035)
- 316 stainless steel twist latches with padlock hasp
- (2) 316 stainless steel hinges
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 3/8-16 stainless steel screws included
- 3/8-16 threaded brass inserts are installed for back panel mounting
- UV stabilized for outdoor use

- Optional back panels and hinged front panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening





Part No.	ß	ox Siz	е	Usable Depth	Panel Cen	Boss ters	P	anel Siz	es.	Foot N Cen			Cove	r Size	
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	K	M	U	W
AM24208RT	24.00	20.00	8.13	8.67	19.25	15.25	21.00	17.00	P2420	18.75	26.85	20.16	24.16	25.59	21.59
AIVI24200N I	610mm	508mm	207mm	220mm	489mm	387mm	533mm	432mm	PA2420	476mm	682mm	512mm	614mm	650mm	548mm
AM24248RT	24.00	24.00	8.13	8.65	19.25	19.25	21.00	21.00	P2424	22.75	26.85	24.16	24.16	25.59	25.59
AIVIZ4Z40N I	610mm	610mm	207mm	220mm	489mm	489mm	533mm	533mm	PA2424	578mm	682mm	614mm	614mm	650mm	650mm
AM30248RT	30.00	24.00	8.13	8.65	25.25	19.25	27.00	21.00	P3024	22.75	32.85	24.16	30.16	31.59	25.59
AWIOUZ40N1	762mm	610mm	207mm	220mm	641mm	489mm	686mm	533mm	PA3024	578mm	834mm	614mm	766mm	802mm	650mm
AM24200RT	24.00	20.00	10.13	10.65	19.25	15.25	21.00	17.00	P2420	18.75	26.85	20.16	24.16	25.59	21.59
AIVI24200N1	610mm	508mm	257mm	271mm	489mm	387mm	533mm	432mm	PA2420	476mm	682mm	512mm	614mm	650mm	548mm
AM24240RT	24.00	24.00	10.13	10.65	19.25	19.25	21.00	21.00	P2424	22.75	26.85	24.16	24.16	25.59	25.59
AIVIZ4Z4UKT	610mm	610mm	257mm	271mm	489mm	489mm	533mm	533mm	PA2424	578mm	682mm	614mm	614mm	650mm	650mm
AM30240RT	30.00	24.00	10.13	10.65	25.25	19.25	27.00	21.00	P3024	22.75	32.85	24.16	30.16	31.59	25.59
AIVIOUZ4URT	762mm	610mm	257mm	271mm	641mm	489mm	686mm	533mm	PA3024	578mm	834mm	614mm	766mm	802mm	650mm

All dimensions are in inches unless otherwise noted Data subject to change without notice Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM24208RT) Additional back panels found on page 128







Control Series: *Twist Latch Hinged Cover*

Window





PRODUCT INFORMATION

Application

- Designed to insulate and house electrical and electronic controls, instruments or components for indoor and outdoor applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- Window unit provides viewing area for instrumentation or equipment

Standards

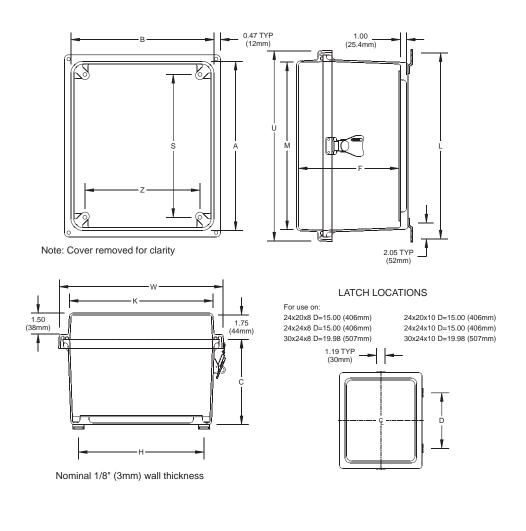
- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

Construction

- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching viewing window cover
- Light gray color (RAL 7035)
- 316 stainless steel twist latches with padlock hasp
- (2) 316 stainless steel hinges
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 3/8-16 stainless steel screws included
- 3/8-16 threaded brass inserts are installed for back panel mounting
- UV stabilized for outdoor use

- Optional back panels and hinged front panels
- Custom holes and cutouts
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening





Part No.	i	ox Siz	e	Usable Depth	Panel Cen		P	anel Siz	es	Foot I Cen			Cove	r Size		Window Dimension
	A	В	C	F	S	Z	Ht.	Wid.	P/N	Н	L	K	M	U	W	(Height x Width)
AM24208RTW	24.00	20.00	8.13	8.59	19.25	15.25	21.00	17.00	P2420	18.75	26.85	20.16	24.16	25.59	21.59	16.00 x 12.00
AWIZ4ZUONTW	610mm	508mm	207mm	218mm	489mm	387mm	533mm	432mm	PA2420	476mm	682mm	512mm	614mm	650mm	548mm	406mm x 305mm
AM24248RTW	24.00	24.00	8.13	8.53	19.25	19.25	21.00	21.00	P2424	22.75	26.85	24.16	24.16	25.59	25.59	16.00 x 16.00
AMZ4Z4ONTW	610mm	610mm	207mm	217mm	489mm	489mm	533mm	533mm	PA2424	578mm	682mm	614mm	614mm	650mm	650mm	406mm x 406mm
AM30248RTW	30.00	24.00	8.13	8.54	25.25	19.25	27.00	21.00	P3024	22.75	32.85	24.16	30.16	31.59	25.59	23.00 x 17.00
AIVIOUZ40N I VV	762mm	610mm	207mm	217mm	641mm	489mm	686mm	533mm	PA3024	578mm	834mm	614mm	766mm	802mm	650mm	584mm x 432mm
AM24200RTW	24.00	20.00	10.13	10.54	19.25	15.25	21.00	17.00	P2420	18.75	26.85	20.16	24.16	25.59	21.59	16.00 x 12.00
AIVI24200N I VV	610mm	508mm	257mm	268mm	489mm	387mm	533mm	432mm	PA2420	476mm	682mm	512mm	614mm	650mm	548mm	406mm x 305mm
AM24240RTW	24.00	24.00	10.13	10.54	19.25	19.25	21.00	21.00	P2424	22.75	26.85	24.16	24.16	25.59	25.59	16.00 x 16.00
AIVIZ4Z4UK I W	610mm	610mm	257mm	268mm	489mm	489mm	533mm	533mm	PA2424	578mm	682mm	614mm	614mm	650mm	650mm	406mm x 406mm
AM30240RTW	30.00	24.00	10.13	10.54	25.25	19.25	27.00	21.00	P3024	22.75	32.85	24.16	30.16	31.59	25.59	23.00 x 17.00
AIVIOUZ4UK I VV	762mm	610mm	257mm	268mm	641mm	489mm	686mm	533mm	PA3024	578mm	834mm	614mm	766mm	802mm	650mm	584mm x 432mm

All dimensions are in inches unless otherwise noted Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM24208RTW) Additional back panels found on page 128

Data subject to change without notice







Control XL Series:3-Point Latching Handle

Opaque/Clear





PRODUCT INFORMATION

Application

- Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment
- Window unit provides viewing area for instrumentation or equipment

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13; UL 508A
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive

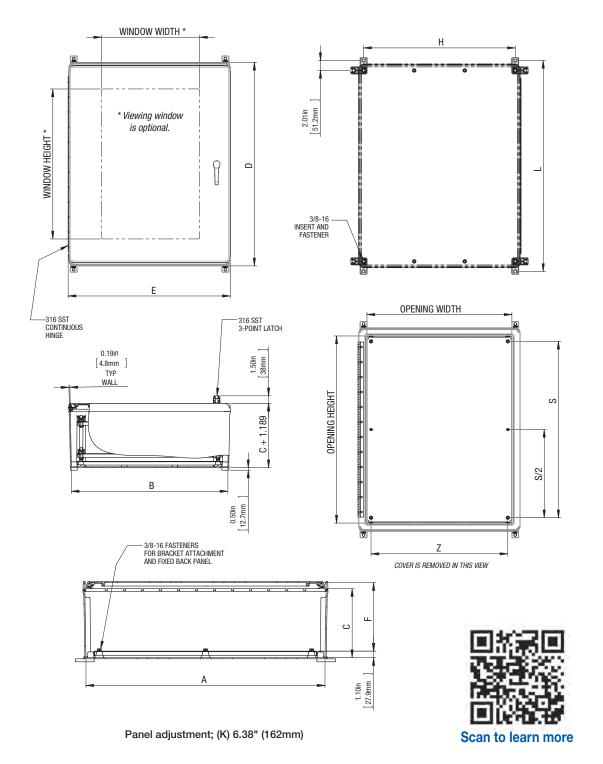
Construction

- Compression molded cover and two piece box from ULTRAGUARD® material in standard light gray RAL 7035 color
- 316 stainless steel 3-point latching handle with padlock provision
- Formed-In-Place (FIP) polyurethane gasket system provides sealing means to meet IP66/NEMA 4X rating
- Rain guard is molded into enclosure box frame top and bottom for additional protection
- Can easily be reconfigured for RH or LH door opening operation
- Mounting feet are compression molded in fiberglass material with 316 stainless steel mounting screws included
- Brass inserts are installed for mounting feet; feet can be roted 90° for alternate mounting configurations
- Heavy duty continuous 316 stainless steel hinge

- Optional back panels and hinged front panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Factory-supplied silk screening







Part No.	В	ox Siz	е		erall Size	Usable Depth	Foot N			Mount ters	Enclo Ope		Pa	nel Siz	es	Maxi Windo	mum w Size
	A	В	C	D	E	F	Н	L	S	Z	Ht.	Wid.	Ht.	Wid.	P/N	Ht.	Wid.
AMXL403212L3PT	39.73	31.23	11.50	40.17	32.34	11.41	42.21	30.25	35.28	27.28	37.42	28.92	37.00	29.00	P4032	-	-
AWAL403212L3F1	1009mm	793mm	292mm	1035mm	822mm	290mm	1072mm	970mm	896mm	293mm	951mm	735mm	940mm	737mm	PA4032	-	-
AMXL403212L3PTW	39.73	31.23	11.50	40.17	32.34	11.41	42.21	30.25	35.28	27.28	37.42	28.92	37.00	29.00	P4032	32	22
AIVIAL403212L3F1W	1009mm	793mm	292mm	1035mm	822mm	290mm	1072mm	970mm	896mm	293mm	951mm	735mm	940mm	737mm	PA4032	559mm	813mm

All dimensions are in inches unless otherwise noted

Data subject to change without notice

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMXL403212L3PT) Additional hardware kit available for adjustable back panel option (AMADJUST-CXL)







ALLIED MOULDED

PRODUCTS, Inc.







Empire Series Features & Benefits

- Gel coat fiberglass reinforced polyester (FRP) material construction for durability
- Continuous 316 stainless steel hinge
- Flexible, self-gripping gasket compresses over flange for tight seal
- Wall mount units come with two latching options to meet NEMA Type 4X requirements:
 - 316 stainless steel twist latches with padlock hasp
 - Padlockable 3-point latching handles
- Freestanding units have padlockable 3-point latching handles which meet NEMA Type 4X requirements

Empire Series Specifications

- Non-corrosive
- Non-conductive
- Standard RAL 7035 light gray color
- · Lightweight vs. stainless steel
- Temperature-resistant
- Fire-resistant
- Rated NEMA 1, 4, and 4X
- UL[®] listed
- CSA certified
- Compliant with RoHS directive

<u>Accessories</u>

- Optional white painted carbon steel back panels
- ULTRAPLUG® hole plugs
- Pole mount kits
- HMI cover kits
- Inspection Windows

Modifications

We are pleased to modify any of our standard products to fit your needs with:

- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matches
- EMI/RFI shielding
- Factory-supplied silk screening
- Mounting Strut

For complete details on factory modifications including a modification request form, see pages 136-138.

www.alliedmoulded.com

Empire Wall Mount Enclosures: Twist Latch Hinged Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and house electrical and electronic controls, instruments or components for indoor and outdoor applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil and water

Standards

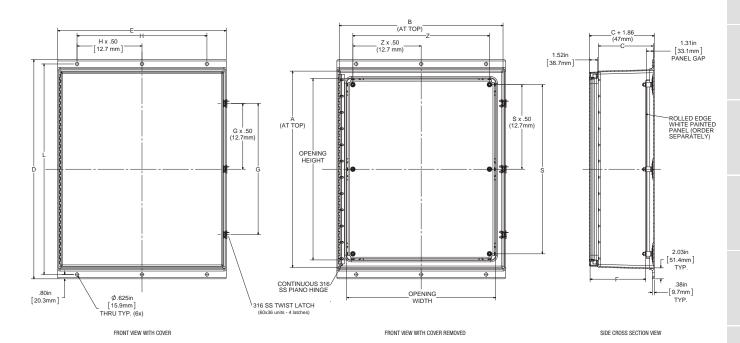
- UL 50 and UL 50E Types 1, 4, and 4X
- CSA C22.2 No. 94 Types 1, 4, and 4X
- Complies with:
 - NEMA Types 1, 4, and 4X
 - IEC 60529 Type IP66
 - RoHS directive

Construction

- Durable, corrosion resistant gel-coat fiberglass material construction
- Resin Transfer Molded (RTM) doors and box construction
- Molded-In mounting flanges
- Soft, self-gripping EPDM gasket compresses over flange for tight seal
- 316 stainless steel twist latches
- Heavy-duty continuous 316 stainless steel hinge
- Fiberglass material has UV inhibitors which provide ideal protection from outdoor weathering

- Optional painted carbon steel back panels
- Custom size polycarbonate viewing windows
- HMI cover kits
- Inspection windows
- Optional print pocket

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NOM. .150 (3.8 mm) WALL THICKNESS

LATCH LOCATIONS

FOR USE ON 48x36x12 G=36.26 (921mm) 48x36x16 G=36.26 (921mm) 60x36x12 G=48.26 (1225.80mm) 60x36x16 G=48.26 (1225.80mm) 36x30x12 G=24.26 (616.2mm) 36x30x16 G=24.26 (616.2mm) 36x36x12 G=24.26 (616.2mm) 36x36x16 G=24.26 (616.2mm)

Part No.		ox Size At Top	e	Overa Dimer		Usable Depth		nge ount	Ope	ning	Pa	nel Stu	ds	Р	anel Siz	ze
	A	В	C	D	Е	F	Н	L	Ht.	Wid.	Studs	S	Z	Ht.	Wid.	P/N
AM363012L	OBSOLE	TE - Repla	ace with A	MEC36301	2T (page 1	23)										
AB400004.01	36.05	30.05	14.16	40.50	31.15	14.27	24.00	38.90	33.51	27.51	6	31.26	25.25	33.00	27.00	Passaga
AM363016L	916mm	763mm	360mm	1,029mm	791mm	362mm	610mm	988mm	851mm	699mm	ь	794mm	641mm	838mm	686mm	P3630CS
AM363612L	36.25	36.25	10.16	40.50	37.15	10.27	30.00	38.90	33.51	33.51	8	31.26	31.26	33.00	33.00	P3636CS
AIVI303012L	921mm	921mm	258mm	1,029mm	944mm	261mm	762mm	988mm	851mm	851mm	°	794mm	794mm	838mm	838mm	P3030CS
AM363616L	36.05	36.05	14.16	40.50	37.15	14.27	30.00	38.90	33.51	33.51	8	31.26	31.26	33.00	33.00	P3636CS
AIVI303010L	916mm	916mm	360mm	1,029mm	944mm	362mm	762mm	988mm	851mm	851mm	0	794mm	794mm	838mm	838mm	P3030US
AM483612L	48.25	36.25	10.16	52.50	37.15	10.27	30.00	50.90	45.51	33.51	8	43.26	31.26	45.00	33.00	P4836CS
AIVI403012L	1,226mm	921mm	258mm	1,334mm	944mm	261mm	762mm	1,293mm	1,156mm	851mm	0	1,099mm	794mm	1,143mm	838mm	P4630US
AM483616L	48.05	36.05	14.16	52.50	37.15	14.27	30.00	50.90	45.51	33.51	8	43.26	31.26	45.00	33.00	P4836CS
AIVI403010L	1,220mm	916mm	360mm	1,334mm	944mm	362mm	762mm	1,293mm	1,156mm	851mm	0	1,099mm	794mm	1,143mm	838mm	P4636US
AM603612L	60.25	36.25	10.16	64.50	37.15	10.27	30.00	62.90	57.51	33.51	8	55.26	31.26	57.00	33.00	P6036CS
AIVIOUSDIZL	1,530mm	921mm	258mm	1,638mm	944mm	261mm	762mm	1,598mm	1,461mm	851mm	0	1,404mm	794mm	1,448mm	838mm	F0030CS
AMC026161	60.05	36.05	14.16	64.50	37.15	14.27	30.00	62.90	57.51	33.51	۰	55.26	31.26	57.00	33.00	Denneon
AM603616L	1,525mm	915mm	360mm	1,638mm	944mm	362mm	762mm	1,598mm	1,461mm	851mm	8	1,404mm	794mm	1,448mm	838mm	P6036CS

All dimensions are in inches unless otherwise noted

Data subject to change without notice







ALLIED

MOULDED PRODUCTS, Inc.

Empire Wall Mount Enclosures:3-Point Latch Hinged Cover

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and house electrical and electronic controls, instruments or components for indoor and outdoor applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil and water

Standards

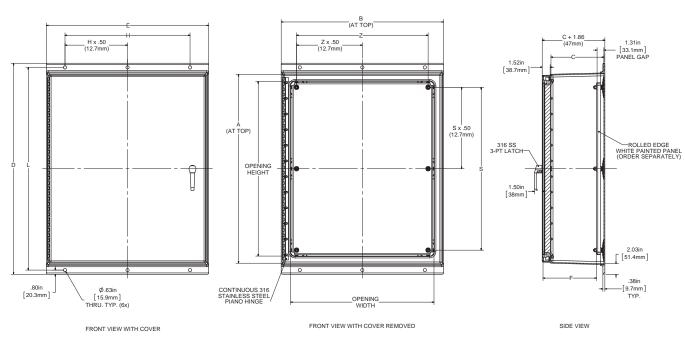
- UL 50 and UL 50E Types 1, 4, and 4X
- CSA C22.2 No. 94 Types 1, 4, and 4X
- Complies with:
 - NEMA Types 1, 4, and 4X
 - IEC 60529 Type IP66
 - RoHS directive

Construction

- Durable, corrosion resistant gel-coat fiberglass material construction
- Resin Transfer Molded (RTM) doors and box construction
- Molded-In mounting flanges
- Soft, self-gripping EPDM gasket compresses over flange for tight seal and has one 316 stainless steel 3-point latching handle with padlocking provision
- Heavy-duty continuous 316 stainless steel hinge
- Fiberglass material has UV inhibitors which provide ideal protection from outdoor weathering

- Optional painted carbon steel back panels
- Custom size polycarbonate viewing windows
- HMI cover kits
- Inspection windows
- Optional print pocket

INDEX



NOM. .150 (3.8mm) WALL THICKNESS

Part No.		ox Sizo At Top	;	Overa Dimer		Usable Depth		nge ount	Оре	ning	Pa	nel Stu	ds	Р	anel Siz	:e
	A	В	C	D	E	F	Н	L	Ht.	Wid.	Studs	S	Z	Ht.	Wid.	P/N
AM363012L3PT	OBSOLE	TE - Repla	ace with A	MEC36301	23PT (pag	e 123)										
AM363016L3PT	36.05	30.05	14.16	40.50	31.15	14.27	24.00	38.90	33.51	27.51	6	31.26	25.25	33.00	27.00	P3630CS
ANISOSUTOLOFT	916mm	763mm	360mm	1,029mm	791mm	362mm	610mm	988mm	851mm	699mm	ľ	794mm	641mm	838mm	686mm	F3030C3
AM363612L3PT	36.25	36.25	10.16	40.50	37.15	10.27	30.00	38.90	33.51	33.51	8	31.26	31.26	33.00	33.00	P3636CS
AIVI303012L3P1	921mm	921mm	258mm	1,029mm	944mm	261mm	762mm	988mm	851mm	851mm	ľ	794mm	794mm	838mm	838mm	P3030C5
AM363616L3PT	36.05	36.05	14.16	40.50	37.15	14.27	30.00	38.90	33.51	33.51	8	31.26	31.26	33.00	33.00	P3636CS
AMSOSOTOLSPT	916mm	916mm	360mm	1,029mm	944mm	362mm	762mm	988mm	851mm	851mm	Ů	794mm	794mm	838mm	838mm	P3030C5
AM483612L3PT	48.25	36.25	10.16	52.50	37.15	10.27	30.00	50.90	45.51	33.51	8	43.26	31.26	45.00	33.00	P4836CS
AIVI403012L3F1	1,226mm	921mm	258mm	1,334mm	944mm	261mm	762mm	1,293mm	1,156mm	851mm	ľ	1,099mm	794mm	1,143mm	838mm	F4030C3
AM483616L3PT	48.05	36.05	14.16	52.50	37.15	14.27	30.00	50.90	45.51	33.51	8	43.26	31.26	45.00	33.00	P4836CS
AW1403010L3P1	1,220mm	916mm	360mm	1,334mm	944mm	362mm	762mm	1,293mm	1,156mm	851mm	ľ°	1,099mm	794mm	1,143mm	838mm	P4636C5
AM603612L3PT	60.25	36.25	10.16	64.50	37.15	10.27	30.00	62.90	57.51	33.51	8	55.26	31.26	57.00	33.00	P6036CS
AIVIDU3012L3P1	1,530mm	921mm	258mm	1,638mm	944mm	261mm	762mm	1,598mm	1,461mm	851mm	°	1,404mm	794mm	1,448mm	838mm	7003003
AM603616L3PT	60.05	36.05	14.16	64.50	37.15	14.27	30.00	62.90	57.51	33.51	8	55.26	31.26	57.00	33.00	P6036CS
AIVIOUSOTOLSPT	1,525mm	915mm	360mm	1,638mm	944mm	362mm	762mm	1,598mm	1,461mm	851mm	°	1,404mm	794mm	1,448mm	838mm	F0030C5

All dimensions are in inches unless otherwise noted

Data subject to change without notice







ALLIED MOULDED

PRODUCTS, Inc.

TABLE OF CONTENTS

Empire Wall Mount Enclosures:

Twist Latch Hinged Cover

Solid/Opaque







PRODUCT INFORMATION

Application

- Designed to insulate and house electrical and electronic controls, instruments or components for indoor and outdoor applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil and water

Standards

- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
 - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
 - IEC 60529 Type IP66
 - RoHS directive



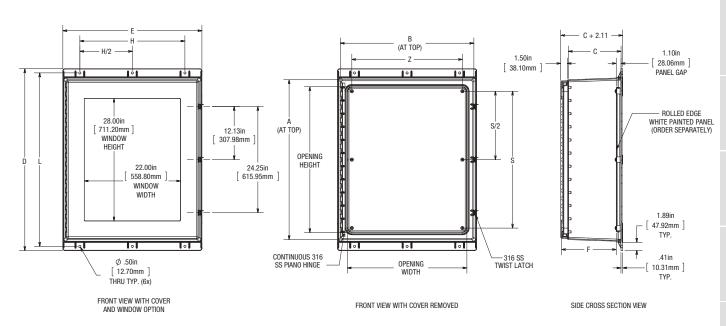
Scan to learn more

Construction

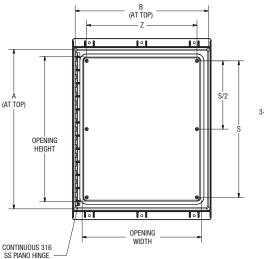
- Compression-molded cover and two piece box from ULTRAGUARD® material in standard light gray RAL 7035 color
- Optional 316 stainless steel twist latches (T) or 316 stainless steel 3-point latching handle (3PT)
- Formed-In-Place (FIP) polyurethane gasket system provides sealing means to meet IP66/NEMA 4X rating
- Integral mounting flange is compression molded in fiberglass material
- 3/8-16 threaded brass inserts are molded in for optional back panel
- 3/8-6 x .75 combo head, carbon steel-plated screws are included with each enclosure for use with the optional back panel
- Heavy-duty, continuous 316 stainless steel hinge
- Optional UV-resistant polycarbonate viewing window (W)

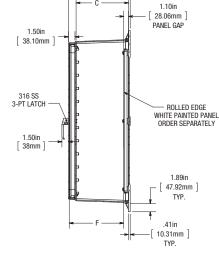
- Optional painted carbon steel back panels
- Custom size polycarbonate viewing windows
- HMI cover kits
- Inspection windows
- Optional print pocket

AM-R



H/2 [711.20mm] WINDOW HEIGHT 22.00in 558.80mm 1 WINDOW Ø .50in THRU TYP. (6x)





C + 2.11

FRONT VIEW WITH COVER REMOVED AND WINDOW OPTION

FRONT VIEW WITH COVER REMOVED

SIDE CROSS SECTION VIEW

Part No.		ox Size At Top	;		II Box nsions	Usable Depth		nge ount	Оре	ning	Pa	nel Stu	ds	P	anel Siz	:e
	A	В	C	D	E	F	Н	L	Ht.	Wid.	Studs	S	Z	Ht.	Wid.	P/N
AMEC363012T	36.50	30.50	12.03	41.50	31.76	12.48	24.00	39.60	33.30	27.30	6	31.25	25.25	33.00	27.00	P3630CS
AMEC3630123PT	927mm	775mm	306mm	1054mm	807mm	317mm	610mm	1006mm	846mm	693mm		794mm	641mm	838mm	686mm	1000003

All dimensions are in inches unless otherwise noted

Data subject to change without notice

Part No.		ox Size At Top	e		II Box nsions	Usable Depth		nge ount	Ope	ning	Pa	nel Stu	ds	P	anel Siz	e
	A	В	C	D	E	F	Н	L	Ht.	Wid.	Studs	S	Z	Ht.	Wid.	P/N
AMEC363012TW	36.50	30.50	12.03	41.50	31.76	12.48	24.00	39.60	33.30	27.30	6	31.25	25.25	33.00	27.00	P3630CS
AMEC3630123PTW	927mm	775mm	306mm	1054mm	807mm	317mm	610mm	1006mm	846mm	693mm	0	794mm	641mm	838mm	686mm	F3030C3

All dimensions are in inches unless otherwise noted Window sizes noted above in drawings

Data subject to change without notice







ALLIED

MOULDED PRODUCTS, Inc.

EMPIRE Enclosures:

Free Standing Single Door

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and house electrical and electronic controls, instruments or components for indoor and outdoor applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil and water

Standards

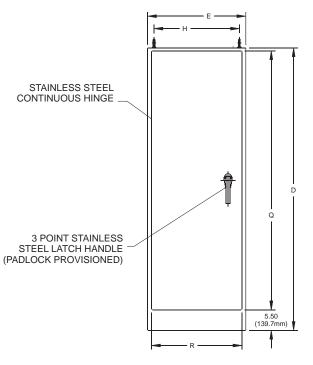
- UL 50 and UL 50E Types 1, 4, and 4X
- CSA C22.2 No. 94 Types 1, 4, and 4X
- Complies with:
 - NEMA Types 1, 4, and 4X
 - IEC 60529 Type IP66
 - RoHS directive

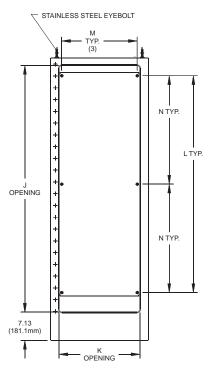
Construction

- Durable, corrosion resistant gel-coat fiberglass material construction
- Resin Transfer Molded (RTM) doors and hand-layup box construction
- Soft, self-gripping EPDM gasket compresses over flange for tight seal
- One 316 stainless steel 3-point latching handle with padlocking provision
- Heavy-duty continuous 316 stainless steel hinge
- Fiberglass material has UV inhibitors which provide ideal protection from outdoor weathering
- Heavy duty lifting eye bolts

- Optional painted carbon steel back panels
- Custom size polycarbonate viewing windows
- HMI cover kits
- Inspection windows
- Optional print pocket

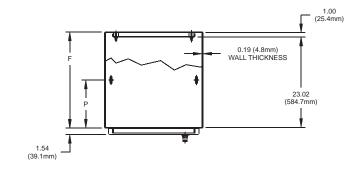






FRONT VIEW WITH DOOR

FRONT VIEW WITH DOOR REMOVED



Opt	tional Carbon Steel E	Back Panel									
Part No.	art No. Height Width										
P7225CS	57.00	21.00									
F122003	1448mm	533mm									

Part No.	D	E	F	Н	J	K	L	M	N	Р	Q	R	# Panel Mount Studs
AM722525FS	72.00	25.00	24.50	21.75	62.88	20.63	55.25	19.25	27.63	12.25	66.00	23.00	6
AIVI722525F3	1829mm	635mm	622mm	552mm	1597mm	524mm	1403mm	489mm	702mm	311mm	1676mm	584mm	

All dimensions are in inches unless otherwise noted

Data subject to change without notice







EMPIRE Enclosures:

Free Standing Double Door

Solid/Opaque





PRODUCT INFORMATION

Application

- Designed to insulate and house electrical and electronic controls, instruments or components for indoor and outdoor applications
- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil and water

Standards

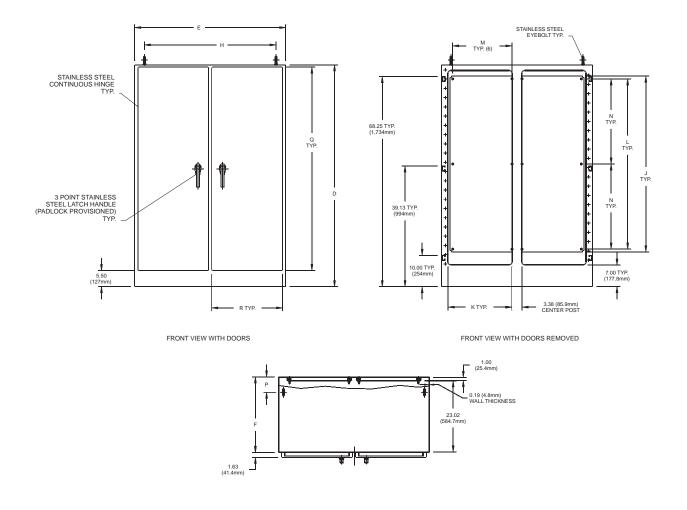
- UL 50 and UL 50E Types 1, 4, and 4X
- CSA C22.2 No. 94 Types 1, 4, and 4X
- Complies with:
 - NEMA Types 1, 4, and 4X
 - IEC 60529 Type IP66
 - RoHS directive

Construction

- Durable, corrosion resistant gel-coat fiberglass material construction
- Resin Transfer Molded (RTM) doors and hand-layup box construction
- Soft, self-gripping EPDM gasket compresses over flange for tight seal
- Two 316 stainless steel 3-point latching handles with padlocking provision
- Heavy-duty continuous 316 stainless steel hinge
- Fiberglass material has UV inhibitors which provide ideal protection from outdoor weathering
- Heavy duty lifting eye bolts
- Fiberglass mounting strut installed on side

- Optional painted carbon steel back panels
- Custom size polycarbonate viewing windows
- HMI cover kits
- Inspection windows
- Optional print pocket

ALLIED MOULDED PRODUCTS, Inc. 127



Opt	tional Carbon Steel E	Back Panel
Part No.	Height	Width
*P7249CS	57.00	21.00
F124903	1448mm	533mm

*Note: Consists of two separate panels

Part No.	D	Е	F	Н	J	K	L	M	N	Р	Q	R	# Panel Mount Studs
AM724925FSDD	72.00	25.00	24.50	45.25	62.88	20.63	55.25	19.25	27.63	5.00	66.00	23.00	12
AWI724923I 3DD	1829mm	1245mm	622mm	1149mm	1597mm	524mm	1403mm	489mm	702mm	127mm	1676mm	584mm	

All dimensions are in inches unless otherwise noted

Data subject to change without notice



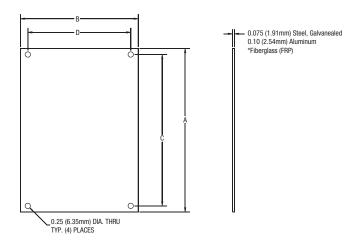




Back Panels

Sı	mall Junction Box	es					
Optional Aluminum / Fiberglass Back Panel							
Part No.	Height	Width					
PA74. PF74	4.00	3.13					
FA74, FF74	102mm	80mm					
PA94. PF94	6.25	3.13					
FA34, FF34	159mm	80mm					

All dimensions are in inches unless otherwise noted. "PA" denotes aluminum, "PF" denotes fiberglass Thickness; "PA" (.100) "PF" (.125)



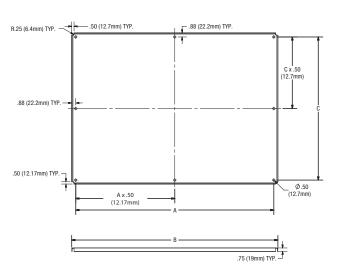
Option	al Back Panel Base Part #'s
Steel	Alum
P, PL	White Painted Carbon Steel
PA, PLA	Aluminum
PF	Fiberglass
PG	Galvannealed

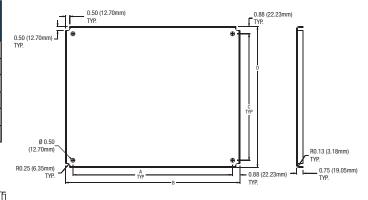
	AM	, AMHD,	AMU, AM	-R Serie	s (JIC Siz	es)	
Steel	Alum	FRP	Galv	A	В	C	D
PL66	PLA66	PF66	PG66	4.81	4.81	4.25	4.25
(Replaces P66)	(Replaces PA66)	PF00	PG00	122mm	122mm	108mm	108mm
PL86	PLA86	PF86	PG86	6.75	4.88	6.25	4.25
(Replaces P86)	(Replaces PA86)	PF00	PG00	171mm	124mm	159mm	108mm
PL108	PLA108	PF108	PG108	8.75	6.88	8.25	6.25
(Replaces P108)	(Replaces PA108)	FF100	FG100	222mm	175mm	210mm	159mm
PL120		PF120	PG120	10.75	8.88	10.25	8.25
(Replaces P120)		FF120	FG120	273mm	226mm	260mm	210mm
PL122	PLA122	PF122	PG122	10.75	10.75	10.25	10.25
FLIZZ	FLATZ	FF122	FG122	273mm	273mm	260mm	260mm
PL142	PLA142	PF142	PG142	12.75	10.88	12.25	10.25
(Replaces P142)	(Replaces PA142)	PF142	PG142	324mm	276mm	311mm	260mm
P164	PA164	PF164	PG164	14.75	12.88	14.25	12.25
F104	FA104	FF10 4	FG104	375mm	327mm	362mm	311mm
P186	PA186	PF186	PG186	16.88	14.88	16.25	14.25
F100	FAI00	FF100	FG100	429mm	378mm	413mm	362mm
P206	PA206	PF206	PG206	18.44	14.44	17.81	13.81
1 200	1 A200	11200	1 0200	468mm	367mm	452mm	351 mm

Fiberglass panel thickness: (0.125") PF66, PF86, PF108; (0.187") PF120, PF142, PF164; (0.250") PF186, PF206

	Control Series										
Steel	Alum	FRP	Galv	A	В	C	D				
P2420	PA2420	PF2420	PG2420	19.25	21.00	15.25	17.00				
F 2420	FA2420	PF2420	FG2420	489mm	533mm	387mm	432mm				
P2424		PF2424	PG2424	19.25	21.00	19.25	21.00				
P2424	PA2424	PF2424	PG2424	489mm	533mm	489mm	533mm				
P3024	DA 2004	PF3024	PG3024	25.25	27.00	19.25	21.00				
P3024	PA3024	PF3024	PG3024	641mm	686mm	489mm	533mm				

Refer to key above for back panel material type





	Emp	24 33.00 25.24 27.00 mm 838mm 641mm 686mm 24 33.00 31.24 33.00 mm 838mm 793mm 838mm					
Steel	A	В	C	D			
P3630CS	31.24	33.00	25.24	27.00			
P3030C3	793mm	838mm	641mm	686mm			
P3636CS	31.24	33.00	31.24	33.00			
P3030C3	793mm	838mm	793mm	838mm			
P4836CS	43.24	45.00	31.24	33.00			
P403003	1,098mm	1,143mm	793mm	838mm			
P6036CS	55.24	57.00	31.24	33.00			
P003003	1,403mm	1,448mm	793mm	838mm			

Refer to key above for back panel material type

R.13 (3.2mm) TYP

AM-R Series: Aluminum Hinged Front Panels

HFP - Used with raised cover only

FEATURES:

- Panels designed to offer both a professional instrumentation display and a protective covering for electric wiring inside the enclosure
- Completely field-installable panel design with no required enclosure modifications
- Latch design secures panel in place with one-quarter turn
- One-half-inch adjustability up or down
- For use with raised cover enclosures from 6" x 6" through 30" x 24"
- Panel modifications available include: cut-in holes and screen printing
- · Compliant with RoHS directive

AM-R Control Series							
Part No.	Panel Dim. (H x W x D)						
HFP2420	23.25 x 19.375 x .09						
HFF2420	591 mm x 492mm x 2.3mm						
HFP2424	23.38 x 23.25 x .09						
NFP2424	594mm x 591mm x 2.3mm						
HFP3024	29.25 x 23.38 x .09						
ПГР3024	743mm x 594mm x 2.3mm						



Note: Please refer to website www.alliedmoulded.com for installed HFP drawings and dimensional information.

A	M-R JIC Series				
Part No.	Panel Dim. (H x W x D)				
HFP66	5.60 x 5.60 x .09				
ПРОО	142mm x 142mm x 2.3mm				
HFP86	7.50 x 5.63 x .09				
ПГРОО	191mm x 143mm x 2.3mm				
HFP108	9.50 x 7.50 x .09				
HFF100	241mm x 191mm x 2.3mm				
HFP120	11.50 x 9.50 x .09				
HFF120	292mm x 241mm x 2.3mm				
HFP122	11.50 x 11.50 x .09				
nre122	292mm x 292mm x 2.3mm				
HFP142	13.50 x 11.50 x .09				
1117142	343mm x 292mm x 2.3mm				
HFP164	15.50 x 13.50 x .09				
HFF104	394mm x 343mm x 2.3mm				
HFP186*	17.63 x 15.63 x .09				
nre100	448mm x 397mm x 2.3mm				
HFP206	19.25 x 15.25 x .09				
HFP200	489mm x 387mm x 2.3mm				

^{*}Standard HFP186 doesn't fit in AMHD product.

AMU Series: Aluminum Hinged Front Panels HFPU

FEATURES:

- Panels designed to offer both a professional instrumentation display and a safety divider for electric wiring inside the enclosure
- Completely field-installable panel design. Installation instruction sheet included.
- Latch design secures panel in place with one-quarter turn
- For use with enclosures from 6" x 6" through 20" x 16"
- Panel modifications available include: cut-in holes and screen printing
- · Compliant with RoHS directive



Note: Please refer to website www.alliedmoulded.com for installed HFPU drawings and dimensional information.

ı	AMU JIC Series
Part No.	Panel Dim. (H x W x D)
HFPU66	5.64 x 5.87 x .09
HFPU66	143mm x 149mm x 2.3mm
HFPU86	7.74 x 5.91 x .09
1117000	197mm x 150mm x 2.3mm
HFPU108	9.64 x 7.87 x .09
HFF0106	245mm x 200mm x 2.3mm
HFPU120	11.50 x 9.61 x .09
HFF0120	292mm x 244mm x 2.3mm
HFPU142	13.49 x 11.60 x .09
11170142	343mm x 295mm x 2.3mm
HFPU164	15.46 x 13.58 x .09
HFF0164	393mm x 345mm x 2.3mm
HFPU186	17.62 x 15.72 x .09
11170180	448mm x 399mm x 2.3mm
HFPU206	19.38 x 15.44 x .09
1117-0200	492mm x 392mm x 2.3mm

Note: Empire series panels are 0.1046" in thickness.



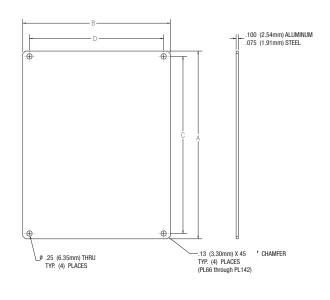




POLYLINE® Series Optional Back Panels:

"PL" Painted White Carbon Steel or "PLA" Aluminum

		POLYLINI	E [®] Series		
STEEL (P/N)	ALUM (P/N)	A	В	C	D
PL66	PLA66	4.81	4.81	4.25	4.25
1 200	I LAGO	122mm	122mm	108mm	108mm
PL86	PLA86	6.75	4.88	6.25	4.25
1 200	I LAGO	171mm	124mm	159mm	108mm
PL88	PLA88	6.75	6.88	6.25	6.25
1 200	I LAGO	171mm	175mm	159mm	159mm
PL108	PLA108	8.75	6.88	8.25	6.25
1 2100	I LATOO	222mm	175mm	210mm	159mm
PL120	PLA120	10.75	8.88	10.25	8.25
1 2120	I LAIZO	273mm	226mm	260mm	210mm
PL142	PLA142	12.75	10.88	12.25	10.25
1 2142	I LAITE	324mm	276mm	311mm	260mm
P164	PA164	14.75	12.88	14.25	12.25
1104	IAIOT	375mm	327mm	362mm	311mm
P186	PA186	16.88	14.88	16.25	14.25
1 100	17100	429mm	378mm	413mm	362mm

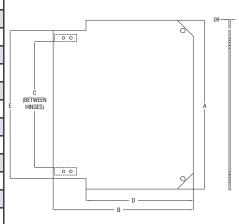


All dimensions are in inches unless otherwise noted.

POLYLINE® Series Optional Adjustable Hinged Front Panels:

"HFPP" Aluminum Panel Systems

HFPP Kit (P/N)	Enc. Base (P/N)	A	В	C	D	Е
HFPP66	AMP664	5.44	5.61	2.64	3.36	4.19
TIFFOO	AWIF004	138mm	142mm	67mm	85mm	106mm
HFPP86	AMP864	7.44	5.61	4.67	3.36	6.19
1111100	AWII 004	189mm	142mm	119mm	85mm	157mm
HFPP88	AMP884	7.44	7.63	4.64	5.38	6.19
1111100	AWII 004	189mm	194mm	118mm	137mm	157mm
HFPP108	AMP1084	9.43	7.63	6.63	5.38	8.18
11111100	AWII 1004	239mm	194mm	168mm	137mm	208mm
HFPP120	AMP1206	11.55	9.58	8.63	7.33	10.13
11111120	AWII 1200	293mm	243mm	219mm	186mm	257mm
HFPP142	AMP1426	13.10	11.25	1061	9.00	11.75
11111177	AWII 1420	333mm	286mm	269mm	229mm	298mm
HFPP164	AMP1648	14.75	12.88	12.23	12.13	13.44
1111104	AWI 1040	375mm	327mm	245mm	289mm	339mm
HFPP186	AMP1860	16.88	14.88	14.19	14.13	15.44
11111100	AIVII 1000	429mm	378mm	295mm	340mm	393mm



All dimensions are in inches unless otherwise noted.

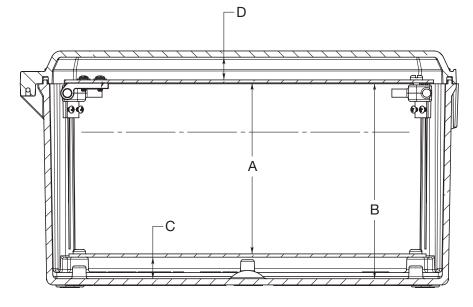
POLYLINE® Series Adjustable Hinged Front Panels Installed:











	Enclosure Used With	Optional Aluminum Back Panel	Optional Aluminum Back Panel	Optional Steel Back Panel	Optional Steel Back Panel	Without Optional Back Panel	Optional Steel Back Panel	C=BOTTOM to Panel Mount Bosses	D=Hinged Front Panel to Inside Cover	D=Hinged Front Panel to Inside Cover
HFPP Kit (P/N)	(Base P/N)	A (MAX.)	A (MIN.)	A (MAX.)	A (MIN.)	B (MAX.)	B (MIN.)		(MIN.)	(MAX.)
LIEDDOG	AMPOCA	3.21	1.71	3.24	1.74	3.96	2.47	.66	.76	2.26
HFPP66	AMP664	82mm	43mm	82mm	44mm	101mm	63mm	17mm	19mm	57mm
LIEDDOG	AMD064	3.22	1.72	3.25	1.75	3.96	2.46	.66	.76	2.26
HFPP86	AMP864	82mm	44mm	83mm	44mm	101mm	62mm	17mm	19mm	57mm
HFPP88	AMP884	3.21	1.71	3.24	1.74	3.96	2.46	.66	.76	2.26
ПГРРОО	AIVIP004	82mm	43mm	82mm	44mm	101mm	62mm	17mm	19mm	57mm
HFPP108	AMP1084	3.21	1.71	3.24	1.74	3.96	2.46	.66	.76	2.26
HFPP120	AMP1204	82mm	43mm	82mm	44mm	101mm	62mm	17mm	19mm	57mm
HFPP120	AMP1206	5.21	3.71	5.24	3.74	5.96	4.47	.66	.76	2.38
HFP120	AIVIP1200	132mm	94mm	133mm	95mm	151mm	114mm	17mm	19mm	60mm
HFPP142	AMP1426	5.21	3.71	5.24	3.74	5.96	4.47	.66	.76	2.19
	AIVIP1420	132mm	94mm	133mm	95mm	151mm	114mm	17mm	19mm	56mm
HFPP164	AMP1648	6.95	1.25	6.98	1.28	7.72	2.02	.66	1.19	6.89
пгРР104	AIVIP 1648	177mm	32mm	177mm	33mm	196mm	51mm	17mm	30mm	175mm
HFPP186	AMP1860	8.95	1.25	8.98	1.28	9.72	2.02	.66	1.19	8.89
NFFP180	AIVIP 1000	227mm	32mm	228mm	33mm	247mm	51mm	17mm	Front Panel to Inside Cover (MIN.) .76 19mm .76 19mm .76 19mm .76 19mm .76 19mm .76 19mm .76 30mm	226mm

All dimensions are in inches unless otherwise noted

Data subject to change without notice









Inspection Windows

Allied Moulded's new inspection window kits are designed to provide visibility and easy viewing access to equipment and components installed in an enclosure, while maintaining ratings up through NEMA Type 4X. The window kit features a strong and rigid design, securely mounting to the outside of most enclosure designs. The window kit is available in three convenient sizes to allow for sufficient viewing space in any required application.

APPLICATION

- Ideal for providing a convenient viewable area not accessible to equipment and components installed inside an enclosure
- Especially well suited for high temperature or corrosive environments
- Includes mounting hole pattern for easy window installation
- Protects from UV, dirt, dust, oil and water

STANDARDS

 Recognized component for use with enlcosures rated NEMA Types 1, 3, 3R, 4, 4X, 12 or 13

CONSTRUCTION

- Clear polycarbonate thermoplastic
- · UV stabilized for outdoor use
- Formed-In-Place (FIP) polyurethane gasket in continuous channel
- Designed for use with wall thicknesses from 16 gauge through 1/4"
- #10-32 threaded brass inserts with plated steel mounting fasteners
- Convenient sizes for easy viewing access to a variety of enclosure applications





Scan to learn more about our inspection windows!



Formed-In-Place Gasket System

Polyurethane gasket system, encased in a continuous channel for maximum protection from extreme weather conditions and environments.



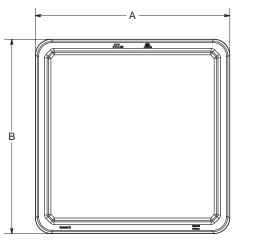
Aesthetically Pleasing Design

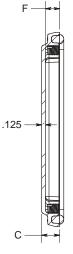
Uniform design with slightly raised cover plate edges for a maximum viewing area. The polycarbonate window allows for crystal clear vision inside the enclosure.

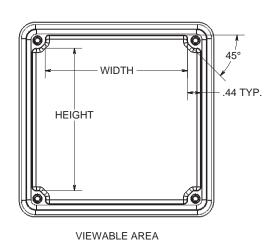


Threaded Brass Inserts

#10-32 threaded brass inserts allow the window to be securely fastened to the enclosure. No need to worry about loose connections!







Note: For use on flat surfaces of Type 1, 3, 3R, 4, 4X, 12 or 13

Part No.	Frame	e Size Inside Dimen	Usable Depth	Max Viewing Area		Nom. Wall	
	A	В	C	F	Width	Height	Thickness
VWHWIECCA	6.5	6.5	0.6	0.47	5.64	5.64	0.125
AMHMI66CX	165mm	165mm	15mm	12mm	143mm	143mm	3mm
★ AMUMIOECY	7.25	10	0.6	0.47	5.55	9.14	0.125
AMHMI95CX	184mm	254mm	15mm	12mm	141mm	232mm	3mm
★ AMHMI138CX	9.7	14.7	0.6	0.47	8	13	0.125
AIVII IIVII I 30CA	246mm	373mm	15mm	12mm	203mm	330mm	3mm

All dimensions are in inches unless otherwise noted

★Coming Q4 - 2016







ALLIED MOULDED PRODUCTS, Inc.

HMI Cover Kits

Allied Moulded's new HMI cover kits are designed to provide protection for instruments or electronics requiring routine attention or detail. The cover kit features a strong and rigid design, mounting securely to the outside of any enclosure option, and makes accessibility to electronic components easy!

HMI cover kits are UL® recognized and maintain a NEMA 4X seal with the use of our Formed-In-Place (FIP) polyurethane gasket system, and is well suited for outdoor applications. Multiple cover latching options are also available, including a hinge screw, tamper proof screw, and snap latch model. All are available in solid opaque or polycarbonate thermoplastic clear covers.



APPLICATION

- Ideal for covering and protecting instruments or electronics through an enclosure wall, while maintaining all applicable standards and classifications
- No need to open the enclosure to view electronics or perform maintenance, decreasing arc flash risks and safety hazards
- Includes mounting hole pattern for easy cover kit installation
- · Protects from UV, dirt, dust, oil and water

STANDARDS

Recognized component for use with enlcosures rated NEMA Types 1, 3, 3R, 4, 4X, 12 or 13

CONSTRUCTION

- Clear polycarbonate thermoplastic, or polycarbonate for opaque covers
- 316 stainless steel hinge pin
- UV stabilized for outdoor use
- Formed-In-Place (FIP) polyurethane gasket in continuous channel
- Designed for use with wall thicknesses from 16 gauge through 1/4"
- #10-32 threaded brass inserts with plated steel mounting fasteners





Scan to learn more about HMI cover kits!







Cover Latching Options

Including hinged screw cover, tamper proof screw cover, and snap latch models for secure cover installation and security for every application.



Secure Hinge Pin

Made from 316 stainless steel, keeps cover secure, protecting from outdoor elements such as UV, dirt, dust, oil, and water



Formed-In-Place Gasket

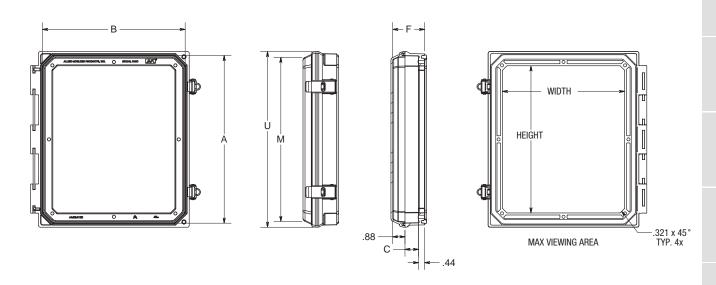
Made with strong polyurethane, protects HMI equipment and electronics, while providing a reliable seal between cover and cover kit option

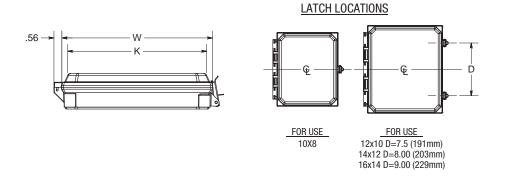


Application Driven

For use with a variety of electrical mounting or component applications, driving innovation and desired capabilities in unique markets







Part No. Configuration Options						
Part No. Suffix	Description					
ССН	Clear Cover Hinge					
CCHTP	Clear Cover Tamper Proof Screw					
CCL	Clear Cover Snap Latch					
Н	Opaque Cover Hinge					
HTP	Opaque Cover Hinge Tamper Proof Screw					
L	Opaque Cover Snap Latch					

Add the "Part No. Suffix" to the base part number below to create a complete HMI cover kit (ex. AMHMI120CCL is a 12" x 10" with a clear cover and latch)

Base Part No.	Frame Size Inside Dimensions		Usable Depth	Cover Size			Max Viewing Area		Nom. Wall Thickness		
rait NU.	A	В	C	F	K	M	W	U	Width	Height	HIICKHESS
★ AMHMI108	9.93	8.15	0.96	2.27	7.89	9.67	8.72	10.5	6.69	8.47	0.14
AWITIWITUO	252mm	207mm	24mm	58mm	200mm	246mm	221mm	267mm	170mm	215mm	4mm
AMHMI120	11.93	10.15	0.96	2.27	9.89	11.67	10.72	12.5	8.69	10.47	0.14
AMINITIZU	303mm	258mm	24mm	58mm	251mm	296mm	272mm	318mm	221mm	266mm	4mm
AMHMI142	13.95	12.07	0.96	2.2	11.89	13.67	12.72	14.5	10.71	12.49	0.19
AMINITI42	354mm	307mm	24mm	56mm	302mm	347mm	323mm	368mm	272mm	317mm	5mm
*	15.87	14.07	0.96	2.2	13.89	14.72	14.72	16.5	12.71	14.49	0.19
AMHMI164	403mm	357mm	24mm	56mm	353mm	374mm	374mm	419mm	323mm	368mm	5mm

Data subject to change without notice All dimensions are in inches unless otherwise noted Base part number listed only. To complete part number, refer to the "Part # Suffix" chart above Refer to website for complete mounting hole pattern configuration

★Coming Q4 - 2016



Hole Plug Assemblies



Hole Plug Features:

- Plug "Fins": self centering, anti-rotational design for fast & easy one person plug assembly and no-tools tightening
- Plug fits wide range of hole sizes without the use of restrictive hole centering spacers
- Patented design: US Patent No. 9,045,932
- Recognized component for use with UL & CSA listed enclosure products
- Molded material of construction for a wide range of chemical compatible applications (polycarbonate with neoprene/EPDM gasket)
- Assembly designed to maintain applicable NEMA/UL/CSA enclosure ratings Note: For use on flat surface of a Type 1, 3R, 4, 4X or 12 enclosure
- Designed for use with wall thicknesses from 16 gauge through 1/4"
- Designed for use with all metallic and nonmetallic enclosure materials
- Low profile interior nut and exterior plug saves valuable panel space
- Capable of sealing unused holes ranging in size from 1/2" to 4-3/4"





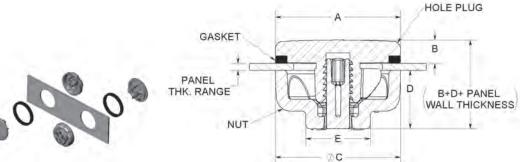


Simple Install

- 1) Push/Plug
- 2) Twist-lock/Fins
- 3) Screw-tight/Nut



Scan for more information or visit ultraplug.alliedmoulded.com



Note: For use on flat surface of Types 1, 3R, 4, 4X and 12 enclosures.

P/N General Purpose Polycarbonate RAL 7035 Light Gray	P/N General Purpose Polycarbonate ANSI 61 Dark Gray	Trade Size Ref. (nom. In.)	Plugged Hole Dia. Range (In.)	Wall Thickness Range (In.)	A Plug Diameter (In.)	B Plug Head Height (In.)	C Nut Diameter (In.)	D Nut Height (In.)	E Across Flats (In.)
AMHSPL-S	AMHSPL-SGY	Pilot Light (.500)	.500624	.059250	1.120	0.235	1.060	0.500	0.545
AMHSPL	AMHSPL-GY	Pilot Light (.625)	.625812	.059250	1.120	0.235	1.060	0.500	0.545
AMHS050	AMHS050-GY	1/2" Conduit (.875) 22mm PB (.886)	.812937	.059250	1.245	0.235	1.185	0.500	0.605
AMHS075	AMHS075-GY	3/4" Conduit (1.109) 30mm PB (1.210)	1.000-1.312	.059250	1.620	0.235	1.560	0.500	0.945
AMHS100	AMHS100-GY	1" Conduit (1.375)	1.375-1.625	.059250	1.923	0.235	1.873	0.500	0.945
AMHS125	AMHS125-GY	1-1/4" Conduit (1.734)	1.687-1.875	.059250	2.183	0.235	2.123	0.500	1.195
AMHS150	AMHS150-GY	1-1/2" Conduit (1.984)	2.000-2.187	.059250	2.495	0.235	2.435	0.500	1.195
AMHS200	AMHS200-GY	2" Conduit (2.469)	2.500-2.75	.059250	3.120	0.235	3.060	0.750	1.291
AMHS250	AMHS250-GY	2-1/2" Conduit (2.969)	2.875-3.125	.059250	3.495	0.235	3.435	0.750	1.491
AMHS300	AMHS300-GY	3" Conduit (3.594)	3.500-3.750	.059250	4.120	0.235	4.060	0.750	1.491
AMHS350	AMHS350-GY	3-1/2" Conduit (4.125)	4.000-4.250	.059250	4.620	0.235	4.560	0.750	1.491
AMHS400	AMHS400-GY	4" Conduit (4.641)	4.500-4.750	.059250	5.120	0.235	5.060	0.750	1.491

Polycarbonate (PC) can be used as a substitute for carbon steel plug applications plus many stainless steel and other nonmetallic plug applications. Please check industry standard corrosion guides for additional application assistance.

Pole Mount Kits

Allied Moulded's Pole Mount Kit offers the ability to mount enclosures including sizes 6" x 6" x 4" through 60" x 36" x 16" to any wood, plastic, or steel pole securely without excessive materials and labor.

Manufactured with the electrical contractor in mind, Allied Moulded's Pole Mount Kit provides an easy solution for all enclosures. Not only is it designed for round poles, but the pole mount kits have the capability to mount enclosures to square and rectangular pole shapes as well.



FEATURES & BENEFITS

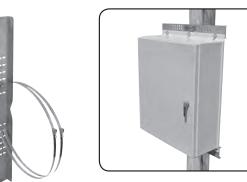
- Nine sizes covering AM JIC, AMU JIC, AMP JIC, and Control Series enclosures
- · Steel band design allows for adjustable mounting capability on pole sizes up through 15 inches in diameter
- Allied Moulded pole mount kits have the capability to mount enclosures to round, square, and rectangular pole shapes
- Fewer parts are used so minimal assembly is required for installation
- · Pole mount kits offer corrosion protection for outdoor use

AMPOLEMNTEMP

CONSTRUCTION

- Pole mount flange: galvannealed steel; 14 gauge (.075 in.)
- Pole mount band clamps: 316 stainless steel (48 in.)
- · Flange fasteners (screws, washers, and lock nuts): 316 stainless steel (#10-32)





ENCLOSURE POLE MOUNT KITS ARE USED WITH								
Vit Number	AM Seri	es Units ¹	AMU & AMP Flange Mount Units ²					
Kit Number	Standard Mount	Rotated 90 Degrees	Standard Mount					
AMPOLEMNT6	AM664, AM864	None	AMU(P)664, AMU(P)864					
AMPOLEMNT8	AM1084, AM1086	AM864	AMP884, AMP1082, AMU(P)1084, AMP1086					
AMPOLEMNT10	AM1206	AM1084, AM1086	AMP1204, AMU(P)1206					
AMPOLEMNT12	AM1224, AM1226, AM1426	AM1206	AMU(P)1426					
AMPOLEMNT14	AM1648	AM1224, AM1226, AM1426	AMU1648					
AMPOLEMNT16	AM1868, AM2068	AM1648	AMU1860, AMHD1860, AMU2060					
AMPOLEMNT20	AM2420	None	None					
AMPOLEMNT24	AM2424, AM3024	AM2420	None					

¹ Pole mount brackets are directly mounted to the back of the these enclosures.

² Enclosure flange is bolted through and attached to the pole mount bracket on these enclosures.



AMEC363012, AM363016, AM363612, AM363616, AM483612, AM483616, AM603612, AM603616







Enclosure Keylock Kits

PART NO.: AMKEYLOCKFC, AMKEYLOCKRCHFP

- AMKEYLOCKFC keylock assembly kit for (F)flat (C)cover enclosures 6x6 through 20x16 (AM Series)
- AMKEYLOCLKRC keylock assembly kit for (R)raised (C)cover enclosures 6x6 through 30x24 (AM-R Series)
- AMKEYLOCKRCHFP keylock assembly kit for (R)raised (C)cover enclosures with a (H)hinge (F)front (P)panel installed in enclosures 10x8 through 30x24 (AM-R Series)
- Kits include: Two keys, keylock assembly, cam, dust cover, lock bracket, and hardware
- · Field installable while requiring only a round hole to be cut into the cover
- Keylocks are sold with a self locking nut for tight and secure assembly
- Just a 1/4 turn rotation is required to lock the enclosure cover
- Installed keylock assemblies have been tested and pass the NEMA 4X watertight test
- Manufactured components are RoHS compliant (Restriction of Hazardous Substances)



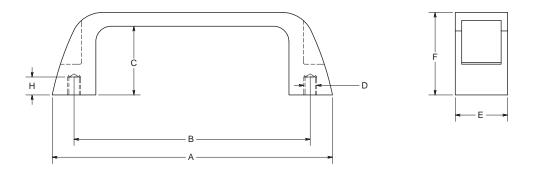


Pull Type Handle

PART NO.: AMHDL001

- Handle: Glass fiber reinforced nylon
- Finish: Black matte
- · Screws and lock washers included





Part No.	A	В	C	D	E	F	Н
AMHDL001	5.47	4.61	1.34	1/4 - 20	1.02	1.61	0.35
	139mm	117mm	34mm		26mm	41mm	9mm

PART NO.: AMPRINTPOCKET

- · Easy to install in the field
- · Store prints or other important documents inside the enclosure
- · Gray polystyrene print pocket for large JIC Series, Control Series, and Empire Series enclosures
- Two-sided adhesive tape pre-applied to print pocket
- Size: 9.375 in (H) x 10.375 in (W) x 1.045 in (D) 238 mm (H) x 264 mm (W) x 27 mm (D)



Enclosure Ventilation Kit

PART NO.: AMVENTSM & AMVENTLG

- Gray polyamide material
- Use with JIC Series enclosures install two per enclosure
- Installation instruction sheet included
- · Seal included in kit to ensure raintight enclosure protection
- Two vents per kit for field installation allows for sufficient air circulation and prevents condensation and moisture



AMVENTSM; 1 in (25 mm) x 1.125 in (29 mm) and requires .75 in (19mm) through hole AMVENTLG; 2 in (51 mm) x 2.675 in (68 mm) and requires 1.156 in (29 mm) through hole



Enclosure Filter Kit

PART NO.: AMPFA1000, AMPFA2000, and AMPFA3000

- Three sizes covering large JIC Series, Control Series, and Empire Series enclosures
- Nonmetallic made from strong ABS-FR, self-extinguishing material (UL 94 VO)
- Snap-in design allows for hardware-free installation
- Gaskets included provide a NEMA 12 seal against the enclosure
- Filter cover comes standard in light gray RAL 7035 color
- · Installation instruction sheet included
- Replaceable filter material provides for 73% filtration efficiency
- Filter density is standard 150 (g/m²)









Size Information:

- AMPFA1000; 4.133 in (105mm) x 4.133 in (105mm) x 0.39 in (10mm)
- AMPFA2000; 5.905 in (150mm) x 5.905 in (150mm) x 1.06 in (27mm)
- AMPFA3000; 9.842 in (250mm) x 9.842 in (250mm) x 1.18 in (30mm)

Note: There are other thermal management accessories available upon request. These include: Fans, replacement filters, heaters, air-conditioners, and thermostats. Please contact factory for more information.



STANDARDS ULTRAGUARD® FIBERGLASS

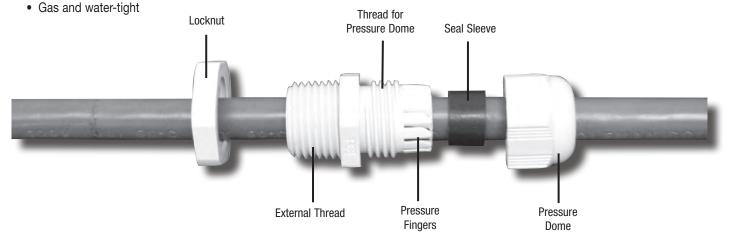
AM SERIES

ULTRALINE®

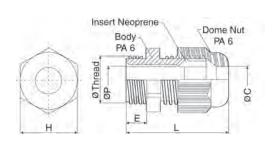
Cord Grips

- Body: Polyamide 6
- Seal: Neoprene
- Lock Nut: 25% glass fiber reinforced Polyamide 6
- · Color: Light Gray
- · Maximum strain relief through clamping range
- IP68 achieved without seal rings
- Trapezoidal thread with high torque guarantees tight and permanent fit of the dome nut

- CSA approved and UL listed
- Temp range: PA 6 -40°C to 100°C (-40°F to 212°F)
 Neoprene -25°C to 100°C (-13 to 212°F)
- Recommended enclosure hole size for external thread:
 NPT 1/2" 21.8mm (.8594 in); NPT 3/4" 27.4mm (1.0781 in);
 NPT 1" 34.1mm (1.3438 in)



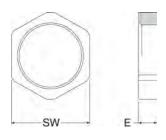
Cord Grip Dimensions





Thread Size	Part Number	Clamping Range (mm)	Package Quantity		E (mm)	L (mm)	Dia. C (mm)	Dia. P (mm)	Dia. NPT/M (mm)
NPT 1/2"	5308901	5 to 12	50	24	14	44	12.5	12.5	21.2
NPT ¾"	5308902	9 to 18	50	33	15	54	18.5	18.5	26.7
NPT 1"	5308903	14 to 25	50	42	18	60	25.5	25.5	33.3

LOCK NUT DIMENSIONS									
Thread Size	Part Number	Package Quantity	Thickness E (mm)	SW (mm)					
NPT ½"	7211486-50	50	6	27					
NPT ¾"	7211487	20	7	36					
NPT 1"	7211488	20	7	41					



AM-R

ACCESSORY KITS

LATCH HARDWARE KITS

- Used with AM, AM-R, AMP, and AMU Series enclosures, and HMI cover kits
- Feature a multitude of snap and twist latch mechanisms
- · Available for both flat and raised cover enclosures
- Nonmetallic latches match standard RAL 7035 color





LLRS-H

LLPN-H





LTPS-H



MOUNTING FOOT / BRACKET KITS

- Used with small junction boxes, AM, AM-R, Control Series, AMU, and AMP series enclosures
- 4 screws and 4 feet per pack
- Nonmetallic feet match standard RAL 7035 color

Size Range	Used With	d With Kit Description	
AM743 and AM943	AM743 and AM943	316 stainless steel foot kit with 4 screws, 4 washers, and 4 screws	AM4-PFSN
6x6 thru 20x16	AM / AM-R	316 stainless steel foot kit with 4 screws and 4 feet	AM4-NFS
24x20 thru 30x24	Control Series	316 stainless steel foot kit with 4 screws and 4 feet	AM4-NLFS
6x6 thru 14x12	AMU / AMP	Polycarbonate foot kit with 4 screws and 4 feet	AM4-NUFS
16x14 thru 20x10	AMU / AMP	Polycarbonate foot kit with 4 screws and 4 feet	AM4-NULFS
42"	Control XL	Fiberglass (FRP) foot kit with 4 screws and 4 feet	AM4-NXLFS





PANEL SCREW KITS / NONMETALLIC HINGE CLIPS

- Used with all enclosure options featuring back panel options
- Four (4) plated carbon steel screws with universal panheads
- POLYLINE® nonmetallic hinge clips available in 2-pack, and are field installable

Size Range	Used With	Kit Description	Part #
6x6 thru 20x16	JIC	Plated carbon steel back panel screw kit (#10-32)	AM4-NPS
24x20 thru 30x24	Control	Plated carbon steel back panel screw kit (3/8-16)	AM4-NLPS
16" thru 18"	Polyline⊚	Polycarbonate hinge clip kit (2 pack)	AMPHINGECLIP





AMPHINGECLIP

INDEX

MODIFICATIONS | SPECIALTY PRODUCTS

Allied Moulded has worked hard to be your source for fast, no-hassle modifications.

With complete modification services, the need for inconvenient secondary handling of your enclosure is eliminated, saving you time and money. Complete modification services include but are not limited to:

Holes and cutouts

Polycarbonate viewing windows

EMI/RFI shielding

Factory supplied silk screening

Molded-in color matching

Because of our dedication to providing you with outstanding service, we have the lowest volume requirements on custom work in the industry and guarantee quick delivery, often in less than three weeks from receipt of your order!









Modifications / Specialty Products

Computer-Controlled CNC

We incorporate computer controlled manufacturing equipment into our operation which assures that modifications such as specialty holes and cutouts are exact to your specifications each time you order.

Custom Holes & Cutouts

Custom holes and cutouts allow for conduit entry or device mounting to meet the needs of any application. Application cutouts include:

- Pushbuttons
- Cable entry
- HMI components
- Viewport / viewing windows

EMI/RFI Shielding

Electromagnetic waves generated by electronic devices may have a negative effect on other similar devices when used in close proximity to one another. These effects, called Electromagnetic Interference (EMI) and Radio Frequency Interference (RFI) may cause malfunctions in electronic devices.

EMI/RFI shielding provides high-level protection against electromagnetic and radio frequency interference.

Silk Screen Printing

Silk screen printing is a practical, professional way to identify corporate identity or enclosure function. Print business or device names, identify important component controls, or display important logos. We simplify the process and will accommodate your application requirements.

Custom Colors

Modify your enclosures with custom colors, matched from a variety of specific Pantone numbers.

Custom Panels

Available custom metal work includes holes and cutouts on either back and hinged front panels.

www.alliedmoulded.com

SPECIALS & MODIFICATIONS REQUEST FORM

For modification orders, please photocopy and complete this form, then return to Allied Moulded via mail or fax to 419-636-2450. Date: ______ Part Number: ______ Quantity:_____ Name:______ Company ______ Address: _____ City: _____ State: ____ Zip: ____ Email: ______ Phone: _____ Size H _____x W ____ x D _____ Cover ☐ Flush ☐ Raised ☐ Screw cover ☐ Hinged cover ☐ Hinged on short side **Latching Options** ☐ Snap latch ☐ Twist latch ☐ 3-point **Panels** Back panel required:

Yes

Back panel material:
Carbon steel

Hinge front panel required:
Yes

No

Side Panel required:
Yes

No Size: H_____ x W___ ☐ Fiberglass ☐ Galvannealed Side Panel required: ☐ Yes Size: H_____ x W_____

Scan to fill out our online modifications quote form!

Molded-In Color

Windows

Molaca III Coloi			
☐ Standard Grey	■ White	Orange	
■ Blue	■ Black	☐ Red	
☐ Yellow	☐ Green		
Other (please specify):			

Window required: The Yes No Size: H_____ x W_____

General location of window: _____

Other Modifications

→ Holes/Cutouts	Number; Location: _	
O:II. O		

☐ Silk Screening

■ EMI/RFI Shielding

Additional Information/Notes

Submit request to: Allied Moulded Products, Inc. Fax to: 800-237-7269

For assistance or questions, call Allied Moulded at 800-722-2679 or visit www.alliedmoulded.com.

AM-R

INDEX

Choosing the right enclosure material for your application

Allied Moulded offers a variety of fiberglass reinforced polyester (FRP) and polycarbonate enclosures to fit your application requirements. We understand the type of enclosure is just as important to you, as it is to the protection of your equipment. We often receive questions about the best enclosure material to use. Material selection depends on several factors, including application, environment, price, aesthetics, and enclosure size.

Application

The first thing to consider when purchasing an enclosure is the application location. Where will the enclosure be used? Whether the enclosure can be used indoors or outdoors can have a major impact on the type of enclosure that will best suit your needs. Fiberglass (FRP) enclosures are often used in outdoor applications due to excellent ratings in UV protection, aesthetic protection (from yellowing), and other factors, all while providing a costcompetitive alternative to stainless steel. Polycarbonate enclosures are a good alternative to carbon steel, offering a lightweight, impact-resistant solution for indoor and outdoor applications. Both enclosure options offer long-lasting protection to interior and exterior elements and provide the security required by the application.

Chemical & Corrosion Resistance

Enclosures may be required in applications where hazardous chemicals or materials are present. Both materials offer protection against corrosive agents, with fiberglass (FRP) performing better in environments with solvents and strong alkalies. Typically, fiberglass (FRP) remains a good alternative to stainless steel, while polycarbonate remains a good alternative to carbon steel in harsh environments. Examples of corrosive environments may be waste water treatment plants, oil refineries, or livestock farms. Other factors such as dirt, dust, oil, water, ice, and snow must also be taken into consideration. See the "Corrosion Resistance Guidelines" below for more detailed information. Visit www.alliedmoulded.com for a comprehensive corrosion resistance guide.

Price

Whether you're looking for just a few, or a few hundred enclosures, price is often a determining factor when considering which enclosure type to purchase. Fiberglass (FRP) enclosures often cost more than polycarbonate enclosures, but both offer intrinsic value when compared to steel enclosures over time. Enclosure users should consider all factors when deciding if the enclosure material and price point they choose will last in all expected conditions.

Aesthetics

We understand the way an enclosure looks is just as important as the way the enclosure performs. Engineers at Allied Moulded take pride in the development of aesthetically pleasing enclosures, while maintaining all required NEMA ratings. All fiberglass (FRP) and polycarbonate enclosures come in the standard RAL 7035 light gray color.

Sizing

The size of your enclosure is often important to your particular project, therefore sizing becomes a factor in the type of material to use. Allied Moulded polycarbonate enclosures are currently available up through an 18" size, thus if a larger enclosure is needed, a fiberglass (FRP), compression molded, or RTM enclosure material may be required.

See pages 3 and 7 for additional performance comparison of enclosure materials.

Corrosion Resistance Guidelines

	Solvents	Alkalis	Mild Acids
Examples	Cleaning Solvents Carbon Tetrachloride Isopropyl Alcohol Perchlorethylene Toluene Xylene	Ammonium Chloride Ammonium Nitrate Calcium Hydroxide Calcium Hypochlorite Magnesium Hydroxide Sodium Hypochlorite	Aluminum Chloride Boric Acid Calcium Chloride Potassium Nitrate Sea Water Sodium Nitrate Zinc Chloride
Recommended	304 SS 316 SS Compression Fiberglass Aluminum	304 SS 316 SS	Compression Fiberglass Gelcoat Fiberglass Polycarbonate 304 SS 316 SS
Satisfactory	Painted Carbon Steel Gelcoat Fiberglass	Polycarbonate Gelcoat Fiberglass Compression Fiberglass	Painted Carbon Steel
Limited Use	Polycarbonate	Painted Carbon Steel Aluminum	Aluminum

Note: This chart is only intended to be used as a general guideline for applying "typical" metal and nonmetal enclosures in chemical environments. Allied Moulded Products, Inc. recommends specific material compatibility tests for the most accurate application of enclosures. Please contact Allied Moulded customer service for specific requirements.

Physical Properties of Nonmetallic Enclosures						
Materials Typical Properties	ASTM Test Method	Compression Molded Polyester Fiberglass (SMC)	RTM Molded Polysester Fiberglass	Hand Lay-up Molded Polyester Fiberglass	Polycarbonate	
Falling Dart Impact (lb - in)		300	500	450	600	
Impact Strength (ft-lb/in) (Notched Izod)	D 256	15	30	30	12	
IK Impact Rating (Joules)	IEC 62262	>10	>10	>10	>10	
Flexural Strength (psi)	D 790	25,000	33,400	33,400	13,000	
Tensile Strength (psi)	D 638	14,000	22,000	22,000	9,000	
Compressive Strength (psi)	D 695	28,000	24,900	24,900	11,000	
Water Absorption (%)	D 570	0.15	0.25	0.25	0.25	
Specific Gravity	D 792	1.75	1.65	1.65	1.20	
Shrinkage (in/in)	D 955	0.0016	0.0015	0.0015	0.007	
Hardness (Barcol-Rockwell M-Shore A)	D 2583	60	62	62.5	75	
Elongation (%)	D 638	2.05	2.07	2.07	7.00	
Dielectric Strength (kV/in)	D 149	400	380	380	732	
Arc Resistance (sec)	D 495	>180	188	>200	117	
Flammability	UL 94	5VA	V-0	V-0	V-0	
Heat Deflection (°F at 264 psi)	D 648	>500	428	428	266	
Service Temperature (°F)		-40°F to 266°F	-40°F to 266°F	-40°F to 266°F	-31°F to 266°F	
K Factor, Thermal Conductivity (BTU/hr/ft²/°F)	D 1269E	1.68	1.68	1.68	1.25	
Thermal Expansion (10 ⁻⁶ in/in °F)	D 696	20	14	12	36	
UV Rating	UL 746C	(f1)	(f1)	(f1)	(f1)	

Technical Specifications

NEMA Type 4X enclosures

An enclosure is a housing constructed to provide a degree of protection from accidental contact with the enclosed equipment and external environmental conditions. Electrical enclosures are available in metal and nonmetal options.

Standardizing enclosure performance is accomplished by use of rating systems of various organizations (NEMA, UL, CSA, and IEC) identifying an enclosure's ability to resist external environmental influences. These ratings have distinct differences even though they are intended to provide information in order to make a safer and informed product choice.

MATERIALS

Fiberglass Reinforced Polyester (FRP) Enclosures

All FRP enclosures are listed under UL 50, UL 50E, and UL 508A standards, (CSA standard 22.2 No. 14). This type of enclosure is suitable for both indoor and outdoor use in corrosive environments and is resistant to UV degradation. Fiberglass (FRP) material shall meet UL 746C requirements with halogen-free and self-extinguishing characteristics.

Enclosures are constructed using a hot compression-molded process using Allied Moulded's proprietary ULTRAGUARD® material formulation, with a minimum of 20% fiberglass by weight. Fiberglass reinforced polyester exhibits high impact resistance, a superior range of temperature limits, excellent dimensional stability, excellent electrical properties, and excellent moisture and overall chemical resistance.

A cold molded hand lay-up gel-coat fiberglasss process and/or resin transfer mold (RTM) process, may be used for larger cabinets, and has a high impact tolerance, with excellent overall strength.

Polycarbonate Enclosures

All polycarbonate enclosures are listed under UL 50, UL 50E and UL 508A standards, (CSA standard 22.2 No. 94.1-07, 94.2-07). This type of enclosure is suitable for both indoor and outdoor use in corrosive environments and is resistant to UV degradation. Polycarbonate material shall meet UL 746C requirements with halogen-free and self-extinguishing characteristics.

Enclosure is constructed with an injection molded polycarbonate thermoplastic material. Polycarbonate material exhibits an acceptable UV rating, along with minimal shrinkage, and excellent stress rating.

ALLIED ADVANTAGES

- Any external metal parts shall be 316 stainless steel. NEMA Type 4X enclosures are fabricated and rated specifically for resistance to corrosive elements.
- Advantages of nonmetallic enclosures:
 - (1) Unlike metals, fiberglass reinforced polyester (FRP) and polycarbonate are non-corrosive.
 - (2) Enclosures are very similar, thus they require little maintenance.
 - (3) Due to their light weight, nonmetallic enclosures can be very easily handled, installed and modified.
- Fiberglass reinforced polyester (FRP) and polycarbonate enclosures are the material of choice in applications where physical strength and excellent corrosion resistance is required.

CONTINUED ON PAGE 147

Technical Specifications Continued ...

- Junction and Control enclosures may have either screw, hinged or latched covers. All cover screws and hardware; including hinges, latches and mounting feet are constructed of 316 stainless steel material. Gasket system shall be a Formed-In-Place (FIP) polyurethane for toughness and resistance to tear while maintaining a NEMA 4X and IP66 seal. All gaskets are seated in a molded channel and not glued or poured onto a flat cover surface.
- Cabinets and larger style enclosures are always provided with hinged doors. The closure systems on these cabinets will either

be a three point latching system or stainless steel twist-turn type latches. Door closure systems using a single external handle will also have three internal latch points. This handle may be key lockable or pad lockable. When using the alternative closure method of external stainless steel twist turn latches, no more than four latches shall be required to maintain NEMA Type 4X integrity. At least one latch must have a padlock provision.

316 Stainless Steel Hardware

316 Stainless Steel Hardware Standard for all Enclosures

Allied Moulded understands that not all stainless steel hardware is created equally. To endure harsh environments, a robust nonmetallic enclosure must also utilize hardware that exhibits the same corrosion-resistant properties. Many enclosure manufacturers have standardized the use of 300 series stainless steel hardware in their products, with 304 stainless steel being the most common. Allied Moulded has made the use of 316 stainless steel standard for all of its enclosure products' external hardware.

What is Stainless Steel?

According to the Specialty Steel Industry of North America (SSINA)1, the term stainless steel applies to a group of iron based alloys containing a minimum 10.5% chromium. Other elements are added to the alloys to make different grades of stainless steel. There are many different grades that have varying corrosion resistance and other properties based on the ratio of elements used in the alloy. There are more than 50 grades of stainless steel.

Corrosion Resistant Properties

The science behind the corrosion resistant properties of the various grades of stainless steel lies in the mixture and ratios of the different elements contained in the alloys. The chromium contained in the mixture alters the oxidation process that would make raw iron rust. Instead, the chromium forms a protective layer on the surface that resists oxidation. The added nickel (Grade 304 and 316) enhances this resistance. Alloys are made even stronger by the addition of molybdenum (Grade 316), which are used in applications where acetic, sulfuric and sulfurous acids may be present.

Grade 304

Grade 304 is considered the basic stainless steel alloy. It is made up of 10% chromium and 8% nickel. As previously mentioned, it is the most common of the 300 series alloys. It has good corrosion resistance properties in most applications.

Grade 316

Grade 316 also contains chromium (18%) and nickel (10%); however, it also contains at least 2% molybdenum. The addition of this element significantly increases its pitting and corrosion resistance properties, specifically with regard to chloride (salt) pollutants, which are found in coastal areas and de-icing applications, and potash which is found in agricultural fertilizer and chemical manufacturing. It also has wide application in water/waste water treatment plants, pulp and paper mills, and other environments with aggressive corrosive agents.



FIP Gasket System

Allied Moulded's automated Formed-In-Place (FIP) polyurethane gasket system was designed to replace cord gaskets and is applied directly to the enclosure cover in a continuous channel. The new gasket provides protection from outdoor elements such as dirt, dust, oil, and water while providing a reliable seal from cover to base. The gasket will adhere to a variety of surfaces and cover finishes, allowing for a better seal and overall protection for your most critical electrical components.







TECHNICAL SPECIFICATIONS

EMI/RFI Specifications

- Standards governing electromagnetic compatibility commonly refer to EMI/RFI, or electromagnetic interference/radio frequency interference.
- Applicable standards used are based on MIL-STD-285 to perform attenuation measurements of EMI/RFI shielded enclosures. The applicable North American standards for the overall assembly, including internal electronics, can vary with the application in which the product is intended to be installed.
- For a complete list of applicable standards, your local testing authority (for example, UL, CSA) should be contacted.
- Such interference is caused by stray voltages and/or currents coupling between electronic systems creating undesirable effects. These undesirable effects can vary between a brief annoyance, to more serious situations, such as a phone interfering with the controls of a machine tool. With the increased emphasis on electronic technology, electromagnetic interference/radio frequency interference is a growing concern.
- Electromagnetic pulses (EMPS) may adversely affect electronic and other control systems. These disturbances may cause erratic operation, and either component failure or a reduction in component life.
- Allied Moulded can provide custom EMI/RFI shielded enclosures to meet many applications. Requests for EMI/RFI shielded enclosures should be directed to the Allied Moulded customer support group.

Properties

Shielding Material	Copper Conductive Coating
Attenuation	

Sheet Resistance <.025 Ohms/Square @ 2 Mil Thick

The probes of an ohmmeter shall be placed on any area of the surface and the measured resistance shall not exceed .025 ohms

Attenuation 75 dB

A measure of the shielding effectiveness shall be confirmed by an EMI/RFI test. Actual test data confirmed an average attenuation of 75 dB over the frequency range from .01 to 1000 Mhz.

MIL.SPEC>285

MIL.SPEC>285 is used as a general EMI/RFI test guide. A transmitting antenna is placed inside the enclosure and a receiving antenna is positioned outside. The attenuation is the dB difference between the enclosure OPEN and CLOSE FR power levels

Weathering/UV Information

Allied Moulded's FRP enclosures are hot compression-molded using Allied Moulded's proprietary ULTRAGUARD® material formulation All products of this type, regardless of manufacturer, are exposed to erosion when used outdoors. Due to the combined effects of environmental elements such as rain, wind and UV rays, the polyester matrix is only superficially eroded and as glass fibers become apparent, the degree of the erosion is microscopic. Please note that this superficial erosion has no effect on the physical characteristics of the enclosure whether electrical, mechanical or chemical. The slight erosion can be avoided if a surface coating such as varnish is applied.

Allied Moulded's fiberglass enclosures have been successfully used outdoors and tests on field samples support above results. (F1 rated material—suitable for outdoor use)

Painting Information

Good surface preparation is critical in painting fiberglass enclosures, since the mold release agents must be removed before painting. It is recommend that the surface be roughed by lightly rubbing with sandpaper before applying the proper primer. Degreasing the surface with an organic solvent such as alcohol or other domestic cleaning agent is required. The surface must be clean and dry prior to applying the appropriate primer and top coat (polyurethane or epoxy).

*Should you feel the need to paint polycarbonate enclosures, please check for compatability as polycarbonate material can be attacked by industrial solvents.

Allied Moulded has the capabilities to custom mold color matches specific to your requirements.

Heat Dissipation

Information available upon request.

Reduce Arc Flash Safety Hazards

What is Arc Flash?

Arc flash explosion is often referred to as a flash of electrical current leaving its intended path, traveling from one conductor to another. Arc flash can be caused by dust, corrosion, faulty installation, condensation, and many other factors. Blast pressures can reach upwards of 2,000 lbs. / sq. ft, reach sounds of up to 140 dB, and high temperatures of up to 35,000 degrees F.

What are we doing to help?

Allied Moulded wants to ensure the safe and proper use of encosures, and to reduce the risk and eliminate damages caused by arc flash. Our engineers developed accessories to meet these requirements when an enclosure must be accessed for maintenance or monitoring. Often, enclosures are opened to check equipment, read gauges, or perform preventive maintenance. The use of Allied Moulded's HMI Cover Kits and Inspection Windows reduces the risk of arc flash. The use of these products allows access to components without opening the enclosure.

AM-R

Resources

CSA Ratings

www.csagroup.org

The CSA Group is recognized and accredited in the U.S. by the U.S. Occupational Safety and Health Administration (OSHA), which lists them as a Nationally Recognized Testing Laboratory (NRTL), enabling tests on products against the U.S. standards written or administered by organizations including the American National Standards Institute (ANSI), Underwriters Laboratories (UL), CSA Group (CSA), NSF International (NSF) and other organizations. The CSA mark shows your products have been certified by an accredited third party lab and have met applicable standards as required by North American law.

National Fire Protection Association (NFPA)

www.nfpa.org

NFPA is a global, nonprofit organization devoted to eliminating death, injury, property and economic loss due to fire, electrical and related hazards. The association delivers information and knowledge through more than 300 consensus codes and standards, research, training, education, outreach and advocacy; and by partnering with others who share an interest in furthering the NFPA mission.

National Association of Electrical Distrubutors (NAED)

www.naed.org

The National Association of Electrical Distributors (NAED) is the voice of the electrical distrubutor. They provide members with the best tools, information and assistance to help them thrive and improve the electrical distrubution channel.

IEC Ratings

www.iec.ch

The international Electrotechnical Commission (IEC) standards organization prepares and publishes International Standards for all electrical, electronic and related technologies. IEC standards cover a vast range of technologies from power generation, transmission and distribution to home applicances and office equipment, semiconductors, fibre optics, batteries, solar energy, nanotechnology and marine energy as well as many others.

RoHS

www.rohsquide.com

Restriction of Hazardous Substances (RoHS), also known as Directive 2002/95/EC, originated in the European Union and restricts the use of specific hazardous materials found in electrical and electronic products.







NEMA Ratings

www.nema.org

The National Electrical Manufacturers Association (NEMA) defines standards for various grades of electrical enclosures typically used in industrial applications. Each is rated to protect against personal access to hazardous parts, and additional type-dependent designated environmental conditions. A typical NEMA rated enclosure may be rated to protect from hazards such as water, dirt, dust, oil, or chemicals, and may be rated for indoor or outdoor applications.

UL Ratings

www.ul.com

UL certifies, validates, tests, inspects, audits, advises, and trains, UL provides the knowledge and expertise to help customers navigate growing complexities across the supply chain from compliance and regulatory issues to trade challenges and market access. In this way, UL facilitates global trade and delivers peace of mind.

UL's Online Certifications Directory

You can use the UL Online Certification Directory to:

- Verify a UL Listing, Classification, or Recognition
- · Verify a UL Listed product use
- Verify a UL Recognized component use
- Verify a product safety standard

UL Certified Test Lab

Underwriters Laboratories® (UL) partners with manufacturers to provide safe products to consumers through UL testing, certification and follow-up audits. UL's Data Acceptance Program (DAP) provides a means for UL to accept externally generated test data in support of UL Mark certification. Product investigations by UL typically involve testing of product samples. While UL maintains extensive test facilities, customers can also utilize their own or third-party facilities for product testing via UL's DAP.

Participating test facilities are required to have the appropriate physical resources, equipment and qualified personnel needed to conduct testing, equivalent to what would be used in UL's own laboratories for the same testing. UL offers five differen ttypes of data acceptance programs. Allied Moulded Products, Inc. is certified through the Client Test Data Program (CTDP).

After a data acceptance program is established, UL will reassess a test laboratory annually. All data submitted is thoroughly reviewed and audited by UL before being used for certification.

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ALLIED MOULDED PRODUCTS, Inc.

9001:2008



Allied Moulded Products, Inc. manufactures a complete line of corrosion and UV resistant NEMA Type 4X nonmetallic (fiberglass and polycarbonate) enclosures for indoor or outdoor industrial applications. The fiberglass reinforced polyester enclosures are manufactured with ULTRAGUARD®, a proprietary material formulation offering all the advantages of nonmetallic materials including: UL® listed, RoHS compliance, increased strength, reduced weight, corrosion resistance, non-conductivity, UV resistance and ease of installation. The polycarbonate enclosures are injection-molded with polycarbonate thermoplastic, offering many of the same great features as the fiberglass enclosures, with the option of a clear cover.

Allied Moulded Brand Names: POLYLINE®, ULTRALINE®, ULTRAGUARD®, ULTRAPLUG®

Enclosure Ratings: NEMA 4X, 6P, IP66, and IP68

Enclosure Series:

Pushbutton & JIC Sizes — AM, AMHD-R, AMP, AM-R, AMU Cabinets & Freestanding Units — Control, Control XL & Empire

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